

2012 Fourth Quarter Business Review

(unaudited)

January 24, 2013



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Forward-Looking Statements

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2012 Full-Year Results

- GAAP EPS of \$6.32, up 6.0% YOY
- Operating income of \$6.5 billion, up 4.9% YOY
- Operating margins of 21.7%, up 0.8 percentage points YOY
 - 5 of 6 business segments > 21%
- Sales of \$29.9 billion, up 1.0% in dollar terms
 - Organic local currency +2.6%
 - Latin America/Canada +11%, U.S. +4%, APAC flat, EMEA (Europe/Middle East/Africa) -1%
 - FX -2.4%, acquisitions +0.8%
- Returned \$3.8 billion of cash to shareholders via dividends and share repurchases
- ROIC of 20%

Refer to 3M's January 24, 2013 press release section entitled "Supplemental Cash Flow and Other Supplemental Financial Information"

Q4 2012 Sales Growth Recap

	Percent Growth	
Organic local currency	+4.3%	▪ Volumes +3.6%; selling prices +0.7% ▪ Latin America/Canada +9.7%, ▪ APAC +5.8% – Display & Graphics and Health Care strongest growth ▪ U.S. +5.2% ▪ EMEA -1.0% – economy in West Europe remains stable but weak
Acquisitions	+0.9	
FX	<u>-1.0</u>	▪ Relates to Ceradyne (Industrial & Transportation), CodeRyte (Health Care) and FSTech (Display & Graphics)
Total growth	+4.2%	▪ Latin America/Canada -2.9%, EMEA -1.8%, APAC -0.7%

Q4 2012 P&L Highlights

(\$M)	Q4 11	Q4 12	Change
Sales	\$7,089	\$7,387	+4.2%
Gross profit	\$3,265	\$3,396	+4.0%
% to sales	46.0%	46.0%	-----
SG&A	\$1,522	\$1,535	+0.8%
% sales	21.5%	20.8%	-0.7 pts
R&D & related	\$379	\$418	+10.2%
% to sales	5.3%	5.7%	+0.4%
Operating income	\$1,364	\$1,443	+5.8%
% to sales	19.2%	19.5%	+0.3 pts
Net income	\$954	\$991	+3.8%
Earnings per share	\$1.35	\$1.41	+4.4%

Operating margin of 19.5%, up 0.3 percentage points:

<i>Organic volume</i>	+0.5 pts
<i>Price/RMs</i>	+1.4
<i>M&A</i>	(0.5)
<i>Utilization/other</i>	<u>(1.1)</u>
<i>Net change</i>	+0.3 pts

- Lower share count added \$0.01/share
- Higher tax rate cost \$0.04/share

Refer to 3M's January 24, 2013 press release for full details

Q4 2012 Segment Performance

Sales Change Components									
(\$M)	Sales Q4 2012	YOY Chg	* Organic Local Currency	Acq/ Div	FX	Operating Income Q4 2012	YOY Chg	Operating Margin Q4 2012	YOY Chg
Industrial & Transportation	\$2,493	+3.8%	+3.9%	+1.2%	-1.3%	\$469	-0.4%	18.8%	-0.8 pts
Health Care	\$1,332	+5.6%	+5.9%	+0.5%	-0.8%	\$430	+10.8%	32.3%	+1.5 pts
Consumer & Office	\$1,097	+7.7%	+8.7%	----	-1.0%	\$230	+28.8%	21.0%	+3.4 pts
Display & Graphics	\$910	+10.6%	+8.3%	+3.2%	-0.9%	\$152	-3.6%	16.7%	-2.5 pts
Safety, Security & Protection	\$904	-2.5%	-1.7%	-0.1%	-0.7%	\$162	-5.2%	18.0%	-0.5 pts
Electro & Communications	\$776	+1.0%	+1.8%	----	-0.8%	\$142	-6.5%	18.4%	-1.4 pts
Total Company	\$7,387	+4.2%	+4.3%	+0.9%	-1.0%	\$1,443	+5.8%	19.5%	+0.3 pts

* Organic local currency = organic volume growth + selling price change

Refer to 3M's January 24, 2013 press release section entitled "Business Segments" for further detail.

Q4 2012 Cash Flow

(\$M)	Q4 2011	Q4 2012	Change	
Operating cash flow	\$1,738	\$1,738	---	
Capital expenditures	<u>(\$517)</u>	<u>(\$507)</u>	<u>\$10</u>	▪ FY 2012 of \$1.5B
Free cash flow	\$1,221	\$1,231	\$10	
Free cash flow conversion	128%	124%		• FY 2012 of 86%
Dividends	(\$384)	(\$407)	(\$23)	▪ FY 2012 of \$1.6B ▪ 54 consecutive years of per-share increases ▪ Paid continuously for 96 years
Share repurchase	(\$494)	(\$714)	(\$220)	▪ FY 2012 of \$2.2B

Refer to 3M's January 24, 2013 press release section entitled "Supplemental Cash Flow and Other Supplemental Financial Information"



2013 Planning Estimates

- GAAP EPS

- \$6.70 to \$6.95, +6% to 10% year-on-year

- Includes \$0.10 tailwind from lower pension/OPEB expense (assumes U.S. discount rate of 4.14% and U.S. ROA of 8.0%)

- Sales growth

- Organic local-currency growth of +2% to +5%

- Foreign currency translation expected to be neutral

- Acquisitions closed through 2012 will add +1.5%

- Tax rate of 29.5% to 30.0%

- Free cash flow conversion of 90% to 100%



Q & A



Appendix

Industrial and Transportation

(\$M)	Q4 2011	Q4 2012	Total % Growth	FY 2011	FY 2012	% Chg
Sales	\$2,402	\$2,493	+3.8%	\$10,073	\$10,346	+2.7%
Operating Income	\$472	\$469	-0.4%	\$2,057	\$2,258	+9.8%
Operating Margin	19.6%	18.8%	-0.8 pts	20.4%	21.8%	+1.4 pts

Financial Highlights

- Sales of \$2.5 billion, up 3.8%; organic local-currency sales increased 3.9%, acquisitions added 1.2% and foreign currency translation reduced sales by 1.3%
- On an organic local-currency basis:
 - Sales growth was strongest in liquid filtration, aerospace, adhesives and tapes, abrasives and automotive OEM; both the advanced materials and renewable energy declined year-on-year
 - Sales increased in Latin America/Canada, the U.S. and Asia Pacific and were flat in EMEA
- Operating income was \$469 million, down 0.4% year-on-year; operating income margin of 18.8 percent

Business Wins

- Closed the acquisition of Ceradyne, a global leader in advanced ceramics, serving the automotive, oil/gas and defense markets
- Recently launched a new trim-film platform to enhance automotive interior design flexibility; new solutions offer an alternative to paint, metal plating and other materials
- Won a large contract to provide filtration solutions to a major oil & gas refiner in the Middle East



Health Care

(\$M)	Q4 2011	Q4 2012	Total % Growth	FY 2011	FY 2012	% Chg
Sales	\$1,261	\$1,332	+5.6%	\$5,031	\$5,158	+2.5%
Operating Income	\$389	\$430	+10.8%	\$1,489	\$1,646	+10.6%
Operating Margin	30.8%	32.3%	+1.5 pts	29.6%	31.9%	+2.3 pts

Financial Highlights

- Sales of \$1.3 billion, up 5.6%; organic local-currency sales increased 5.9%, acquisitions added 0.5% and foreign currency translation reduced sales by 0.8%
- On an organic local-currency basis:
 - Sales increased in all businesses, with the strongest growth in food safety, health information systems, skin/wound care and oral care
 - Positive sales growth in all major geographies led by Latin America/Canada, Asia Pacific and the U.S.
- Operating income increased 10.8% to \$430 million; operating income margin of 32.3%

Business Wins

- 3M ESPE named “Most Innovative Company” in dental industry for 8th consecutive year
- KLAS ranked 3M™ Codefinder™ software the top product in the Medical Records Coding category for 5th consecutive year
- Gained market share in hospitals with Tegaderm™ IV site advanced dressings and 3M™ Cavilon™ skin integrity cream



Consumer and Office

(\$M)	Q4 2011	Q4 2012	Total % Growth	FY 2011	FY 2012	% Chg
Sales	\$1,019	\$1,097	+7.7%	\$4,153	\$4,316	+3.9%
Operating Income	\$179	\$230	+28.8%	\$840	\$930	+10.8%
Operating Margin	17.6%	21.0%	+3.4 pts	20.2%	21.6%	+1.4 pts

Financial Highlights

- Sales of \$1.1 billion, up 7.7%; organic local-currency sales increased 8.7% and foreign currency translation reduced sales by 1.0%
- On an organic local-currency basis:
 - Growth was led by consumer health care, DIY and stationery and office supplies businesses
 - Sales rose in all major geographies with double-digit growth in the U.S. and Latin America/Canada
- Operating income increased 28.8% to \$230 million; operating income margin of 21.0%

Business Wins

- Achieved a strong holiday season sell-in, driven by Scotch® tape sales and by newly launched Command™ Clear hooks and organization solutions
- Launched a new line of do-it-yourself Filtrete™ water filtration products at major retail outlets and on-line
- Recent GPI acquisition continued to outperform sales and operating income expectations



Display and Graphics

	Q4 2011	Q4 2012	Total % Growth	FY 2011	FY 2012	% Chg
Sales	\$823	\$910	+10.6%	\$3,674	\$3,560	-3.1%
Operating Income	\$157	\$152	-3.6%	\$788	\$693	-12.1%
Operating Margin	19.2%	16.7%	-2.5 pts	21.5%	19.5%	-2.0 pts

Financial Highlights

- Sales of \$910 million, up 10.6% versus the prior year; organic local-currency sales increased 8.3%, acquisitions added 3.2% and foreign currency translation reduced sales by 0.9%
- On an organic local-currency basis:
 - Sales increased at a double-digit rate in optical systems; sales also increased in architectural markets, traffic safety systems and commercial graphics
 - Sales increased in Asia Pacific, Latin America/Canada and the U.S. and declined year-on-year in EMEA
- Operating income decreased 3.6% to \$152 million; operating margin of 16.7%

Business Wins

- Aggressively drove FS Tech integration efforts; plans are on track
- Gained traction in architectural markets with a steady flow of new lighting solutions
- Launched new 3M™ Envision™ line of sustainable graphic materials, offering leading-edge technology and best-in-class performance
- Continued to expand the traffic safety systems services platform with recent state DMV contract wins



Safety, Security and Protection Services

	Q4 2011	Q4 2012	Total % Growth	FY 2011	FY 2012	% Chg
Sales	\$927	\$904	-2.5%	\$3,821	\$3,802	-0.5%
Operating Income	\$171	\$162	-5.2%	\$814	\$847	+4.1%
Operating Margin	18.5%	18.0%	-0.5 pts	21.3%	22.3%	+1.0 pts

Financial Highlights

- Sales of \$904 million, down 2.5%; organic local-currency sales declined 1.7%, divestitures reduced sales by 0.1% and foreign currency translation reduced sales by 0.7%
- On an organic local-currency basis:
 - Sales growth was strongest in infrastructure protection, personal safety and roofing granules; sales declined YOY in security systems
 - Sales increased in Latin America/Canada and Asia Pacific and declined in the U.S. and EMEA
- Operating income decreased 5.2% to \$162 million; operating margin of 18.0%

Business Wins

- Recently won the fire protection business for major construction project by the Saudi Arabian Oil Company
- Introduced new 3M™ Peltor™ X series hearing protection, featuring new technology and unique design
- 3M™ Safety-Walk™ slip-resistant tape was specified by a major truck manufacturer for a new line of heavy duty trucks in Asia Pacific



Electro and Communications

(\$M)	Q4 2011	Q4 2012	Total % Growth	FY 2011	FY 2012	% Chg
Sales	\$768	\$776	+1.0%	\$3,306	\$3,228	-2.4%
Operating Income	\$153	\$142	-6.5%	\$712	\$691	-2.8%
Operating Margin	19.8%	18.4%	-1.4 pts	21.5%	21.4%	-0.1 pts

Financial Highlights

- Sales of \$776 million, up 1.0%; organic local-currency sales increased 1.8% and foreign currency translation reduced sales by 0.8%
- On an organic local-currency basis:
 - Sales growth led by electrical markets and telecom, partially offset by a decline in consumer electronics-related businesses
 - Sales rose in Latin America/Canada, the U.S. and Asia Pacific and declined YOY in EMEA
- Operating income of \$142 million, down 6.5%; operating margin of 18.4%

Business Wins

- Gained share with 3M™ Novec™ fire protection fluids for the protection of IT data centers and other high value assets
- Won new telecom contracts for the upgrading communication infrastructure in various countries
- Launched several new medium-voltage cable accessories products
- Expanded adhesives product offering for semiconductor wafer processing and 3D packaging



Business Segment Information

(\$M)	Net Sales		Operating Income	
Business Segment Information	Q4 2011	Q4 2012	Q4 2011	Q4 2012
Industrial and Transportation	\$2,402	\$2,493	\$472	\$469
Health Care	\$1,261	\$1,332	\$389	\$430
Consumer and Office	\$1,019	\$1,097	\$179	\$230
Safety, Security & Protection Services	\$927	\$904	\$171	\$162
Display and Graphics	\$823	\$910	\$157	\$152
Electro and Communications	\$768	\$776	\$153	\$142
Corporate and Unallocated	\$2	\$1	(\$132)	(\$114)
Elimination of Dual Credit	<u>(\$113)</u>	<u>(\$126)</u>	<u>(\$25)</u>	<u>(\$28)</u>
Total	\$7,089	\$7,387	\$1,364	\$1,443

Business Segment Information

(\$M) Business Segment Information	Net Sales		Operating Income	
	2011	2012	2011	2012
Industrial and Transportation	\$10,073	\$10,346	\$2,057	\$2,258
Health Care	\$5,031	\$5,158	\$1,489	\$1,646
Consumer and Office	\$4,153	\$4,316	\$840	\$930
Safety, Security & Protection Services	\$3,821	\$3,802	\$814	\$847
Display and Graphics	\$3,674	\$3,560	\$788	\$693
Electro and Communications	\$3,306	\$3,228	\$712	\$691
Corporate and Unallocated	\$11	\$5	(\$421)	(\$469)
Elimination of Dual Credit	<u>(\$458)</u>	<u>(\$511)</u>	<u>(\$101)</u>	<u>(\$113)</u>
Total	\$29,611	\$29,904	\$6,178	\$6,483

