

Caraustar Operations

(As of March 1, 2003)

Mill Group

Paperboard Mills:

Austell Boxboard #1, Austell, GA
Austell Boxboard #2, Austell, GA
Buffalo Paperboard, Lockport, NY
Carolina Paperboard, Charlotte, NC
Carotell Paperboard, Taylors, SC
Cedartown Paperboard, Cedartown, GA
Chattanooga Paperboard, Chattanooga, TN
Cincinnati Paperboard, Cincinnati, OH

Lafayette Paperboard, Lafayette, IN
Premier Boxboard Limited LLC, Newport, IN *
Reading Paperboard, Sinking Spring, PA
Richmond Paperboard, Richmond, VA
Rittman Paperboard, Rittman, OH
Sprague Paperboard, Inc., Versailles, CT
Sweetwater Paperboard, Austell, GA
Tacoma Paperboard, Tacoma, WA
Tama Paperboard, Tama, IA

Specialty Converting and Consulting:

Austell Boxboard Converting, Austell, GA
Carolina Component Concepts, Mooresville, NC
Carolina Converting, Fayetteville, NC
Carolina Paperboard Converting, Charlotte, NC
Carotell Paperboard Converting, Taylors, SC
Covington Partition Plant, Covington, GA
Frenchtown Partition Plant, Frenchtown, NJ
Litchfield Partition Plant, Litchfield, IL
Paradigm Chemical and Consulting, Marietta, GA

Custom Packaging Group

Folding Carton Plants:

Ashland Carton Plant, Ashland, OH
Birmingham Carton Plant, Birmingham, AL
Charlotte Carton Plant, Charlotte, NC
Chicago Carton Plant, Chicago, IL
Denver Carton Plant, Denver, CO
Grand Rapids Carton Plant, Grand Rapids, MI
Kingston Springs Carton Plant,
Kingston Springs, TN
Mentor Carton Plant, Mentor, OH
Palmer Carton Plant, Thorndike, MA
Randleman Carton Plant, Randleman, NC

St. Louis Carton Plant, St. Louis, MO
Versailles Carton Plant, Versailles, CT
York Carton Plant, York, PA

Contract Packaging Facilities:

Bucyrus Contract Packaging Plant, Bucyrus, OH
Clifton Primary Contract Packaging Operations,
Clifton, NJ
Palmer Contract Packaging Plant, Thorndike, MA
Pine Brook Primary Contract Packaging Operations,
Pine Brook, NJ
Robersonville Contract Packaging Plant,
Robersonville, NC

Strasburg Contract Packaging Plants,
Strasburg, OH (2)

Packaging Services Operations:

Cleveland Digital Imaging Services, Cleveland, OH
Grand Rapids Laser Die, Grand Rapids, MI
Versailles Digital Imaging Services, Versailles, CT

Other:

Burlington Rigid Box Plant, Burlington, NC
Hunt Valley Container & Carton Plant,
Hunt Valley, MD

Industrial & Consumer Products Group

Tube, Core, & Composite Container Plants:

Amarillo Tube Plant, Amarillo, TX
Arlington Tube Plant, Arlington, TX
Austell Tube Plant, Austell, GA
Beardstown Tube Plant, Beardstown, IL
Cantonment Tube Plant, Cantonment, FL
Cedar Springs Tube Plant, Cedar Springs, GA
Cedartown Tube Plant, Cedartown, GA
Columbus Tube Plant, Columbus, OH
Corinth Tube Plant, Corinth, MS
Crossett Tube Plant, Crossett, AR
Dalton Tube Plant, Dalton, GA
Danville Tube Plant, Danville, VA
DeQuincy Tube Plant, DeQuincy, LA
Eufaula Tube Plant, Eufaula, AL
Franklin Tube Plant, Franklin, KY
Franklin Tube Plant, Franklin, VA
Grand Rapids Tube Plant, Grand Rapids, MI
Hendersonville Tube Plant, Mountain Home, NC
Houston Tube Plant, Houston, TX
Jacksonville Tube Plant, Jacksonville, FL
Kernersville Tube Plant, Kernersville, NC
Kingston Tube Plant, Kingston, Ontario, Canada

Lancaster Tube Plant, Lancaster, PA
Leyland Tube Plant, Leyland, England
Linden Tube Plant, Linden, AL
Lufkin Tube Plant, Lufkin, TX
McGehee Tube Plant, McGehee, AR
Mexico City Tube Plant, Mexico City, Mexico *
Minerva Tube Plant, Minerva, OH
Mobile Tube Plant, Mobile, AL
Orrville Composite Container Plant, Orrville, OH
Palatka Tube Plant, Palatka, FL
Perrysburg Tube Plant, Perrysburg, OH
Phoenix Tube Plant, Phoenix, AZ
Rock Hill Tube Plant, Rock Hill, SC
Saginaw Tube Plant, Saginaw, MI
Salt Lake City Tube Plant, Salt Lake City, UT
Silsbee Tube Plant, Silsbee, TX
St. Paris Composite Container Plant, St. Paris, OH
Stevens Point Composite Container Plant,
Stevens Point, WI
Tacoma Tube Plant, Tacoma, WA
Taylors Tube Plant, Taylors, SC
Texarkana Tube Plant, Texarkana, TX
Toronto Tube Plant, Scarborough, ON, Canada

Vacaville Tube Plant, Vacaville, CA
West Monroe Tube Plant, West Monroe, LA
West Point Tube Plant, West Point, VA
Weyers Cave Tube Plant, Weyers Cave, VA

Adhesives:

Kernersville Adhesives Plant, Kernersville, NC

Edge Protectors:

Protect-A-Board, Arlington, TX
Protect-A-Board, Austell, GA
Protect-A-Board, Lancaster, PA
Protect-A-Board, Mexico City, Mexico *
Protect-A-Board, Tacoma, WA

Plastics:

Georgetown Plastics Plant, Georgetown, KY
New Smyrna Beach Plastics Plant,
New Smyrna Beach, FL

Transportation:

Federal Transport, Inc., St. Paris, OH

Other:

Paragon Plastics, Union, SC
Standard Gypsum LLC, Cumberland City, TN *
Standard Gypsum LLC, McQueeney, TX *

Recovered Fiber Group

Caraustar Paper Sales, Rittman, OH
Charlotte Recycling Plant, Charlotte, NC
Cleveland Recycling Plant, Cleveland, OH

Columbus Recycling Plant, Columbus, GA
Dalton Recycling Plant, Dalton, GA
Doraville Recycling Plant, Doraville, GA

Hardeeville Recycling Plant, Hardeeville, SC
Texarkana Recycling Plant, Texarkana, TX

*Joint Venture