

■ International Falls



Overview

Machines	<ul style="list-style-type: none">■ 4 paper machines■ 1 off-machine and 1 on-machine coater■ 4 Will and 1 Lenox sheeters
Capacity	<ul style="list-style-type: none">■ 528,000 tpy UFS<ul style="list-style-type: none">— Includes 390,00 tpy cut-size office paper converting capability
Pulp, Power, Utilities	<ul style="list-style-type: none">■ 340,000 tpy kraft pulp and bleaching operation■ 5 steam turbines and a hydroelectric facility, 32 MW capacity■ Hog fuel/bark burning capability

■ Jackson Overview



Overview

Machines

- 2 paper machines
- 4 Will sheeters

Capacity

- 492,000 tpy UFS
 - Includes 480,000 tpy cut-size office paper converting capability

Pulp, Power, Utilities

- 290,000 tpy kraft pulp and bleaching operation
- 85,000 tpy De-ink pulp plant
- 15 MW back-pressure turbine
- Hog fuel boiler

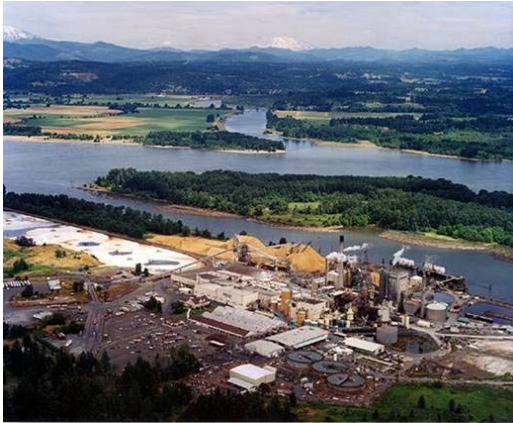
■ Wallula Overview



Overview

Machines	<ul style="list-style-type: none">■ 2 paper machines – 1 UFS, 1 medium■ 1 pulp machine
Capacity	<ul style="list-style-type: none">■ 212,000 tpy UFS<ul style="list-style-type: none">— Converted in 2007 to Label & Release technical specialties■ 86,000 tpy Market pulp■ 136,000 tpy Containerboard
Pulp, Power, Utilities	<ul style="list-style-type: none">■ 302,000 tpy kraft mill and bleach plant support UFS and pulp■ 79,000 tpy semi-chemical NSSC digester and 58,000 tpy recycled plant support medium■ Hog fuel/bark burning capability

■ St. Helens Overview



Overview

Machines

- 2 paper machines – 1 UFS, 1 tissue

Capacity

- 68,000 tpy UFS
- 60,000 tpy Tissue (Cascades owned/Boise operated)

■ DeRidder Overview



Overview

Machines

- 3 paper machines
- 1 linerboard
- 2 newsprint

Capacity

- 600,000 tpy linerboard
- 224,000 tpy newsprint

Pulp, Power, Utilities

- 580,000 tpy kraft pulp capacity for linerboard
- 50,000 tpy recycled DLK for linerboard
- 120,000 tpy bleached kraft pulp for newsprint
- 230,000 tpy TMP pulp for newsprint
- 140,000 tpy groundwood pulp for newsprint
- Hog fuel bark burning capability
- 60MW turbine generator