2012 First Quarter Business Review (unaudited)



April 24, 2012



Forward Looking Statements

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Off to a Good Start in 2012

Q1 Results Driven by Strength in Industrial-Related Businesses

- Q1 2012 sales of \$7.5 billion, up 2.4%
 - Sales increased in Industrial & Transportation, Safety, Security & Protection Services, Consumer & Office and Health Care segments
 - Continued weakness in consumer electronics market negatively impacted Display & Graphics and Electro & Communications
 - Geographic growth led by Latin America/Canada and the U.S.
- Q1 2012 operating income of \$1.6 billion, up 3.5% YOY
 - Operating margins of 21.8%, up 20 bps YOY
 - 20%+ operating margins in 5 of 6 business segments
- GAAP EPS of \$1.59, up 7% YOY; includes \$0.04 per share charge for voluntary early retirement program and selective restructuring actions
- Announced 54th consecutive annual dividend increase (+7% per share);
 Q1 gross share repurchases of \$524 million



Q1 2012 Sales Recap

	Percent
Organic volume	+0.1%
Price	<u>+1.7</u>
Organic local currency	+1.8%
Acquisitions	+1.5
FX	<u>-0.9</u>
Total growth	+2.4%

- Latin America/Canada +8.4%, U.S. +6.3%
- Europe flat; Western Europe down 1.5%, CEE/MEA +5.9%
- Asia Pacific down 1.9%, with softness in consumer electronics; continued slow growth in China
- Selling price strength continued
- Acquisitions added 1.5%, largely in Industrial & Transportation and Consumer & Office
- FX reduced sales growth by 0.9%



Q1 2012 P&L Highlights

(\$M)	Q1 11	Q1 12	Change
Sales	\$7,311	\$7,486	+2.4%
Gross profit	\$3,509	\$3,597	+2.5%
% to sales	48.0%	48.0%	
SG&A	\$1,533	\$1,552	+1.2%
% sales	21.0%	20.7%	-0.3 pts
R&D & related	\$398	\$411	+3.3%
% to sales	5.4%	5.5%	+0.1 pts
Operating income	\$1,578	\$1,634	+3.5%
% to sales	21.6%	21.8%	+0.2 pts
Net income	\$1,081	\$1,125	+4.0%
Earnings per share	\$1.49	\$1.59	+6.7%

 Operating margin of 21.8%, up 0.2 percentage points:

Price/RMs +0.8 pts
Productivity +0.3
Pension/OPEB (0.6)
FX (0.3)
Net change +0.2 pts

Lower share count added \$0.04 to EPS



Q1 2012 Segment Performance

	Sales				
(\$M)	Q1 2011	Q1 2012	% Chg		
Industrial & Transportation	\$2,450	\$2,660	+8.6%		
Health Care	\$1,255	\$1,280	+2.0%		
Consumer & Office	\$1,000	\$1,043	+4.3%		
Safety, Security & Protection	\$929	\$981	+5.5%		
Display & Graphics	\$943	\$832	-11.8%		
Electro & Communications	\$836	\$808	-3.4%		
Total Company	\$7,311	\$7,486	+2.4%		

Operating Income					
Q1 2011	Q1 2012	% Chg			
\$516	\$600	+16.2%			
\$369	\$402	+9.0%			
\$215	\$234	+8.8%			
\$199	\$231	+16.3%			
\$230	\$163	-29.2%			
\$178	\$168	-5.7%			
\$1,578	\$1,634	+3.5%			

Operating Margin							
Q1 2011	Q1 2012	Chg					
21.1%	22.5%	+1.4 pts					
29.4%	31.4%	+2.0 pts					
21.5%	22.4%	+0.9 pts					
21.4%	23.6%	+2.2 pts					
24.4%	19.6%	-4.8 pts					
21.3%	20.8%	-0.5 pts					
21.6%	21.8%	+0.2 pts					



Q1 2012 Cash Flow

(\$M)	Q1 2011	Q1 2012	Change	
Operating cash flow	\$733	\$828	\$95	Pluses: working capital, taxes, net incomeMinuses: pension/OPEB contributions
Capital expenditures	<u>(\$231)</u>	<u>(\$261)</u>	<u>(\$30)</u>	■ Targeting \$1.3 to \$1.5B in 2012
Free cash flow	\$502	\$567	\$65	
Free cash flow conversion	46%	50%		Excluding pension/OPEB contributions:Q1 2012 = 80%, Q1 2011 = 52%
Dividends	(\$392)	(\$410)	(\$18)	■ 54 th consecutive annual increase
Share repurchase	(\$680)	(\$524)	\$156	■ Targeting \$2.0 to \$2.5B in 2012

Expecting 90% conversion for 2012, including pension/OPEB contributions of ~\$1B (front-end loaded – estimating \$600M contribution in H1)



Our Vision

3M Technology Advancing Every Company 3M Products Enhancing Every Home 3M Innovation Improving Every Life



2012 Outlook

Financial expectations

- GAAP EPS: \$6.35 to \$6.50 (versus \$6.25 to \$6.50 prior)
- Organic volume: +2% to +5%
- Operating income margin: 21.0% to 22.5%
- Tax rate: ~29.5%
- Global end-markets tracking in-line with our expectations
 - Industrial markets remain strong and steady
 - Early signs of improvement in semiconductor market; expecting broader electronics improvement around mid-year
 - U.S. and Latin America/Canada doing well
 - Western Europe has stabilized, albeit at lower levels
 - Asia Pacific growth slow due to China, electronics and Japan; expecting reacceleration in H2



Q & A



Appendix



Industrial and Transportation

(\$M)	Q1 2011	Q1 2012	Total % Growth	Org. LC % Growth
Sales	\$2,450	\$2,660	+8.6%	+6.7%
Operating Income	\$516	\$600	+16.2%	
Operating Margin	21.1%	22.5%	+1.4 pts	

Financial Highlights

- Sales of \$2.7 billion, up 8.6%, including 3.1% from acquisitions; FX down 1.2%
- Broad-based sales growth led by double-digit increases in aerospace, abrasives and automotive OEM
- Sales rose in all geographic regions, including a double-digit increase in the U.S.
- Operating income rose 16.2% to \$600 million; operating margin of 22.5%

- Gaining share in automotive OEM with Thinsulate[™] acoustic solutions that improve cabin comfort and decrease road noise
- Received first orders for 3M Aviation Window Restoration System, which solves safety issues of window clarity on military aircraft while reducing aircraft downtime and repair costs
- Announced collaborative agreement with Chesapeake Energy to design, manufacture and market a broad portfolio of compressed natural gas (CNG) tanks for all sectors of the U.S. transportation market
- Won a contract with a South American oil & gas company to provide water filtration on their offshore platforms



Health Care

(\$M)	Q1 2011	Q1 2012	Total % Growth	Org. LC % Growth
Sales	\$1,255	\$1,280	+2.0%	+3.1%
Operating Income	\$369	\$402	+9.0%	
Operating Margin	29.4%	31.4%	+2.0 pts	

Financial Highlights

- Sales of \$1.3 billion, up 2.0%; FX decreased sales by 1.1%
- Sales increased in most businesses, led by double-digit increase in health information systems; drug delivery declined YOY
- Positive sales growth in Asia Pacific, Latin America/Canada and the U.S.;
 European sales declined YOY
- Operating income increased 9.0% to \$402 million; operating margin of 31.4%

- Double-digit sales growth in developing economies; broad-based strength across health care portfolio in China
- Outstanding growth in patient warming as Arizant acquisition remains ahead of expectations
- Gaining share in global orthodontics market with strong growth of lingual braces
- Strong growth of 3M[™] 360 Encompass[™] System for coding and clinical documentation of hospital procedures





Consumer and Office

(\$M)	Q1 2011	Q1 2012	Total % Growth	Org. LC % Growth
Sales	\$1,000	\$1,043	+4.3%	+2.1%
Operating Income	\$215	\$234	+8.8%	
Operating Margin	21.5%	22.4%	+0.9 pts	

Financial Highlights

- Sales of \$1.0 billion, up 4.3%, including 3.0% from GPI acquisition; FX down 80 bps
- Double-digit sales increase in DIY, driven by a combination of acquired and organic growth; sales also increased in consumer health care and home environment businesses
- European sales grew double-digits (driven by GPI); U.S. declined slightly YOY
- Operating income rose 8.8% to \$234 million; operating margin of 22.4%

- Launched family of Command[™] clear products, including hooks, cord organizers and caddies, utilizing an innovative new clear-strip technology
- Seven 3M products selected for 2012 Red Dot Design Award, spanning multiple categories
- Successfully integrating GPI acquisition; results running ahead of expectations
- ScotchBlue[™], the leading painter's tape, celebrates 25th year anniversary with all-time record quarterly sales





Safety, Security and Protection Services

(\$M)	Q1 2011	Q1 2012	Total % Growth	Org. LC % Growth
Sales	\$929	\$981	+5.5%	+6.8%
Operating Income	\$199	\$231	+16.3%	
Operating Margin	21.4%	23.6%	+2.2 pts	

Financial Highlights

- Sales of \$1.0 billion, up 5.5%; FX reduced sales 1.3%
- Strongest sales growth in the roofing granules and personal safety businesses; sales declined in security systems YOY
- Sales rose double-digits in Latin America/Canada and the U.S.; European sales declined YOY
- Operating income of \$231 million, up 16.3%; operating margin of 23.6%

- 3M Cogent wins pilot to supply an automated fingerprint identification system (AFIS) for Turkish border
- Gained penetration of new 3M[™] Scotchlite[™] Reflective Flame Resistant Fabric worn by manufacturing workers
- Provided ear muffs and plugs safety kits to Western Europe military for hearing protection
- Launched new Scotch-Brite[™] Quick Clean Heavy Duty Griddle Pad for food service industry





Display and Graphics

(\$M)	Q1 2011	Q1 2012	Total % Growth	Org. LC % Growth
Sales	\$943	\$832	-11.8%	-11.5%
Operating Income	\$230	\$163	-29.2%	
Operating Margin	24.4%	19.6%	-4.8 pts	

Financial Highlights

- Sales of \$832 million, down 11.8%
- Optical systems' sales declined 28%, impacted by lower film volumes for LCD TVs; sales increased in architectural markets and commercial graphics, and were down slightly in traffic safety systems
- Sales declined in Europe due to soft economy, and in Asia Pacific, largely electronics related
- Operating income of \$163 million, down 29.2%; operating margin of 19.6%

- Strong penetration of graphics into "personalization" market, particularly for vehicles
- Traffic safety awarded prime contractor for manufacturing and distributing State of Georgia's license plates and registration fulfillment services
- 3M MP225a Pocket Projector (a 32 lumen mobile projector) granted nationwide distribution in all Target stores; only LED projector in national mass retail
- Optical business continues strong market penetration in battery-powered devices







Electro and Communications

(\$M)	Q1 2011	Q1 2012	Total % Growth	Org. LC % Growth
Sales	\$836	\$808	-3.4%	-3.1%
Operating Income	\$178	\$168	-5.7%	
Operating Margin	21.3%	20.8%	-0.5 pts	

Financial Highlights

- Sales of \$808 million, down 3.4%
- Consumer electronics-related sales declined YOY but improved sequentially; electrical business delivered single-digit sales growth; telecom down YOY
- Sales in Asia Pacific and Europe declined YOY, partially offset by increases in the U.S. and Latin America/Canada
- Operating income of \$168 million, down 5.7 percent; operating margin of 20.8%

- Electrical business gaining market penetration in maintenance and repair segment
- Strong growth of 3M[™] Novec[™] products that meet the need for safe, sustainable and effective solutions in a wide range of industrial and electronic applications
- Touch systems gaining share in gaming market with new technology solutions
- Rapid deployment of Fiber-to-the-Home (FTTH) in China is driving growth in telecom business





Business Segment Information

(\$M)	Net Sales		Operating Income	
Business Segment Information	Q1 2011	Q1 2012	Q1 2011	Q1 2012
Industrial and Transportation	\$2,450	\$2,660	\$516	\$600
Health Care	\$1,255	\$1,280	\$369	\$402
Consumer and Office	\$1,000	\$1,043	\$215	\$234
Safety, Security & Protection Services	\$929	\$981	\$199	\$231
Display and Graphics	\$943	\$832	\$230	\$163
Electro and Communications	\$836	\$808	\$178	\$168
Corporate and Unallocated	\$5	\$1	(\$105)	(\$138)
Elimination of Dual Credit	<u>(\$107)</u>	<u>(\$119)</u>	<u>(\$24)</u>	<u>(\$26)</u>
Total	\$7,311	\$7,486	\$1,578	\$1,634





