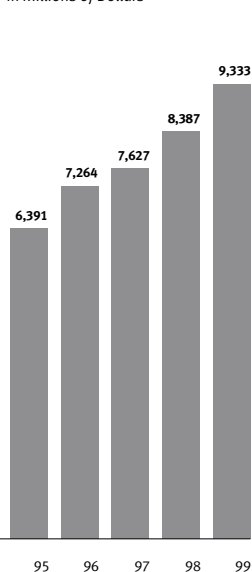


Financial Highlights (a)

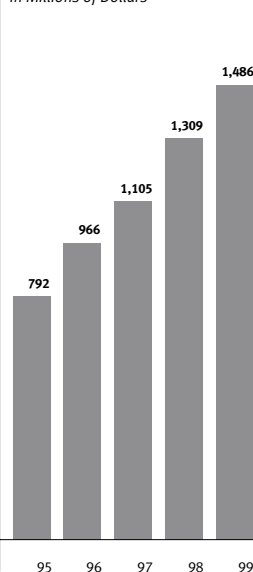
Illinois Tool Works Inc.

Dollars in thousands except per share amounts	1999	Change From 1998	1998	Change From 1997	1997
Year Ended December 31					
Operating revenues by segment:					
Engineered Products — North America	\$2,938,906	16%	\$2,538,749	12%	\$2,258,828
Engineered Products — International	1,321,513	28	1,036,211	19	871,699
Specialty Systems — North America	3,130,347	9	2,876,812	3	2,787,929
Specialty Systems — International	1,592,855	1	1,575,290	11	1,414,324
Consumer Products	501,275	3	488,686	2	478,675
Leasing and Investments	157,385	5	149,748	48	101,110
Intersegment revenues	(309,096)	11	(278,525)	(2)	(285,302)
Total operating revenues	9,333,185	11	8,386,971	10	7,627,263
Operating income by segment:					
Engineered Products — North America	\$561,742	18%	\$477,547	19%	\$402,395
Engineered Products — International	132,808	4	127,260	2	124,821
Specialty Systems — North America	537,555	15	468,352	17	399,613
Specialty Systems — International	154,022	(1)	155,110	33	116,317
Consumer Products	15,326	19	12,925	(48)	25,053
Leasing and Investments	84,931	26	67,552	82	37,089
Total operating income (b)	1,486,384	14	1,308,746	18	1,105,288
Income from continuing operations (b)	\$911,904	13%	\$809,747	17%	\$691,589
Cash dividends paid	\$183,587	22%	\$150,934	18%	\$128,396
Per Share of Common Stock					
Income from continuing operations (b):					
Basic	\$3.04	13%	\$2.70	17%	\$2.31
Diluted	2.99	12	2.66	17	2.27
Cash dividends paid	\$.61	22%	\$.50	16%	\$.43

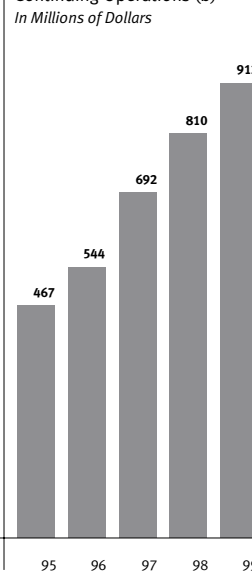
Operating Revenues
In Millions of Dollars



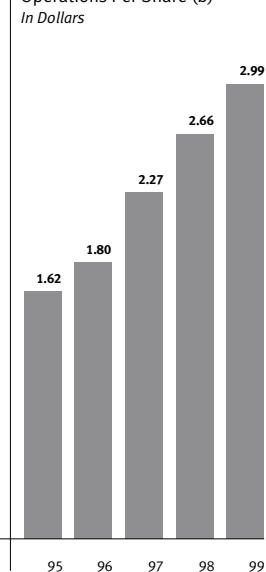
Operating Income (b)
In Millions of Dollars



Income from Continuing Operations (b)
In Millions of Dollars



Diluted Income from Continuing Operations Per Share (b)
In Dollars



(a) Restated to reflect the merger with Premark International, Inc.
(b) Excluding Premark merger-related costs in 1999.

With the advent of a new century, it seems that every newspaper, magazine and organization has put out its “Best Of” list. At ITW, when we look back it’s not to applaud milestones, but rather to check our map and compass to make sure we are on course for the future.

ITW has demonstrated over a sustained period that a diversified manufacturing company can produce value-added products that anticipate and meet customers’ needs in a manner that all parties consider profitable. To continue to achieve these results requires focus in every one of our more than 500 businesses. It is critical that each of our business units constantly evolves, so they can provide customers with highly engineered product and system solutions as well as keep pace with the demands of ever-changing markets. Change will continue to present us with worldwide opportunities for greater creativity and renewal. It’s how we have made our mark and how we will continue to operate.

The proof is in our numbers. We closed 1999 by achieving record revenues of \$9.3 billion, an 11 percent increase compared to the prior year. Excluding the one-time charge associated with our November 23, 1999, merger with Premark International, operating income and net income for the year grew a strong 14 percent and 13 percent, respectively. At the same time, our operating margins improved 30 basis points year over year.

ITW’s record of sustained “quality” earnings is the result of a very practical view of the world. We rely on market penetration rather than price increases to fuel operating income growth and our conservative accounting practices serve as a reliable yardstick of financial performance. These results then generate the cash needed to fund our growth — through both investing in core businesses and acquisitions.

Our core businesses continued to improve as 1999 progressed. While our businesses grew at a three percent rate for full-year 1999, our internal rate of growth registered five percent in the second half of the year. Our revenue growth was primarily attributable to impressive performances from a variety of automotive, construction, and industrial and consumer packaging businesses.

In 1999, we continued to be active on the acquisition front. Specifically we completed 31 “bottom-up” acquisitions — companies that are directly related to or integrated into an existing product line or market. These transactions, representing more than \$900 million in combined revenues, are typically initiated by operating management for both North American and international businesses. Looking ahead, our pipeline of potential acquisitions remains full.

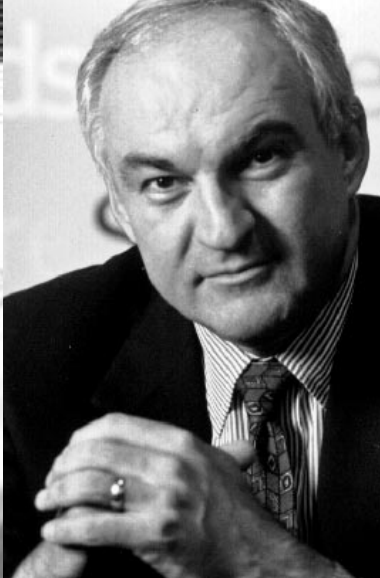
A second type of acquisition, which we undertake far less frequently, is a major, “top-down” proposition. These transactions are identified by senior management and represent entirely new businesses for ITW. We completed the largest transaction of this type in our history when ITW merged with Premark in late 1999.

This merger brings us nearly 80 decentralized businesses with products marketed in more than 100 countries. Two principal lines of business — commercial food equipment and laminate products used in construction — represent approximately \$2.5 billion in revenues. Their products have strong brand names such as *Hobart*, *Wilsonart*, *Traulsen*, *Vulcan* and *Wittco*, established market positions, good distribution channels and benefit from value-added engineering — all the things we look for in a successful acquisition.

We continue to actively manage and change these businesses so we can blend their considerable strengths with ITW attributes. As we do that we expect operating margins to improve. Our goal is to double operating margins from 9 percent to 18 percent within a five-year time frame. That goal of doubling margins may sound ambitious but it is in line with what we have accomplished on other large acquisitions we have made in the past.

We also continue to maximize our returns through selected investment

Clockwise (from upper left):
 Hugh J. Zentmyer,
 executive vice president;
 James M. Ringler,
 vice chairman;
 F. Ronald Seager,
 executive vice president;
 Thomas J. Hansen,
 executive vice president;
 Frank S. Ptak,
 vice chairman;
 Dennis J. Martin,
 executive vice president.



▲ Clockwise (from upper left):
 Jon C. Kinney,
 chief financial officer;
 Russell M. Flaum,
 executive vice president;
 Allan C. Sutherland,
 senior vice president;
 W. James Farrell,
 chairman and chief
 executive officer;
 David B. Speer,
 executive vice president.

opportunities. Our Leasing and Investment segment helps our bottom line through its long-term strategy of tax planning and opportunistic investing.

To emphasize what is critically important to us, this year's annual report focuses on key elements of our performance strategy — the people who drive our success, how we optimize our core businesses and how we benefit from acquisitions. These strategies are fundamental to how we continue to manage a successful company.

ITW's reputation around the world is a reflection of our people, their productivity and creativity. You can have brilliant strategies, the best in the world, but if you don't have committed and enthusiastic people to implement, maintain and grow them, they're nothing but words. Our decentralized structure offers enhanced career opportunities and it creates an environment in which people are self-motivated to excel.

Our approach to managing both core and newly acquired businesses is to ensure that these operations are small and focused. At ITW, being focused means applying the 80/20 process to everything we do. We literally build our businesses around this concept. This initially means focusing on the 20 percent of each business' customers that, we find, account for 80 percent of sales. At ITW, our analysis leads to specific actions. Product development is keyed to top customers, resulting in proprietary products which make ITW a leader in patents issued each year. The same 80/20 process is also applied to how we sell, work with suppliers, and utilize equipment, space and capital.

Even though 1999 was a very successful year for ITW, our focus, as always, remains on the future. To help us prepare for the future, we continue to add to our already strong management team. Jim Ringler joined us as a Vice Chairman as part of the ITW and Premark combination. We look forward to Jim's strong operational contributions and years of experience. While we welcomed Jim, we said goodbye to a longtime ITW employee. Tom Buckman, vice president of patents and technology, retired in March of 2000 after serving 30 years with the company. We will always value Tom's strong contributions to the company and we wish him well in the years ahead. With Tom's retirement, Mark Croll has taken his place. Mark has worked in the patent area for nearly 6 years, demonstrating both strong technical know-how and management capabilities.

We are also bidding goodbye to Director Ormand Wade. After 15 years on the board, Orm opted not to stand for re-election this year. We thank him for his many valuable contributions to the company over the years and wish him the very best. I'm pleased to announce that Don Davis, Chairman and CEO of Rockwell International Corporation, has been nominated to fill this board position.

Looking ahead, we will be open to new, better, different, faster or, when appropriate, slower ways of doing things. Whether it is building our Internet capabilities or ensuring that our product development remains a top priority, we know change is constant, healthy and important as we continue to strengthen our company.

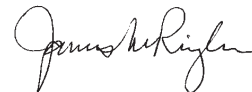
We can't say with certainty what the next 100, 50 or even 10 years have in store for ITW. No one can. What we can say is ITW has strong core businesses, a solid growth strategy and an abundance of talented, experienced and motivated people. In our opinion, this puts ITW in the best possible position to build on our past successes and create even better value for, and relationships with, our customers, suppliers, employees and stockholders.



Frank S. Ptak
Vice Chairman

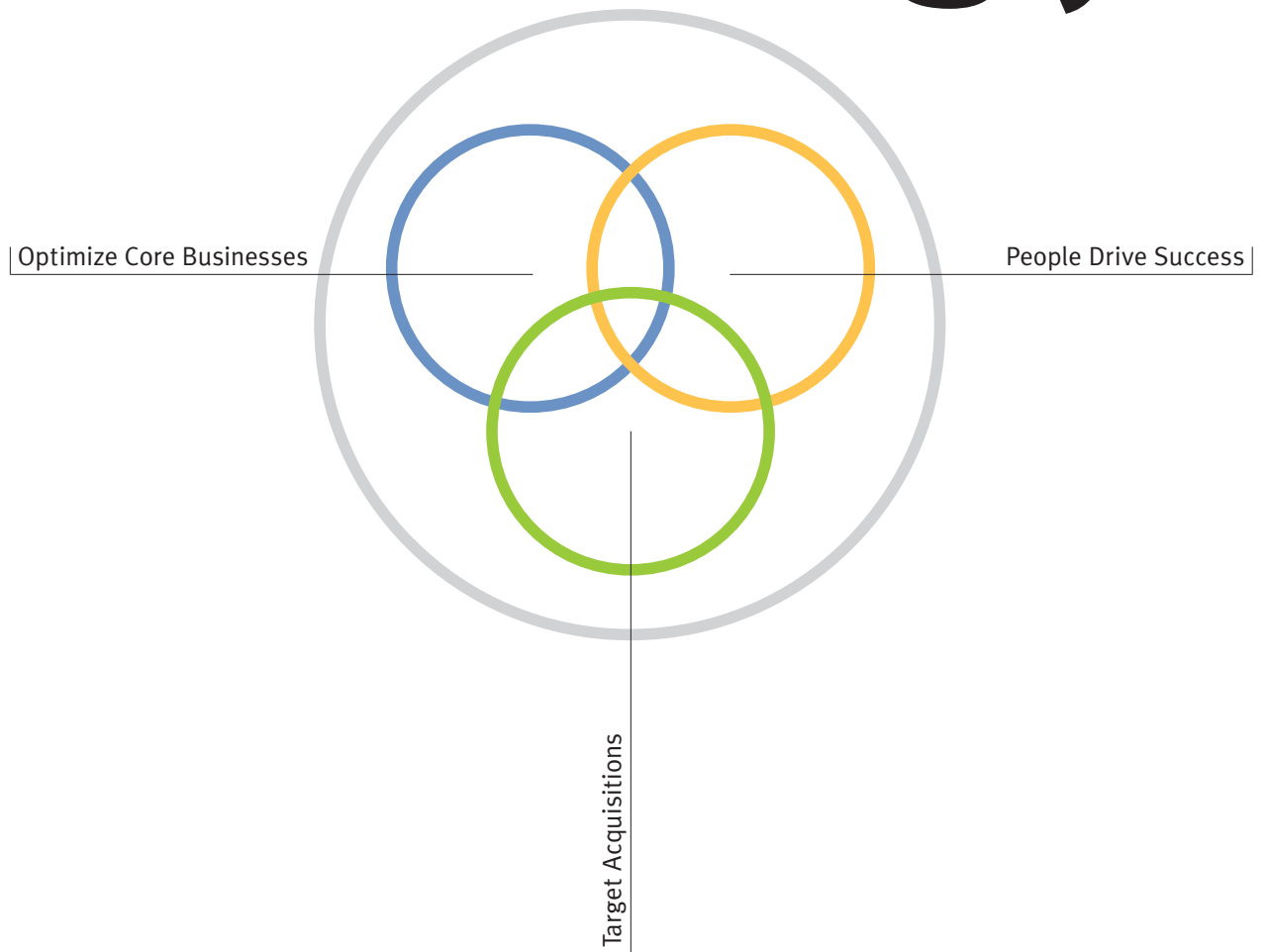


W. James Farrell
Chairman and
Chief Executive Officer



James M. Ringler
Vice Chairman

Performance Strategy



People Drive Success

THE PEOPLE WHO MAKE UP OUR BUSINESS UNITS LOVE COMPETING AGAINST
BIG COMPANIES. IT'S NOT THAT WE'RE SMARTER. IT'S SIMPLY THAT ITW PEOPLE ARE
HIGHLY FOCUSED ON SPECIFIC MARKET NICHES. EACH OF OUR MORE THAN
500 BUSINESS UNITS IS AN ENTREPRENEURIAL OPERATION, WITH PEOPLE
AT ALL LEVELS WHO BRING YEARS OF **PRACTICAL**, CLEAR-THINKING
EXPERIENCE TO THE BENEFIT OF OUR CUSTOMERS.

Buildex has built a brand name in the construction products marketplace due to the efforts of its employees, including (clockwise; from upper left): Renaldo Hilt; Alicia Wieder; Geoff Orris; and Lidia Molina.



▲ Angleboard, a well known ITW packaging business, has made its reputation in the marketplace thanks in part to contributions from employees such as (clockwise; from upper left): James Moman; Galo Barzallo; Vincent Hill; and Rodney Arseneau.

Growth via Core Businesses

ESTABLISHED BUSINESSES WITH DEMONSTRATED TRACK RECORDS

ARE AT THE HEART OF OUR SUCCESS. EACH OF OUR DECENTRALIZED BUSINESSES IS COMMITTED TO EVER-IMPROVING PRODUCT INNOVATION AND QUALITY, MANUFACTURING EXPERTISE AND MARKETING KNOW-HOW. BY FOCUSING ON SPECIFIC MARKET SEGMENTS AND STAYING **CLOSE TO CUSTOMERS**, WE DEVELOP PRODUCTS THAT FEATURE BOTH SOLUTIONS AND SAVINGS IN TERMS OF MATERIAL COSTS, PROCESS TIME AND SPACE REQUIREMENTS.

ENGINEERED PRODUCTS

Anchor Stampings



For nearly 50 years, Anchor Stampings has supplied precision parts to U.S. auto manufacturers both directly and indirectly through partnerships with other auto parts manufacturers. Anchor's light and heavy stamping divisions produce a wide range of products, including body mounts, seal plugs and pac nuts.

The newest version of the Snap Together Body Mount will be used in the 2000 Ford Explorer. It incorporates a new plastic shank, co-developed with ITW Deltar, that provides an engineered cost reduction. Anchor Stampings sells these body mounts to other auto parts makers who add a rubber puck-shaped bumper. With utility vehicles and light trucks utilizing from 6 to 12 sets of body mounts per vehicle, this new design makes for much quicker assembly.

Paslode



Paslode designs and manufactures a full line of pneumatic and cordless fastening systems, a full assortment of stapling systems and a wide variety of nails and staples for construction, remodeling and industrial applications. In 1959 the business unit was the first to introduce a pneumatic tool with its light-duty upholstery tacker, followed soon after by the first commercially accepted pneumatic nailer.

The compact design of Paslode's newest product, the *Impulse TrimMaster* finish nailer, combines an angled magazine with cordless technology to give operators the convenience and mobility of use to reach tight spots with greater ease. TrimMaster's light weight and balance greatly reduce operator fatigue. The fuel cell, rechargeable battery and fasteners load quickly for fast set-up time.

Henschel



Henschel develops and manufactures engine components for European-based automakers. They supply coolant regulators/distributors, fuel rails, oil separating systems and air ducting parts/throttle valves directly to auto manufacturers. The business unit is a leading supplier to Volkswagen's facilities in Germany, the Czech Republic, Spain, Brazil and Mexico.

The latest product innovation from Henschel is a water temperature sensor for the coolant regulation system on the Fabia, a new compact car being introduced by Volkswagen Group-Skoda (Czech Republic) in 2000. This ultra-fast and accurate sensor provides information to the Engine Management Unit (EMU) that regulates fan control, fuel injection control, temperature management and the cockpit-meter. The EMU on the Fabia reduces fuel consumption by more than three percent while lowering exhaust emission levels.

ENGINEERED PRODUCTS

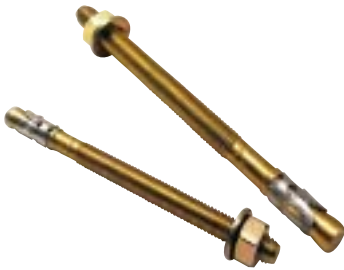
Wilsonart



Founded in Texas in 1956, Wilsonart has grown into one of the leading international manufacturers and marketers of decorative surfacing products. *Wilsonart* Laminate is available in hundreds of design and color options for a wide variety of residential and commercial applications. A full range of product offerings includes *Wilsonart* Custom Edges; *Wilsonart* SSV and *Wilsonart Gibraltar Solid Surface* for countertops, backsplashes and vanities; *Wilsonart* Decorative Metals for metallic finishes; and a line of drop-in sinks under the *Wilsonart* Plumbing Products name.

Wilsonart Flooring is available in a wide range of wood grain plank and stone-look tile styles. This flooring has the strength to stand up to high-traffic residential areas, such as kitchens, great rooms or kids' rooms, and medium traffic commercial zones.

SPIT



The *Fix Z* metal torque control expansion anchor manufactured by SPIT is among the first such products to achieve European Technical Approval (ETA). *Fix Z* was tested in cracked and non-cracked concrete settings and achieved the highest ETA rating. Construction products must meet strict technical standards and pass essential safety testing to obtain this certification, which allows *Fix Z* to be sold freely throughout the European Community.

SPIT manufactures and distributes powder actuated tools and fasteners; a full line of electric rotary hammers and cutting machines; and anchor products and consumables for builders, dry wallers, electricians, plumbers and steel fabricators. It has a network of technical advisors throughout Europe and distributors in more than 50 countries.

Minigrip/Zip-Pak



Minigrip developed the first zipper fastener technology for flexible packaging in the 1950s for use in products such as children's pencil and crayon cases. This concept was introduced as a home storage application in 1971 when Dow licensed Minigrip/Zip-Pak technology and debuted Ziploc® bags. Flexible fastening for resealable consumer package goods was introduced in 1986 with Sargento Cheese. It featured a zipper that allowed for quick, simple and repetitive opening and closing. Today, growing consumer preference and new technology in package manufacturing are driving greater demand for Minigrip/Zip-Pak products.

The latest development is *UltraSeal*, a flexible fastener that can be applied to packaging material at lower temperatures, allowing for greater line speed. Mrs. Butterworth's Pancake Mix and other granular products are now using a wide-track version of *UltraSeal*.

ENGINEERED PRODUCTS

Plexus



A new adhesive developed by Plexus provides the structural bonding component found in Cannondale Bikes' Raven II, the world's lightest, all-composite mountain bike. Plexus was selected as a preferred supplier because of its ability to quickly develop a new adhesive capable of bonding dissimilar materials and withstanding the rigors of mountain biking.

Plexus is a recognized leader in the adhesives industry. It markets patented methacrylate adhesives for structural bonding of nearly all thermoplastics, metals and composite materials. A key benefit to Plexus adhesives is their ability to provide extremely durable bonds with minimal surface preparation. Its products have proven track records in the most demanding applications for the transportation, marine and engineered construction industries.

Fastex



Fastex Distributor Businesses have developed a plastic heat sink clip for the newest Pentium Processor. In addition to adhering securely and ensuring consistent pressure, the product provides superior performance for increasing thermal demands. This is just one of a number of applications that Fastex is developing in partnership with Intel to enable manufacturers to incorporate Pentium Processors into their system boards.

This business unit's strength comes from more than 40 years experience developing custom fastening solutions for a wide variety of industries, particularly electronics and computer OEMs, and office furniture manufacturers. Its plastic and metal non-threaded fasteners and components include panel fasteners, wire management, PC board supports/spacers, self-adhesive bumpers and leg levelers.

SPECIALTY SYSTEMS

Ransburg



Decades ago, Ransburg introduced the electrostatic process used in many painting applications. Today, it designs, manufactures and markets liquid electrostatic paint application equipment around the world. In addition to superior performance, Ransburg products offer positive environmental benefits to industrial manufacturers and commercial painters. Their product line ranges from rotary atomizers and electrostatic guns to testing, fluid mixing and monitoring equipment.

The *Aerobell 33R* Robotic Rotary Atomizer represents the latest and best technology for robotic electrostatic liquid coating applications. The first major installation of the 33R was at Daimler-Chrysler's Windsor, Ontario assembly plant. Robot mounted Aerobell 33R's are now applying clear coat to minivans in the reprocess booth. Ransburg won this contract by outperforming its competition during lab demonstrations while also being able to meet a tight delivery schedule and maintaining a superior working relationship with this facility.

SPECIALTY SYSTEMS

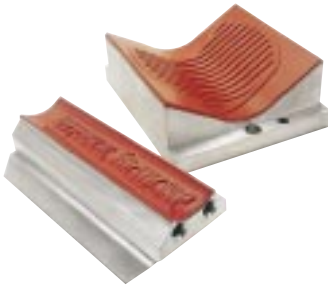
Hobart



Hobart has been the world's leading innovator in food equipment, systems and service for more than a century. Its food preparation systems are commonly used in restaurants, hotels, supermarkets, bakeries and other commercial settings. The business has a nationwide network of service technicians, and sales and service branches in 100 countries.

Hobart's *2000 Series* Slicers received the 1999 Award for Distinguished Development, given just once every two years by the Foodservice Consultants Society International. This model in the 2000 Series is equipped with an electronic portion scale, digital display and operator keypad for portioning by weight or number of slices. The automatic features deliver consistent product to customers, help users minimize shrink and allow employees to perform other tasks while the slicer is operating. The built-in scale also frees up much needed counter space.

Grawo



During the past 25 years, Grawo has developed into a multifaceted and diversified business and a leader in engraving, tools and molds for customers around the world. From their facilities in Switzerland, Grawo offers clients in the industrial engraving, plastics processing and printing industries a full spectrum of services.

Industrial engraving clients turn to Grawo for engraving, steel stamps, molds for casting processes and precision tools. Plastic processors are customers for metal and silicone stamps, silicon plates, holding fixtures, rollers and total solutions for foil stamping. The printing industry utilizes Grawo's full line of dies, plates, rotary systems, counterpunches and tools for foil stamping and embossing.

Miller Electric



Miller Electric's *XR Edge* push-pull wire feed system offers unparalleled performance for aluminum MIG welding. The system features a totally new gooseneck gun design that is ideally suited for applications requiring complete maneuverability and joint accessibility when welding in small areas. The unique push-pull design of the XR Edge offers smooth, uninterrupted feeding performance without deforming or defacing the aluminum.

Miller Electric is a leading designer, innovator and manufacturer of arc welding equipment and related systems that provide long-lasting and superior quality for metalworking, construction, maintenance and many other welding applications.

SPECIALTY SYSTEMS

Hi-Cone



Hi-Cone is the inventor and a leading worldwide manufacturer of recyclable ring packaging for the beverage, food and general products industries. For more than 30 years, Hi-Cone has led the industry in addressing concerns related to the environmental impact of packaging. Its efforts have resulted in products that minimize materials and utilize photodegradable resins. This business unit is also known for its *Ring Leader* Recycling Program — an educational program that enables students to learn about and participate in closed-loop recycling in partnership with their schools and the beverage industry.

The newest product offering from Hi-Cone is the Merchandising Panel Carrier. Beverage companies around the world are taking advantage of this unique, low-cost opportunity for promotion of price, consumer education, new products, branding and other marketing messages.

Dynatec



The *DYNAFIBER UFD Omega* Hot-Melt Adhesive Applicator is the latest innovation from Dynatec. The patented Omega Applicator individually coats elastic strands used in critical areas of diapers. Spiral spray, the former technology, only allowed for partial wrapping of the adhesive fibers and often resulted in applicator plugging and excessive adhesive lay down. The Omega Applicator's exclusive built-in filter virtually eliminates nozzle plugging, which yields improved line efficiencies. With the Omega applicator, customers report using as much as 40 percent less adhesive.

Dynatec engineers, manufactures, sells, installs and services adhesive application equipment for the packaging, product assembly, converting and non-woven markets around the world. The business unit's success is built on finding adhesive application needs in niche markets and meeting those needs with superior products and service.

Signode



For nearly a century, Signode has been a leading worldwide supplier of packaging solutions for industrial needs. Today, it is a premier provider of steel and plastic strapping systems for use in packaging and material handling. These systems include manual and pneumatic hand tools, power strapping machines, the consumables that run through them and post-sale service and support. Signode's products are used around the world in a broad range of industries to secure everything from cotton bales and newspapers to steel coils and corrugated cartons.

In 1999, Signode Container Industry Systems introduced its operatorless *LB-6520* corrugated bundling machine. The result of extensive research and customer involvement, the *LB-6520* integrates Signode's simple, jam-resistant, *LB-Series* strapping head, patented automatic cut-off and refeed feature with a complete offering of industry-specific options.

Growth Through Acquisitions

ACQUISITIONS — BOTH SMALL AND BIG — ARE AN IMPORTANT ASPECT OF ITW'S GROWTH STRATEGY. WE LOOK FOR COMPANIES THAT **BROADEN** AN EXISTING BUSINESS UNIT'S CAPABILITIES, **EXPAND** OUR OFFERINGS INTO NEW MARKETS OR **EXTEND** THE RANGE OF CURRENT PRODUCT LINES. SINCE 1970, ACQUISITIONS HAVE PLAYED AN INCREASINGLY GREATER ROLE IN OUR GROWTH — ON BOTH THE TOP AND BOTTOM LINES. REPRESENTATIVE ACQUISITIONS ARE NOTED ON THE FOLLOWING TIME LINE.

1970

Chronomatic

A leading supplier of polymer thick film technologies, Chronomatic supplies the automotive and appliance industries with materials and processes used to create value-added printed circuit boards.

1976

Devcon

Devcon manufactures the world's most dependable line of maintenance, repair, production and tooling epoxies, urethanes, adhesives and sealants. Its focus is adhesives for industrial customers, engineered coatings and linings for process industries, and home repair products for consumers.

1985

Norwood Marking Systems and Ramset/Red Head

• Targeting consumer products manufacturers, Norwood Marking Systems' equipment provides solutions for printing variable information on flexible packaging material. • Ramset/Red Head is America's largest designer and manufacturer of fastening products used in concrete and steel construction.

1986

Paslode and Signode

• Paslode's pneumatic and cordless fastening systems are used in a wide range of construction and manufacturing applications. • Signode is a leading supplier of industrial packaging solutions, ranging from hand tensioning-and-sealing tools to power strapping machines.

1989

Gema, Ransburg and Simco

• For more than 35 years, Gema has led the powder coating systems industry. • Ransburg markets a full range of electrostatic painting equipment, including rotary atomizers, applicator guns, testing devices and fluid mixing products. • Simco is the premier manufacturer of ionization and cleanroom static control products.

1990

Accu-Lube, Akron Standard and DeVilbiss

• Accu-Lube offers natural-based lubricants and micro-lubrication systems for metalworking.
• Akron Standard produces systems that measure the uniformity of automobile and light truck tires.
• DeVilbiss products are widely used for spraying solvent-based and waterborne coatings.

1993

Miller Electric and PRO/MARK

• Miller Electric is a leading maker of arc welding equipment for metalworking, construction, maintenance and other applications. • Customized, thermally applied graphics produced by PRO/MARK equipment decorate, mark and identify a wide range of consumer and industrial products.

1994

Loveshaw and OXO

• Loveshaw manufactures equipment under the *Little David* brand name for case forming, sealing, labeling, marking and coding. • OXO Welding Equipment is a major supplier of premium equipment and accessories, including MIG welding guns and torches and consumable parts.

1996

Hobart Brothers, Medalist and Orgapack

• Hobart Brothers provides superior utility power welding supplies, filler metals and ground power units.
• Medalist produces fasteners and hardware for automotive manufacturing and industrial applications.
• Orgapack's focus is steel and plastic strapping systems for a variety of packaged materials.

1998

CIP, Reddi-Pac and TACC

• CIP makes fasteners and stampings for automotive, appliance, computer and farm machinery manufacturers.
• Reddi-Pac crates improve durability and flexibility while reducing assembly time. • TACC produces adhesive caulks and sealants with an emphasis on environmentally friendly materials.

Key 1999 Acquisitions

ACQUISITIONS – “BOTTOM-UP” ADDITIONS THAT ENHANCE AND EXPAND
OUR EXISTING OFFERINGS OR “TOP-DOWN” PURCHASES THAT INTRODUCE
NEW PRODUCT LINES – WERE A MAJOR PART OF ITW’S STORY IN 1999.

WE ACQUIRED 31 SMALLER COMPANIES THAT DIRECTLY RELATE TO EXISTING PRODUCT
LINES OR MARKETS. THE PREMARK MERGER, OUR LARGEST BY FAR, ADDED NUMEROUS

DECENTRALIZED BUSINESS UNITS, WITH TWO PRINCIPAL PRODUCT LINES

TAKING US INTO NEW MARKETS.

Wilsonart International

As part of our merger with Premark, Wilsonart broadens ITW's product offerings to the construction market through a variety of decorative laminates for countertops, furniture and flooring (shown here).

Wilsonart flooring is a growing part of the business and showcases the unit's core strengths in high-pressure laminate, technology and marketing for both residential and commercial applications.



ITW Specialty Films Co. Ltd.

Our geographic and industry presence in decorating systems and products was significantly expanded by the purchase of SKC Specialty Films. Its global operations broaden the metallic hot stamp foil product lines of Maple Roll Leaf and ITW Eurofoil, complement the products of ITW Holographic and Specialty Films and extend the thermal transfer ribbon offerings of ITW Coding Products.



Duo-Fast Corporation

ITW further expanded its position in the fastening products industry with the purchase of Duo-Fast Corporation. With manufacturing facilities in eight countries and distribution on five continents, Duo-Fast's products and markets are complementary to ITW's global construction-related businesses. Its product line includes pneumatic stapling and nailing tools with a wide array of highly engineered fasteners.

Prime Source

Prime Source MRO Businesses, acquired from Morgan Crucible Company plc, greatly enhance the global presence of ITW's specialty fluids. Its products are marketed internationally under brand names that include *American Safety Technologies*, *Chemtronics*, *LPS*, *Magna* and *Rocol*. LPS Laboratories' *LPS-1* brand of greaseless lubricants is just one of the categories of high-performance, innovative chemical products made by Prime Source.



Trident Inc.

Trident's patented impulse ink jet print heads and ink delivery systems are used by OEMs worldwide. This acquisition represents a major extension of ITW's industrial packaging systems offerings, complementing products from Dynatec and Loveshaw. Trident's *UltraJet II* bar code printhead allows printing onto packaging, eliminating the need for labels or the inventory of preprinted cartons.

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