



Segments (Fraction of 2006 Total Sales)

RESIDENTIAL - 47%

Bedding Mattress springs; foundations; wooden components;

adjustable beds

Home Furniture &
Consumer Products Recliner, seating, and sofa sleeper components;

ornamental beds; steel bed frames

Fabric, Foam, & Fiber Textile converting; geo components; fibers; carpet pad;

non-slip coated fabric

COMMERCIAL – 17%

Fixtures & Displays Retail store fixtures; point of purchase displays;

storage products

Office Furniture Comp. Chair controls, bases, frames; plastic components

ALUMINUM - 10% Non-automotive die castings; tool & die

INDUSTRIAL - 13%

Wire Drawn steel wire; wire products
Tubing Welded steel tubing; tubular products

SPECIALIZED - 13%

Machinery for spring forming and bedding manufacturing

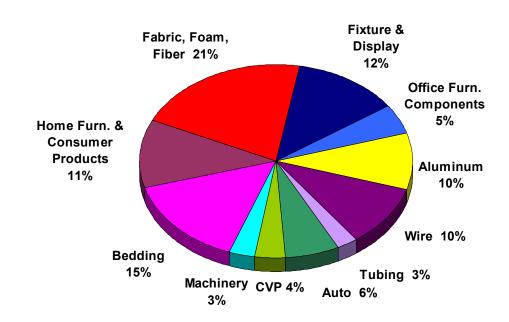
Automotive Auto seat suspension, lumbar, & cable systems

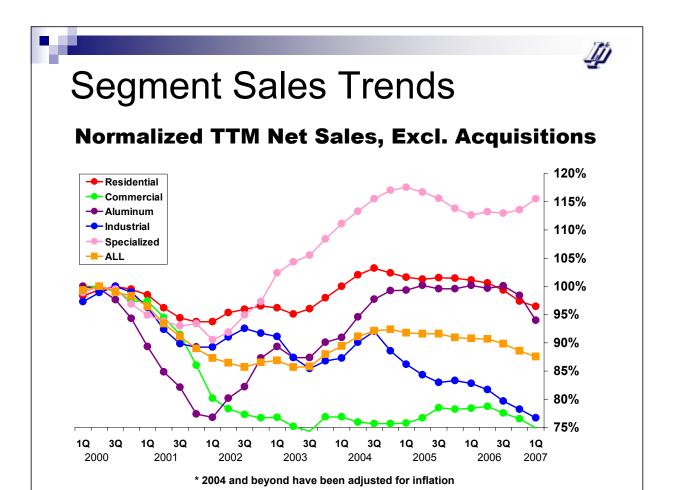
Commercial Vehicle Products Service van interiors and truck bodies

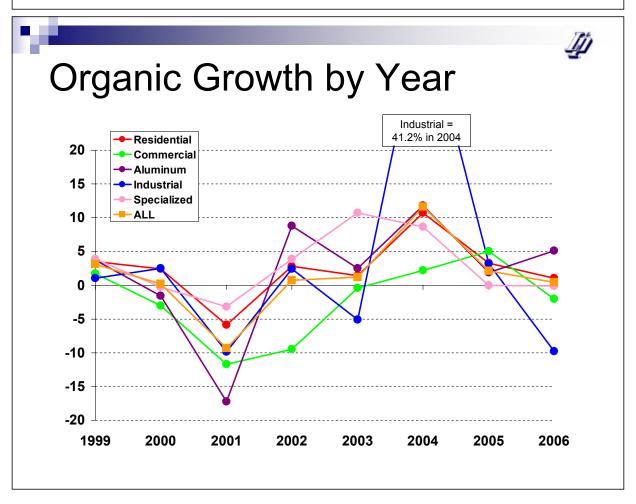


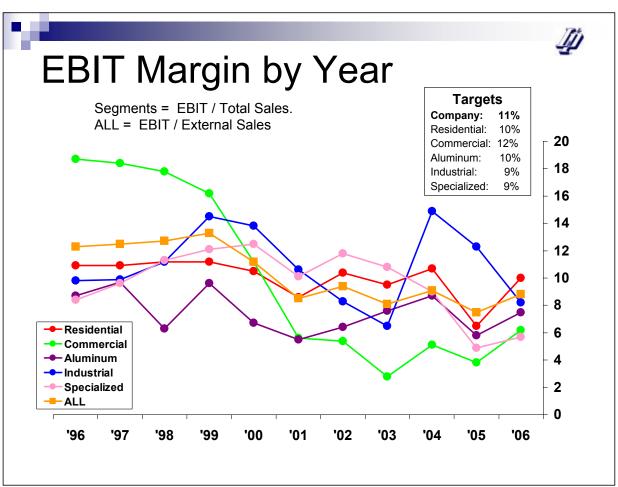


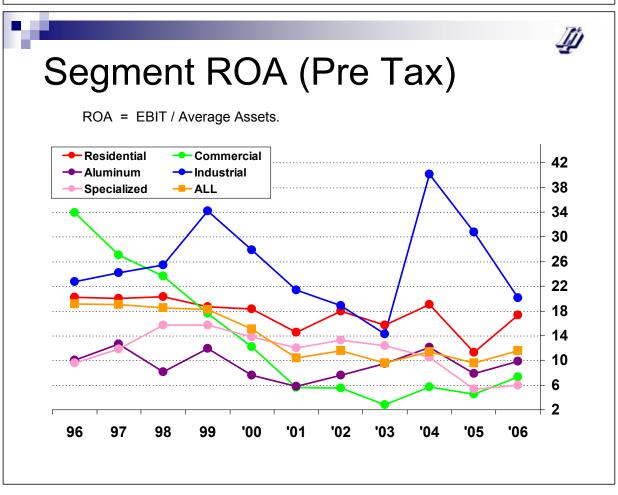
Product Mix (Fraction of 2006 Total Sales)











Major Facilities Each is roughly \$20 million in sales, or larger

Name	City	State	Country	Name	City	State	Country		
Aluminum				Residential - Bedding					
Pace Industries de Mexico	Saltillo Coahuila		Mexico	Phoenix Spring	Phoenix	AZ	USA		
Pace Industries de Mexico	Chihuahua		Mexico	L.A. Spring	South Gate	CA	USA		
Pace Industries - Auburn	Auburn	AL	USA	Monroe Spring	Monroe	GA	USA		
Pace Industries - Harrison	Harrison	AR	USA	Winchester Spring	Winchester	KY	USA		
Pace - Precision Industries	Malvern	AR	USA	Carthage Spring	Carthage	MO	USA		
Cambridge - Billerica	N. Billerica	MA	USA	High Point Spring	High Point	NC	USA		
St. Paul Metal Craft	St. Paul	MN	USA	Ennis Spring	Ennis	TX	USA		
Product Technologies	Maple Lake	MN	USA	Pride Frame	Wilkes Barre	PA	USA		
Pace Industries - Monroe City	Monroe City	MO	USA	Globe Spring	Toronto	Ontario	Canada		
Airo Die Casting	Loyalhanna	PA	USA	L&P Springs Denmark	Tistrup		Denmark		
EST Division	Grafton	WI	USA	Camanducaia Spring	Sorocaba		Brasil		
				Wellhouse Wire Products	Barnoldswick		U.K.		
Commercial - Office Furn.	& Plastic Com	oonents		L&P Cerritos	Cerritos	CA	USA		
Gordon Manufacturing Co.	Grand Rapids	MI	USA	Georgetown Adj. Beds	Georgetown	KY	USA		
Davidson Plyforms	Grand Rapids Grand Rapids	MI	USA	US Bed Frame	Bridgeville	PA	USA		
Northfield Metal Products	Waterloo	Ontario	Canada	oo boa'i ramo	Bridgeville		00/1		
EST Contract	Grafton	WI	USA	Residential - Home Furniti	uro & Consumo	r Droduc	te		
Pulsar Plastics	Carlyle	IL	USA			KY	USA		
Technical Plastics	Poplar Bluff	MO	USA	Simpsonville Omega Motion	Simpsonville Saltillo	MS	USA		
reclinical Flastics	Popiai biuli	IVIO	USA	Super Sagless	Tupelo	MS	USA		
Commercial Store Fixture	oo 9 Diamlaya			. •	•				
Commercial - Store Fixtur		0.4	1104	West Coast Furniture	City of Industry	CA	USA		
Beeline	Newark	CA	USA	Jiaxing Furniture	Jiaxing		China		
MZM	Mexico City	00	Mexico	Hui Zhou	Guangdong		China		
Design Fabricators	Lafayette	CO	USA	Tai Zhou	Jiang Yan City	107	China		
Genesis Fixtures	Ft. Collins	CO	USA	Leitchfield	Leitchfield	KY	USA		
Dann Dee Display Fixtures	Chicago	IL IL	USA USA	Tupelo Sleeper	Tupelo	MS NC	USA USA		
Morgan Marshall	Chicago	IN	USA	High Point Furniture	High Point	IL	USA		
Syndicate Systems Tarrant Interiors	Middlebury Ft. Worth	TX	USA	Fashion Bed Group Whittier	Chicago Whittier	CA	USA		
Rodgers Wade Manufacturing	Paris	TX	USA	L&P Linwood	Linwood	NC	USA		
Wilson Display	Mississauga	Ontario	Canada	Duro Metal	Dallas	TX	USA		
China Display Fixture Co.	Kun Shan	Ontano	China	Kendallville	Kendallville	IN	USA		
Amco / ISS	Covington	GA	USA	rendantine	rendanvine		00/1		
Gillis / Jarke	Chicago	IL	USA	Residential - Fabric, Foam	& Fibor				
Kelmax - Decatur	•	GA	USA	Hanes Dye & Finishing Co.	Winston-Salem	NC	USA		
Keimax - Decatui	Stone Mountain	GA	USA		Conover	NC	USA		
Industrial Tubing				Hanes Converting		NC			
Industrial - Tubing	W4 D- :4	140	1104	Edmund Bell	Bradford	0	U.K.		
Blazon Tube	West Point	MS	USA	Lenrod	Mount-Royal	Quebec	Canada		
Parthenon Metal Works	La Vergne	TN	USA	Ikex - Middlesex	Middlesex	NC	USA		
				Jarex	Macon	GA	USA		
Industrial - Wire				Lone Star Geo	Grand Prarie	TX	USA		
Metrock Steel & Wire	Montevallo	AL	USA	Buffalo Batt & Felt	Depew	NY	USA		
Adcom Wire - Jacksonville	Jacksonville	FL	USA	Mary Ann Industries	Villa Rica	GA	USA		
Merit Steel	Kouts	IN	USA	Carpet Cushion - Hi-Life	Ontario	CA	USA		
Adcom Wire - Nicholasville	Nicholasville	KY	USA	Carpet Cushion - Tracy	Tracy	CA	USA		
Carthage Wire Mill	Carthage	MO	USA	Carpet Cushion - No-Sag	Chicago	IL MO	USA		
Sterling Steel	Sterling	IL MO	USA	CC - Cape Girardeau	Cape Girardeau Houston	MO	USA		
L&P Wire Tie	Carthage	MO	USA	Carpet Cushion - Houston		MS	USA		
Solon Specialty Wire	Solon	OH	USA	Carpet Cushion - Edison	Edison	NJ	USA		
Nestaway - McKenzie Nestaway - Beaver Dam	McKenzie	TN KY	USA USA	Carpet Cushion - Berwick	Berwick Et Worth	PA TV	USA USA		
•	Beaver Dam			Carpet Cushion - Ft Worth	Ft. Worth	TX			
Nestaway - Clinton	Clinton	NC	USA	Carpet Cushion - Morris Carpet Cushion - Iredell Fibers	Morris Statesville	IL NC	USA USA		
Coordinad Machines				·					
Specialized - Machinery	04 0-11		Owite and a said	Vantage Atlanta	Atlanta	GA	USA		
Spuhl Ag, St. Gallen	St. Gallen		Switzerland	Omenialized Automoti					
Gribetz International	Sunrise	FL	USA	Specialized - Automotive					
L&P Machine Products	Carthage	MO	USA	Flex-O-Lators - Carthage	Carthage	MO	USA		
				Modern Industries	Chattanooga	TN	USA		
Specialized - Commercial	Vehicle Produc	ts		Pullmaflex - Benelux	Wevelgem		Belgium		
	Atlanta	GA	USA	Schukra - Windsor	Windsor	Ontario	Canada		
Masterack - Atlanta				011 5 11					
Masterack - Atlanta ABC - Columbus	Columbus	OH	USA	Schukra - Berndorf	Berndorf		Austria		
ABC - Columbus ABC - Nanticoke	Nanticoke	PA	USA	L&C China Pangeo	Changsha		China		
ABC - Columbus									

2746 1019 543 489 709 709

2599 1135 516 533 533 547 5299

0.4% 3.5% 3.9%

2.1% 2.1% 4.2%

1.0% (2.0%) 5.1% (9.8%) (0.1%)

3.3% 5.0% 1.9% 3.2% (3.1%)

63.8 41.8 61.9 43.0 1.8 (7.4)

39.1 39.1 30.6 104.2 33.5 (5.5) 23.9 396.2

2768 1033 558 751 754 8**64**

2622 1147 531 844 579 573

0.0% 6.2% 7.5% 8.2% 5.7%

6.5% 3.4% 5.8% 12.3% 7.5%

1606 870 426 308 308 722 275 275 57

1504 970 338 338 530 530 104 104

7.1 2.1 4.2 4.0 **5.**

	EBIT /	Residential Furnishings	Commercial Fixturing & Co	Aluminum Products	moustrial materials	Specialized Products	Overall	Adds to PP&E	Residential Furnishings	Commercial Fixturing & Components	Aluminum Products	Industrial Materials	Specialized Products	Sum	Assets of Acq Co Long Lived assets of acquired companies	Residential Furnishings	Commercial Fixturing & Components	Aluminum Products	Industrial Materials	Specialized Products		Depr & Amort Depre	Residential Furnishings	Commercial Fixturing & Components	Aluminum Products	Industrial Materials	Specialized Products	Jnallocated	
	1Q02 EBIT / Average Assets	20.4%		5.9%	72.1%	10.1%	% ?:			omponents					ved assets o		omponents					Depreciation and amortization		omponent					
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2007	1007	14.6%	4.4%	4.8%	8.3%	6.4%	% ??																						
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Segment Overview

Leggett & Platt manufactures thousands of different items. These products are organized into five segments and further divided into 11 groups and 28 business units. Here we share more information about our five segments.

Residential Furnishings

Leggett's beginnings stem from our 1885 patent of the steel coil bedspring. Today, we are the leading worldwide supplier of a wide range of components used by bedding and upholstered furniture manufacturers in the assembly of their finished products. We also design and produce select lines of consumer products that we sell primarily to retailers and distributors.

Competitive Advantages

Ongoing research and development and design expertise make us leaders in product innovation. In some cases, we also develop and build the machines used to make these new products. We gain cost advantage due to internal production of key raw materials, high volume manufacturing, superior technology, and a culture of continuous improvement. In addition, a global presence allows us to participate in worldwide economic growth and to continue supplying customers when they move production to lower-cost regions of the world. These advantages, along with unequalled customer service, have resulted in long-term relationships with many customers.

Key Strategies

Our ability to develop new, proprietary products provides an ongoing opportunity to increase business with customers, including those who continue to make some of their own components. Many of our capabilities, including product innovation, are being successfully employed as we move into new regions of the world. Internationally, we locate our operations where demand for components is growing. We continue to look for acquisitions that expand our customer base, add new product lines or capabilities, or help establish a presence in new geographic regions.

- Bedding components
- Furniture components
- Adjustable beds
- Ornamental beds
- Fabrics
- Carpet cushion
- Geo components

Commercial Fixturing & Components

Our Commercial Fixturing & Components segment encompasses three areas. We are the market leader in the design and production of store fixtures, point-of-purchase displays, and storage products used by retailers. In addition, we are the leading independent producer of chair controls, bases and other components for office furniture manufacturers. We also produce injection molded plastic components used in a wide variety of end products.

Competitive Advantages

Our Fixture & Display group is the industry's only one-stop supplier, with broad capabilities that include design, production, installation, and project management. We are by far the largest producer in the industry, with internal production of key raw materials and flexibility in sourcing through our own nationwide network of facilities and established relationships with foreign manufacturers. Our financial stability ensures customers that we can weather economic downturns and will be there for them in the future.

Technical and design capabilities allow us to develop new, innovative products in our businesses that supply office furniture components. Other advantages include a broad product line, low-cost production capability, longstanding customer relationships, and a leading market position.

In our plastics businesses, we are a leader in manufacturing technology with full service capability; we can fulfill our customers' requirements from tool design and mold building to production and part finishing.

Key Strategies

Our Fixture & Display business strategy is to be the industry's premier, most financially stable, and most customer-oriented one-stop supplier of fixture and display products. Our focus is to increase volume within current markets and also to look for opportunities to expand into new, related markets.

In our businesses serving office furniture manufacturers, we will continue to develop new products and pursue opportunities to supply more components to customers. We will also continue to make strategic acquisitions that add new products or expand operations into new regions of the world.

Principal growth strategies for our plastics operations include expanding our position in key markets, cross-selling to customers of other Leggett divisions, and supplying more of Leggett's internal requirements.

- Shelving, racks, and display cases
- Point-of-purchase displays
- Chair controls and bases
- Plastic components

Aluminum Products

Leggett's Aluminum group is the leading independent producer of non-automotive die castings in North America. Our components are used in a wide range of products across many industries. Major customers include manufacturers of motorcycles, small engines, electric motors, outdoor lighting, appliances, gas barbeque grills, power tools, consumer electronics, telecommunications, and other products that use aluminum, zinc and magnesium die cast components. In addition to die casting, we offer additional processes such as machining, finishing, and assembly of components and sub-systems. We also provide full service tool and die manufacturing to support our customers' tooling needs.

Competitive Advantages

As the market leader in technological and manufacturing capabilities, we are a one-stop shop for die cast components. We work with customers from design concept to market introduction and then through the product lifecycle to continually refine functionality and reduce cost. We are focused on offering the best value and are committed to excellence in customer service. Finally, our financial stability reassures customers that we will be there for them in the future.

Key Strategies

Market share growth is a major focus. We pursue large users of castings, target customers who currently make their own aluminum components, and look for opportunities to expand into new markets where die cast components are used. We continue to develop technology that allows opportunities for growth in new markets. Finally, we are committed to establishing a global presence, enabling us to supply customers in instances when they move their production overseas. Acquisitions may play a part in accomplishing these plans.

- Aluminum die castings
- Magnesium and zinc die castings
- Tooling and dies

Industrial Materials

We are North America's leading supplier of drawn steel wire and a major producer of welded steel tubing. About half of the wire we produce and roughly one-quarter of our tubing is used by other Leggett businesses. Other customers include bedding and furniture makers, mechanical spring producers, and automotive seat manufacturers. Our businesses also produce specialty wire products (things like cotton bale ties, and boxed and shaped wire); equipment used for baling agricultural products and recyclable waste; coated wire dishwasher racks and coated wire products for other industries; and wire retail fixtures and point-of-purchase displays. We also cut, form, and bend steel tubing used for automotive seat frames and other components.

Competitive Advantages

High quality products and service, and low cost make us the leading producer in the markets we serve. Cost advantages result from our internal production of steel rod (the material used to make wire), high volume purchasing and manufacturing, efficient facilities, use of automation, and low labor content. Consistently delivering one of the industry's highest levels of product acceptance, coupled with our focus on customer service, allows us to meet and exceed customer expectations.

Key Strategies

The core strategy of our wire and tubing businesses is to efficiently supply consistent, high-quality raw material to other Leggett businesses. We also provide that benefit to our external (trade) customers. Growth will occur as our internal requirements increase, both domestically and abroad. Additionally, we will pursue further opportunities in current and new markets. We will also expand our capabilities to add value through the forming, shaping, coating, and welding of our wire and tube. This may occur through start-up operations or acquisitions.

- Steel wire
- Specialty wire products
- Coated wire products
- Wire retail fixtures and point-of-purchase displays
- · Welded steel tubing

Specialized Products

This segment is comprised of three groups that design and produce:

- Lumbar systems and wire seating components sold primarily to automotive seating manufacturers
- Van interiors (racks, shelving and cabinets installed in service vans), docking stations (for computers and other electronic equipment), and truck bodies (for cargo vans, flatbed trucks, service trucks, and dump trucks) used in light-to-medium duty commercial trucks, and sold primarily to truck manufacturers and dealers, fleet owners (typically utility, telecom, and other service and delivery companies), and other commercial end-users
- Wire forming equipment, industrial quilting and sewing machinery, and other automation equipment, both for our own use and for external customers (primarily bedding manufacturers)

Competitive Advantages

Our automotive businesses are innovation leaders, focused on product development and cost reduction. We are the low-cost producer due to our continuous improvement programs, worldwide supply sources, and internal production of certain materials and components.

In our commercial vehicle products business, we benefit from a wide range of products and service locations, special delivery relationships with some customers, design and product development capabilities, purchasing leverage, and internal production of key raw materials.

Our machinery operations, with an extensive network of offices and agents providing sales and service support worldwide, are recognized as the industry's technical and design leader.

Key Strategies

In our automotive operations, we will continue the focus on research and development, looking for ways to improve the function and cost of our products. The introduction of new products allows us to expand into new markets. Growing our global presence (to serve developing markets and to expand our sourcing options) will remain a priority.

Geographic expansion and product innovation (to improve product functionality, quality, and cost) are key growth strategies of our commercial vehicle products business.

Providing proprietary machinery to support product development in our bedding operations is a critical function of our machinery businesses. We will continue to develop technology to improve efficiency in our own plants and our customers' operations.

- Lumbar systems and other automotive seating components
- Service van interiors, docking stations, and truck bodies
- Wire forming, guilting, and automation machinery