

The Beginning 1884 – 1944

1884 – Lumber firm founded by E.W. Frost
1904 – Foundation laid for Huttig, Arkansas sawmill
1923 – Brown Paper Mill Company founded
1942 – Developed victory board used during World War II

Post-War Era 1945 - 1959

1949 – Brown Containers established in West Monroe, Louisiana to manufacture corrugated shipping containers
1951 – Frost Lumber sold to Olin Industries
1955 – Olin Mathieson Chemical bought Brown Paper Company for \$93MM
1958 – Acquired Brazilian paper mill

Changing Times 1960 - 1979

1963 – Marksman® packaging system developed
1964 – Installed world's first paper machine specifically designed for beverage carrier production – Aquakote®
1967 – Developed, produced and introduced world's first SUS® natural kraft folding cartonboard
1973 – Coors Container Company acquired Myers Company, a carton manufacturer in Boulder, Colorado and was re-named Coors Paper Packaging
1974 – Olinkraft spunoff as independent company and listed on NYSE
1976 – Cincinnati, Ohio converting plant began operations
1979 – Johns-Manville acquired Olinkraft and is renamed Manville Forest Products

Time of Expansion 1980 - 1994

1980's – Composipac is launched
1982 – Coors Paper Packaging became Advanced Packaging Technology Company, a subsidiary of Coors Container Co.
1983 – Advanced Packaging Technology became Coors Packaging Company
1984 – Purchased Clinton, Mississippi folding carton plant
1988 – Coors acquired two flexible packaging operations and adopted Graphic Packaging name
1989 – Coors Packaging Company was merged into Graphic Packaging Company
1990 – Acquired Minnesota Automation, Crosby, Minnesota
1990-1991 – Began acquisition of manufacturing assets in United Kingdom, Australia and Spain
1991 – Riverwood International established as new name for Manville Forest Products
1992 – Packaging Machinery Product Development Center established, Twin-Stack® machine developed
1992 – Riverwood acquired Macon Kraft, a linerboard mill, for \$219 million
1992 – Coors spun-off its non-core business into ACX Technologies (Graphic Packaging was a subsidiary of ACX)
1993 – Macon, Georgia mill converted to production of coated unbleached kraft board (CUK)

Moving Forward 1995 - 2003

- 1995 – Graphic Packaging serviced first non-Coors customer, Procter & Gamble
- 1994 – Fort Atkinson, Wisconsin plant acquired from Miller Brewing Company
- 1994 – Acquired Lemaire Group, which added four carton plants in France
- 1994 – Acquired Fort Packaging carton plant from Miller Brewing
- 1996 – Riverwood started new carton plant in Perry, Georgia
- 1996 – Riverwood International purchased by investment group led by Clayton, Dubilier and Rice, Inc.
- 1998 – Carter Holt Harvey purchased the Company's carton plants in Australia
- 1998 – Graphic Packaging acquired Britton Group plc
- 1998 – Graphic Packaging sold Britton Group's plastic division
- 1998 – Graphic acquired Universal Packaging folding carton division and six plants
- 1999 – Graphic acquired Fort James folding carton business, adding twelve folding carton plants and the 330,000 ton capacity clay coated recycled paperboard mill
- 1999 – Micro-Rite® is launched
- 2002 – Z-Flute® is launched
- 2003 – Riverwood and Graphic Packaging Corporation merged to form Graphic Packaging International
- 2003 – Tower Pack® is launched