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Senior Vice President and Chief Financial Officer



Electrical Products Group Conference
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Forward Looking Statements

This presentation contains forward-looking information about 3M's financial results and estimates and business prospects that involve substantial risks and uncertainties. You can identify these statements by the use of words such as "anticipate," "estimate," "expect," "project," "intend," "plan," "believe," "will," "target," "forecast" and other words and terms of similar meaning in connection with any discussion of future operating or financial performance or business plans or prospects. Among the factors that could cause actual results to differ materially are the following: (1) worldwide economic and capital markets conditions and other factors beyond the Company's control, including natural and other disasters affecting the operations of the Company or its customers and suppliers; (2) the Company's credit ratings and its cost of capital; (3) competitive conditions and customer preferences; (4) foreign currency exchange rates and fluctuations in those rates; (5) the timing and market acceptance of new product offerings; (6) the availability and cost of purchased components, compounds, raw materials and energy (including oil and natural gas and their derivatives) due to shortages, increased demand or supply interruptions (including those caused by natural and other disasters and other events); (7) the impact of acquisitions, strategic alliances, divestitures, and other unusual events resulting from portfolio management actions and other evolving business strategies, and possible organizational restructuring; (8) generating fewer productivity improvements than estimated; (9) security breaches and other disruptions to the Company's information technology infrastructure; and (10) legal proceedings, including significant developments that could occur in the legal and regulatory proceedings described in the company's Annual Report on Form 10-K for the year ended December 31, 2011 and its subsequent quarterly reports on Form 10-Q (the "Reports"). Changes in such assumptions or factors could produce significantly different results. A further description of these factors is located in the Reports under "Cautionary Note Concerning Factors That May Affect Future Results" and "Risk Factors" in Part I, Items 1 and 1A (Annual Report) and in Part I, Item 2 and Part II, Item 1A (Quarterly Report). The information contained in this presentation is as of the date indicated. The company assumes no obligation to update any forward-looking statements contained in this presentation as a result of new information or future events or developments.



Our Six Market-Leading Businesses



Industrial & Transportation

Sales \$10.1B
Op inc \$2.1B; 20.4% margin



Health Care

Sales \$5.0B
Op inc \$1.5B; 29.6% margin



Consumer & Office

Sales \$4.2B
Op inc \$0.8B; 20.2% margin



Safety, Security & Protection Services

Sales \$3.8B
Op inc \$0.8B; 21.3% margin



Display & Graphics

Sales \$3.7B
Op inc \$0.8B; 21.5% margin



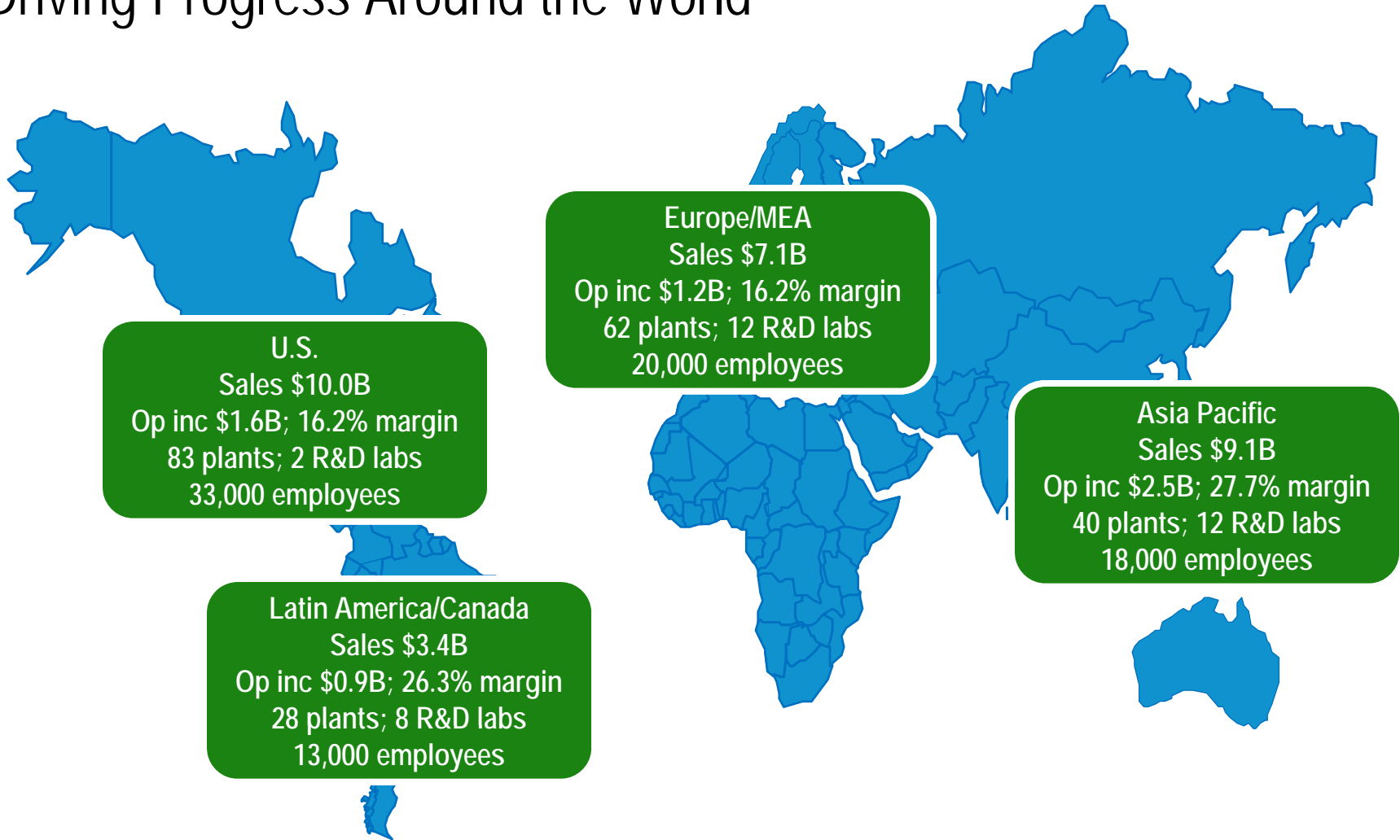
Electro & Communications

Sales \$3.3B
Op inc \$0.7B; 21.5% margin

*FY11 sales of \$30B; operating income of \$6.2B;
operating income margin of 21%*



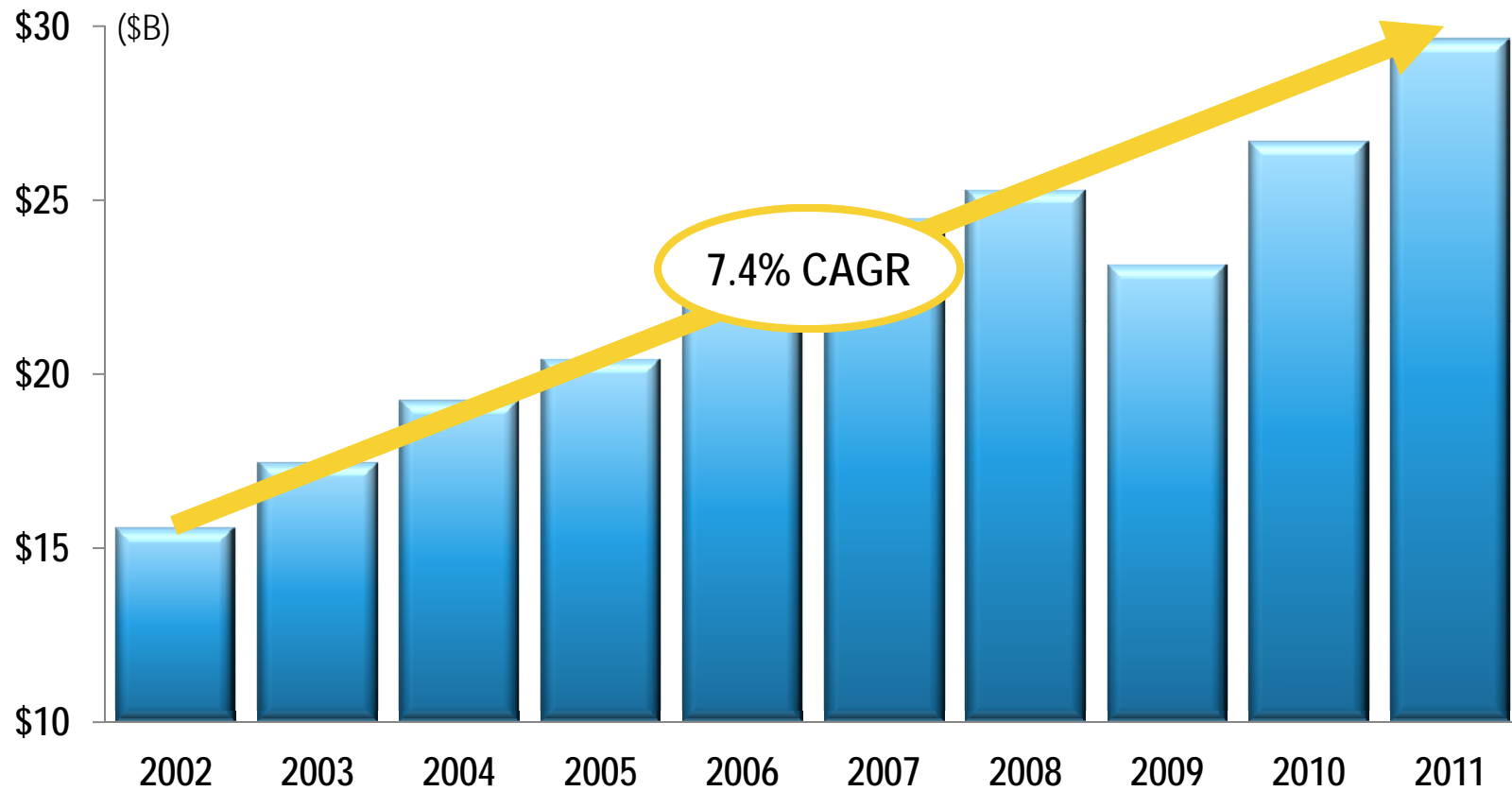
Driving Progress Around the World



Global capability; local execution



3M Sales Continue to Grow

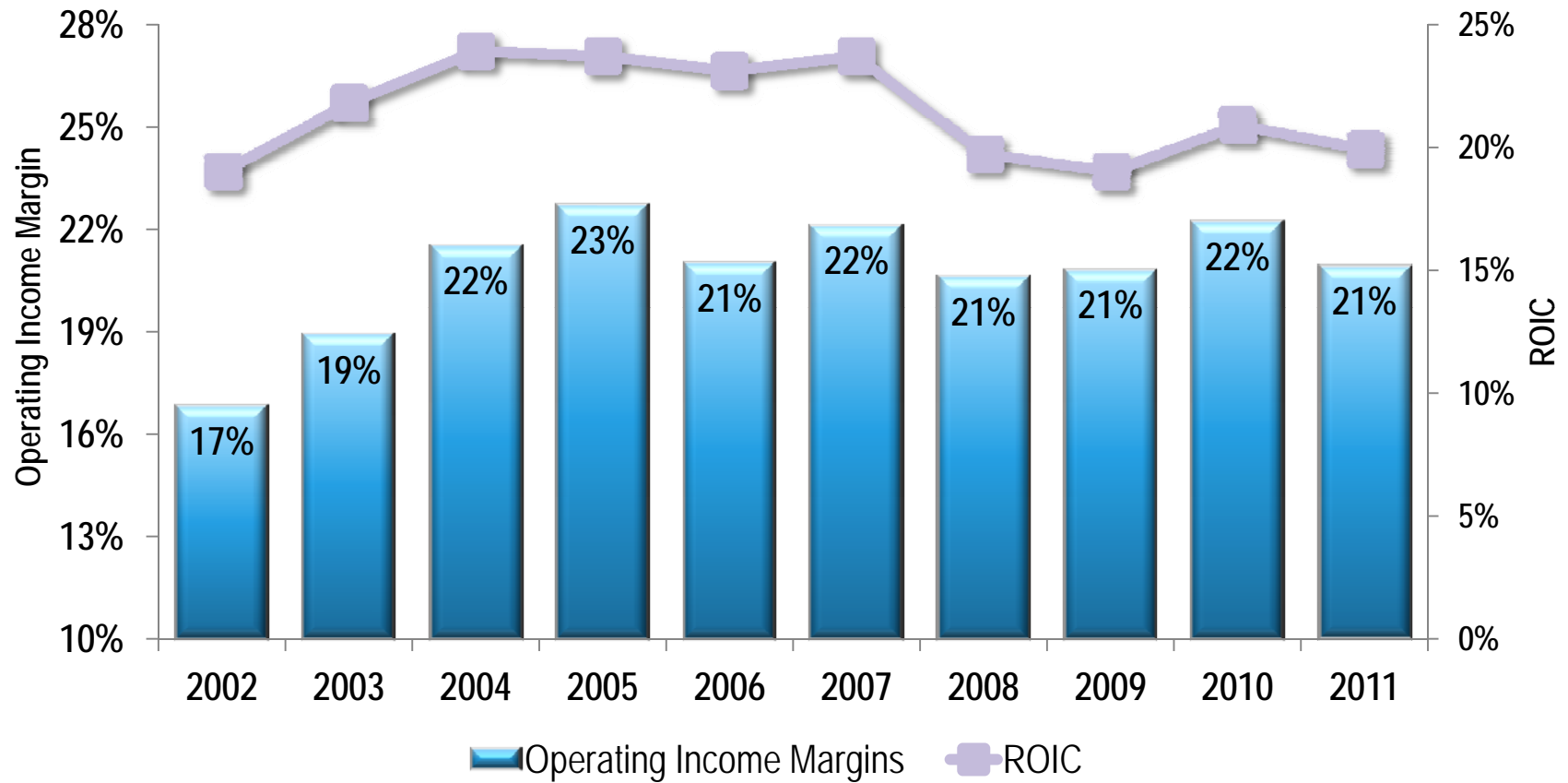


All amounts exclude specialty pharma business, which was divested in 2006/2007; see appendix for explanation of non-GAAP items

Expanding relevance to customers and our presence in the marketplace



3M's Business Model Produces Premium Returns

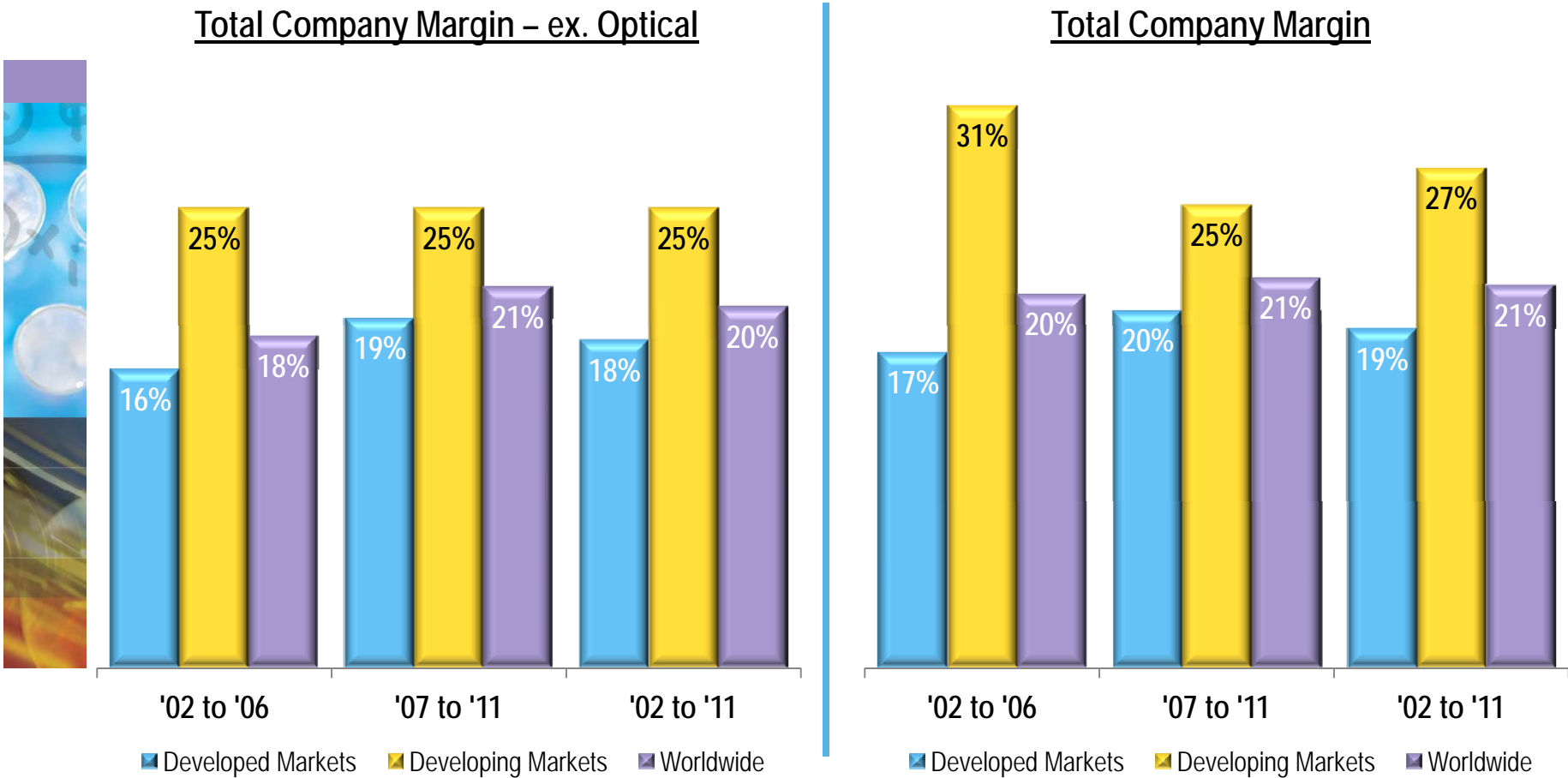


* All amounts exclude specialty pharma business, which was divested in 2006/2007. Refer to appendix for non-GAAP financial measures discussion.

Driving superior, consistent levels of operational excellence



Outstanding Operational Execution Across Globe

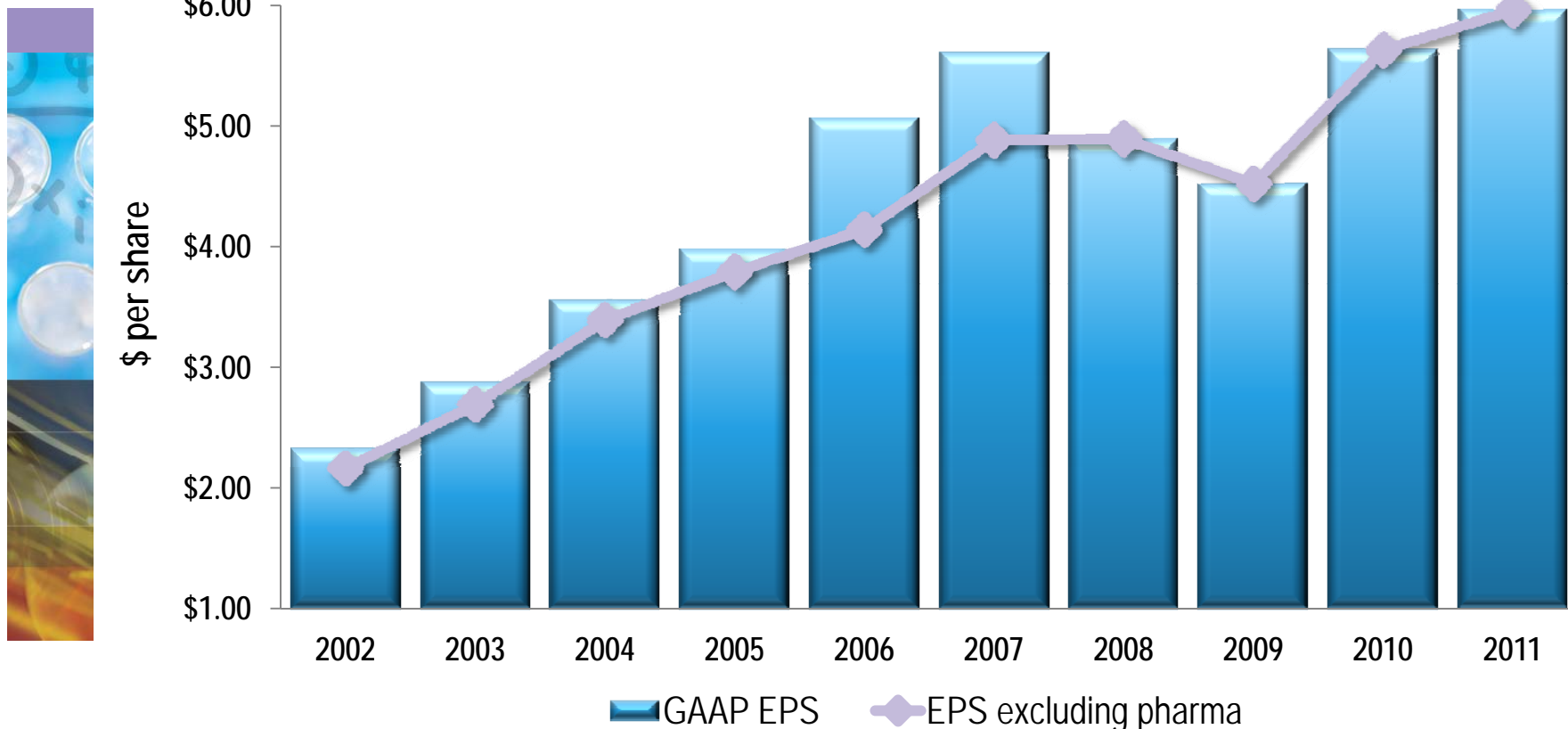


Operating income margins calculated on weighted average basis; all amounts exclude specialty pharma business, which was divested in 2006/2007. Refer to appendix for non-GAAP financial measures discussion.

Maintaining margins in developing economies while driving leverage in developed economies



Double-Digit EPS Growth Over the Past Decade



All amounts exclude specialty pharma business, which was divested in 2006/2007; EPS increased 12% CAGR excluding pharma. Refer to appendix for non-GAAP financial measures discussion.

GAAP EPS has grown 11% CAGR over last decade

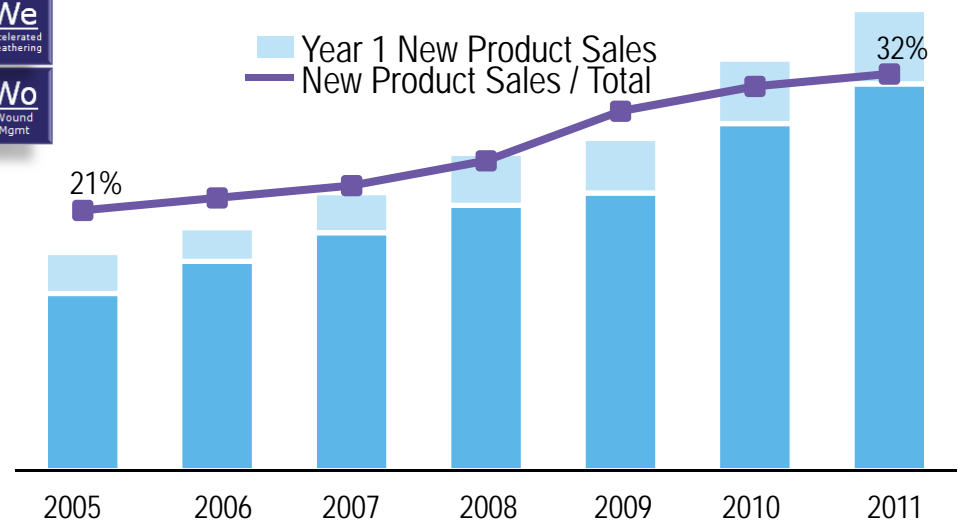


Technology and New Products Help Fuel Our Results

3M Technology Platforms

Ab Abrasives	Bi Biotech	Es Electronics Software						Pm Polymer Melt Processing	Sm Specialty Materials	
Ac Acoustics	Ce Ceramics	Em Electronic Materials						Nt Nano-technology	Po Porous Materials & Membranes	Su Surface Modification
Ad Adhesives	Dd Drug Delivery	Fc Flexible Coating & Packaging				Mi Microbial Detection & Control		Nw Nonwoven Materials	Pp Precision Processing	Tt Track and Trace
Am Advanced Materials	Di Display	Fe Flexible Electronics	Fs Filtration, Separation, Purification	Is Integrated Systems & Design	Me Metal Matrix Composites	Mo Molding		Op Opto-electronics	Pr Process Design & Control	Vp Vapor Processing
An Analytical	Do Dental & Orthodontic Materials	Fi Films	Im Imaging	Lm Light Mgmt	Mf Mechanical Fasteners	Mr Micro-replication		Pd Particle & Dispersion Processing	Rp Radiation Processing	We Accelerated Weathering
As Application Software	Ec Energy Components	Fl Fluoro-materials	In Inspection & Measurement	Md Medical Data Mgmt				Pe Predictive Engineering & Modeling	Se Sensors	Wo Wound Mgmt

New Product Vitality Index (NPVI)



NPVI = New product vitality index (products introduced within the past five years, divided by total sales)

Driving both growth and profitability



Off to a Good Start in 2012

Q1 Results Driven by Strength in Industrial-Related Businesses

- GAAP EPS of \$1.59, up 7% YOY; includes \$0.04 per share charge for voluntary early retirement program and selective restructuring actions
- Q1 2012 operating income of \$1.6 billion, up 3.5% YOY
 - *Operating margins of 21.8%, up 20 bps YOY*
 - *20%+ operating margins in 5 of 6 business segments*
 - *Strong factory performance, driven by LEAN*
 - *Costs under good control; actions were well-underway beginning H2 2011*
- Q1 2012 sales of \$7.5 billion, up 2.4%
 - *Increases in industrial, safety, consumer and health care*
 - *Declines in electronics-related businesses*
- Returned \$934 million to shareholders via dividends and share repurchases

Operating margin of 21.8%, up 0.2 percentage points:

<i>Price/RMs</i>	<i>+0.8 pts</i>
<i>Productivity</i>	<i>+0.3</i>
<i>Pension/OPEB</i>	<i>(0.6)</i>
<i>FX</i>	<i>(0.3)</i>
<i>Net change</i>	<i>+0.2 pts</i>

Maintaining firm discipline, and accelerating investment in key growth areas



2012 Organic Local Currency Growth Projections



By Business	Range
Industrial & Transportation	+4% to +8%
Health Care	+4% to +6%
Safety, Security & Protection Services	+4% to +8%
Consumer & Office	+4% to +7%
Display & Graphics	-5% to -2%
Electro & Communications	0% to +5%
Total Company	+2% to +6%

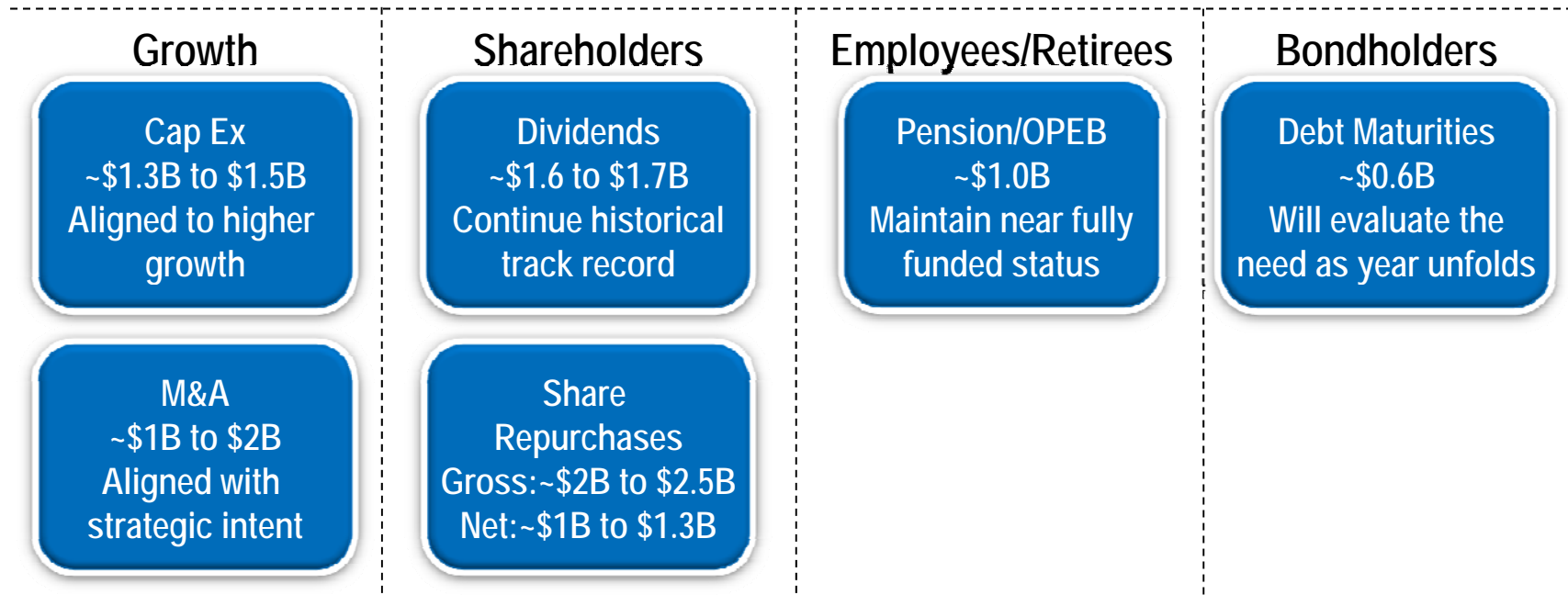
By Geographic Region	Range
Asia Pacific Excluding optical business	+3% to +8% +8% to +13%
West Europe	-2% to +3%
Central East Europe	+8% to +11%
Middle East, Africa	+12% to +14%
Latin America	+7% to +10%
Canada	+2% to +5%
United States	+2% to +5%
Total Company	+2% to +6%

Organic local currency growth = organic volume + price

Growth expectations on track



Capital Allocation Model – 2012



Balanced capital allocation plan – investing in growth, meeting fiduciary obligations while returning cash to shareholders



Recent Deals Bolster the Portfolio



Patient & Fluid Warming

Aligned to key regulatory trends
Gaining traction outside U.S.
Exceeding sales and OI plan



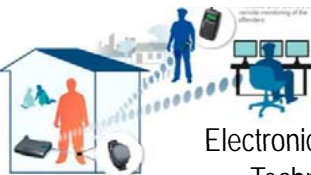
Biometric Identification Systems

Key growth adjacency, expands market
Winning tenders
Exceeding sales and OI plan



Bonded Abrasives

Expands served market
Fills critical portfolio gap
Exceeding sales and OI plan



Electronic Monitoring Technologies

Key growth adjacency, expands market
Further consolidation is happening
Behind sales and OI plan, more to do



Masking and Box Sealing Tapes

Core expansion in Asia
Establishes Asia source of supply
Exceeding sales and OI plan

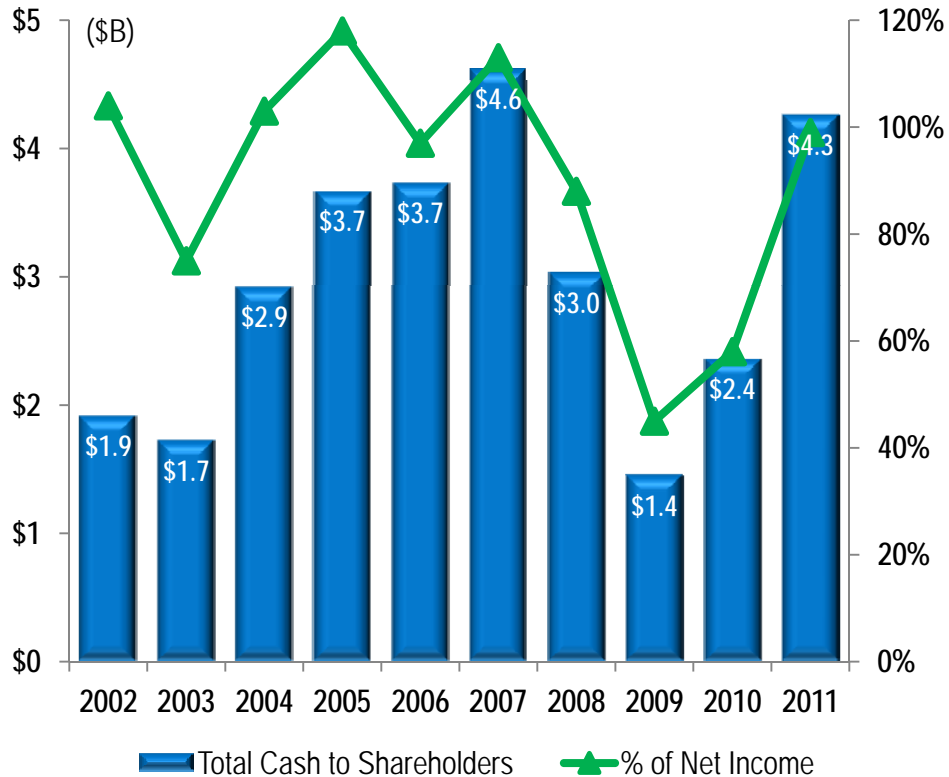


Masking, Packaging and Mounting Solutions

Core expansion in Europe
Accelerates penetration of DIY channel
Exceeding sales and OI plan



Cash Back to Shareholders



For the 10-year period 2002-2011:

- \$17 billion in gross share repurchases; \$13 billion in cash dividends paid
- Returned 90% of net income to shareholders via a combination of cash dividends and gross share repurchases

2012 54th consecutive year of dividend increases; have paid dividends without interruption for over 95 years

A long-term track record of returning significant cash to shareholders



Poised for Future Success

- Strong, diverse and global portfolio
- Global capability, local execution
- Innovation at the center of our plan
- Driving superior, consistent levels of operational excellence
- Balance sheet and cash generation strong
- Long record of returns to shareholders

*Driving for double-digit earnings growth, premium returns
and accelerated sales improvement*

Appendix

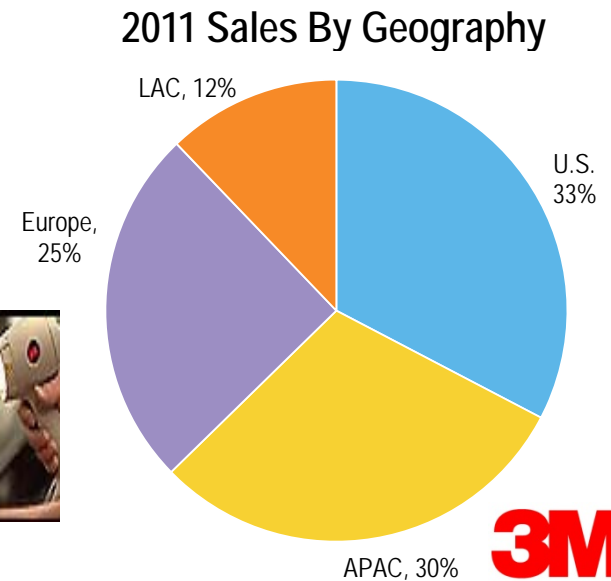
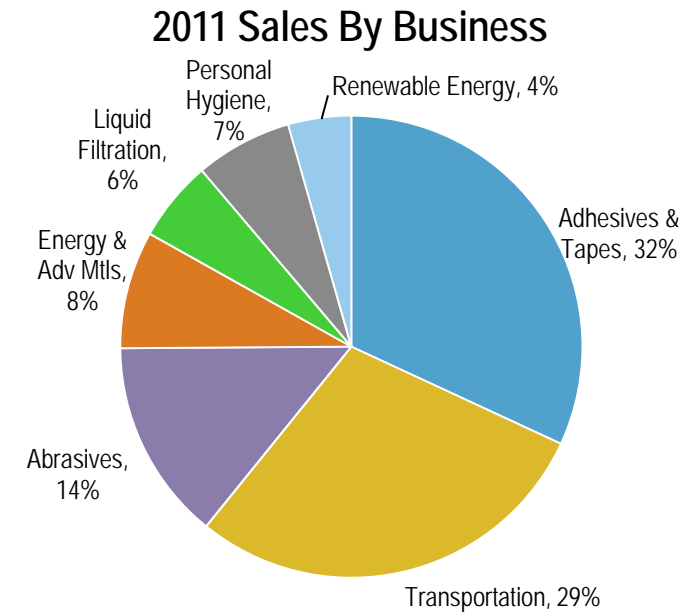


Industrial & Transportation

(\$M)	2009	2010	2011	CAGR
Sales	\$7,120	\$8,429	\$10,073	19%
GAAP Operating Income	\$1,230	\$1,754	\$2,057	29%
GAAP Operating Margin	17.3%	20.8%	20.4%	

With Leading Market Positions In:

- Industrial abrasives
- Auto body repair solutions
- Car care DIY
- Structural adhesive & tapes
- Filtration and purification systems
- Specialty additives
- Tapes and fasteners for personal hygiene products



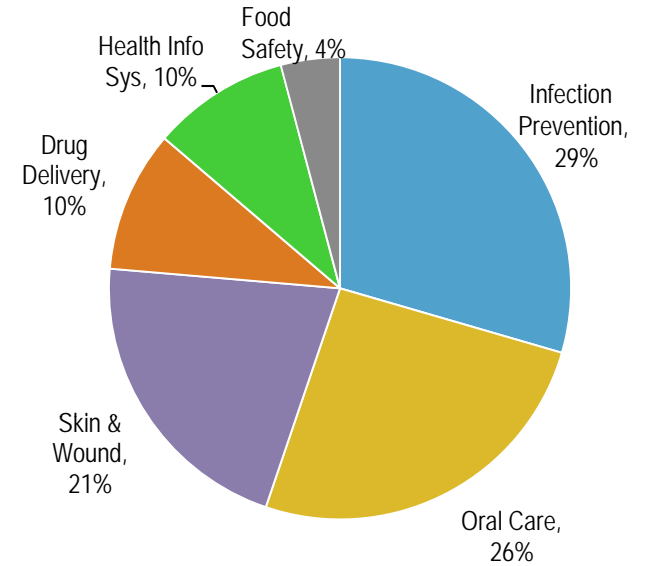
Health Care

(\$M)	2009	2010	2011	CAGR
Sales	\$4,282	\$4,513	\$5,031	8%
GAAP Operating Income	\$1,347	\$1,362	\$1,489	5%
GAAP Operating Margin	31.4%	30.2%	29.6%	

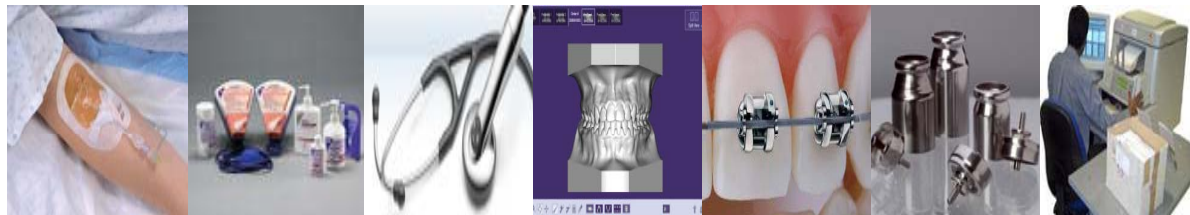
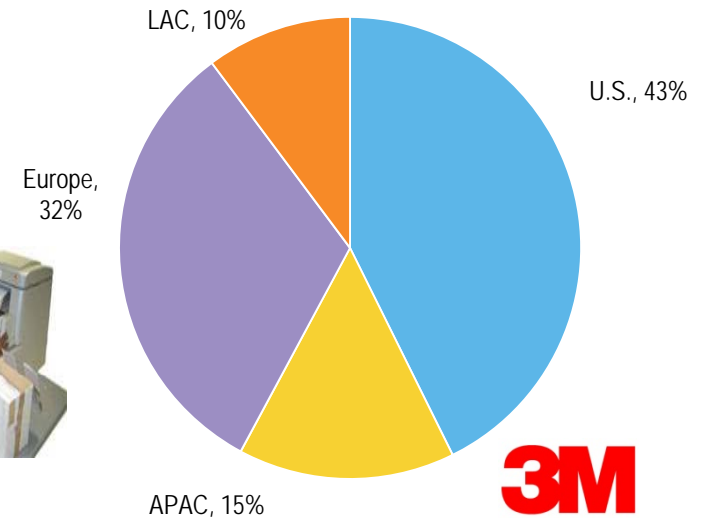
With Leading Market Positions In:

- Skin and wound care – transparent IV dressings, tapes
- Infection prevention – auscultation, specialty drapes, surgical clippers
- Oral care solutions
- Coding and reimbursement software
- Drug delivery (inhalation systems)
- Food safety indicator solutions

2011 Sales By Business



2011 Sales By Geography

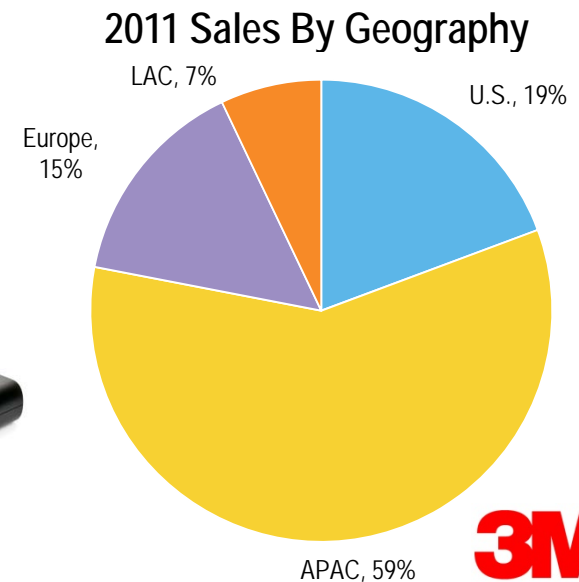
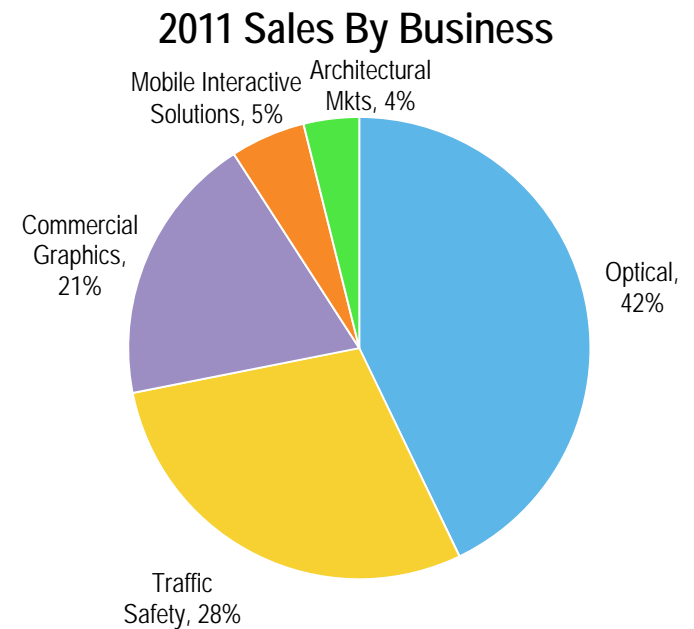


Display & Graphics

(\$M)	2009	2010	2011	CAGR
Sales	\$3,132	\$3,884	\$3,674	8%
GAAP Operating Income	\$590	\$946	\$788	16%
GAAP Operating Margin	18.8%	24.4%	21.5%	

With Leading Market Positions In:

- Reflective signage for highway and construction safety and license plates
- Light management films that enhance brightness and provide energy efficiency in liquid crystal displays (LCD).
- Premium large format graphic films for advertising & fleet signage
- Mobile projection systems

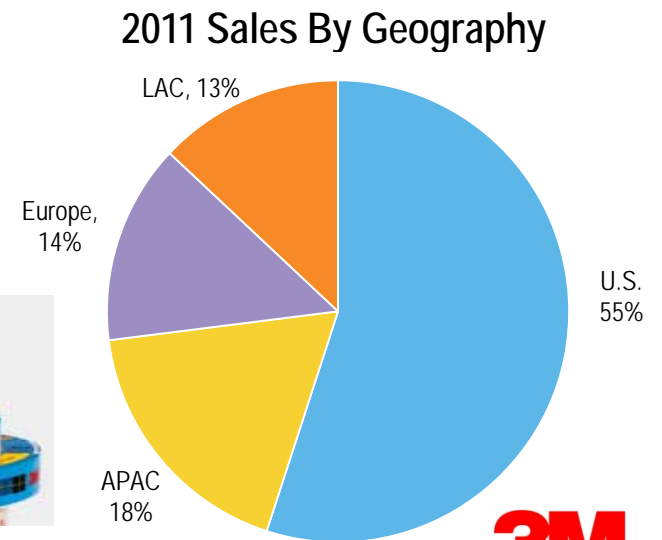
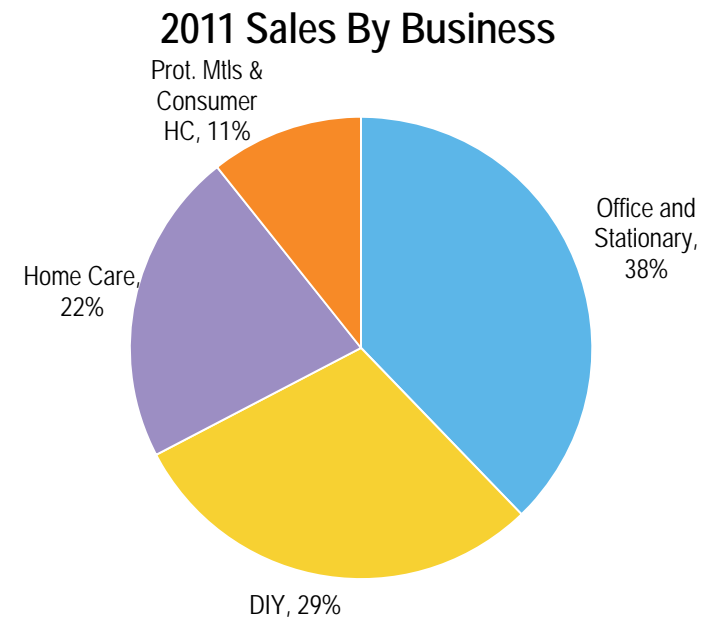


Consumer & Office

(\$M)	2009	2010	2011	CAGR
Sales	\$3,471	\$3,853	\$4,153	9%
GAAP Operating Income	\$748	\$840	\$840	6%
GAAP Operating Margin	21.5%	21.8%	20.2%	

With Leading Market Positions In:

- Consumer tapes
- Repositionable notes
- Home air filtration
- Cleaning products for the home
- Consumer bandages, braces & supports
- Retail abrasives

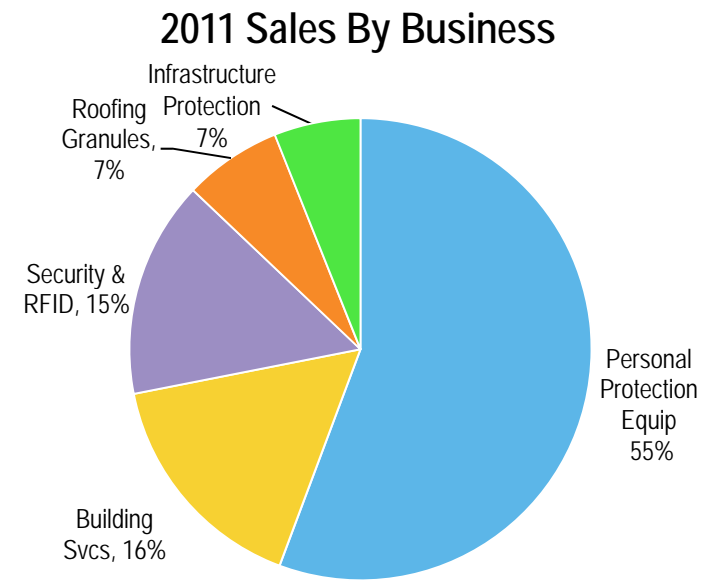


Safety, Security & Protection Services

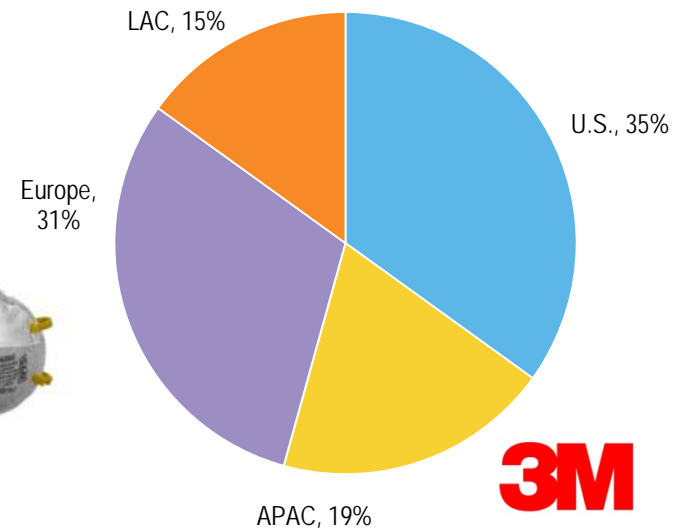
(\$M)	2009	2010	2011	CAGR
Sales	\$3,076	\$3,316	\$3,821	11%
GAAP Operating Income	\$728	\$709	\$814	6%
GAAP Operating Margin	23.7%	21.4%	21.3%	

With Leading Market Positions In:

- Respiratory protection
- Hearing and eye protection
- Roofing granules for asphalt shingles
- Automated library systems
- Personal identification issuance and authentication products
- Building safety solutions



2011 Sales By Geography



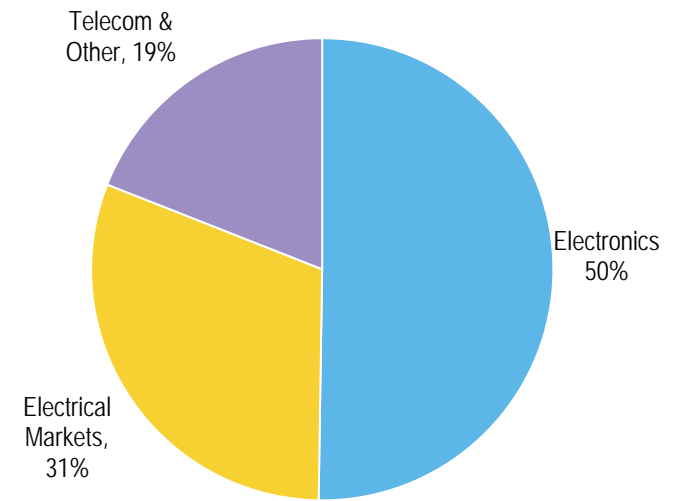
Electro & Communications

(\$M)	2009	2010	2011	CAGR
Sales	\$2,387	\$3,043	\$3,306	18%
GAAP Operating Income	\$351	\$670	\$712	42%
GAAP Operating Margin	14.7%	22.0%	21.5%	

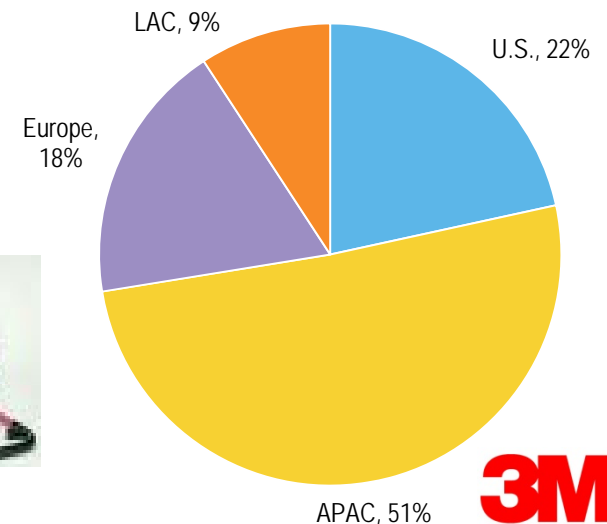
With Leading Market Positions In:

- Optically clear adhesives, Novec™ fluorochemicals and transport solutions for electronic components
- Printer flexible circuits
- Electrical vinyl, rubber, and mastic tapes
- Medium voltage cable accessories OEM insulation tapes
- Telecommunications copper splicing
- Fiber splicing/connectivity

2011 Sales By Business



2011 Sales By Geography



Non-GAAP Financial Measures

3M Company and Subsidiaries
SUPPLEMENTAL CONSOLIDATED INFORMATION
NON-GAAP FINANCIAL MEASURES
(Unaudited)

In addition to reporting financial results in accordance with U.S. generally accepted accounting principles (GAAP), the company also provides non-GAAP measures that exclude certain items. Operating income, diluted earnings per share, and other measures that exclude certain items are not in accordance with, nor are they a substitute for, GAAP measures. Certain items represent significant charges or credits that are important to an understanding of the company's ongoing operations. The company uses these non-GAAP measures to evaluate and manage the company's operations. The company believes that discussion of results excluding certain items provides a useful analysis of ongoing operating trends. The determination of these items may not be comparable to similarly titled measures used by other companies. In addition, in certain cases, the Company has provided disaggregated information (without Pharmaceuticals business, which was divested in 2006 and 2007) that the Company believes provides useful information. In addition, in certain cases, the Optical business is also excluded to more clearly show the impact of Optical on 3M's results.

Where these items are presented with respect to diluted earnings per share, 3M also provides the GAAP number for comparison purposes.

The below tables show the impact of excluding Pharmaceutical sales from 3M total reported sales and also shows the impact on operating income and operating income margins of excluding pharmaceuticals.

(Millions)	Year 2002	Year 2003	Year 2004	Year 2005	Year 2006	Year 2007	Year 2008	Year 2009	Year 2010	Year 2011
Sales Dollars:										
Reported GAAP	\$ 16,332	\$ 18,232	\$ 20,011	\$ 21,167	\$ 22,923	\$ 24,462	\$ 25,269	\$ 23,123	\$ 26,662	\$ 29,611
Pharmaceutical	\$ (767)	\$ (813)	\$ (793)	\$ (797)	\$ (774)	\$ -	\$ -	\$ -	\$ -	\$ -
Reported GAAP less Pharmaceutical	\$ 15,565	\$ 17,419	\$ 19,218	\$ 20,370	\$ 22,149	\$ 24,462	\$ 25,269	\$ 23,123	\$ 26,662	\$ 29,611
(Millions)										
Operating Income Dollars:										
Reported GAAP	\$ 2,616	\$ 3,504	\$ 4,326	\$ 4,854	\$ 5,696	\$ 6,193	\$ 5,210	\$ 4,814	\$ 5,910	\$ 6,170
Pharmaceutical	\$ (200)	\$ (217)	\$ (194)	\$ (226)	\$ (1,039)	\$ (796)	\$ -	\$ -	\$ -	\$ -
Reported GAAP less Pharmaceutical	\$ 2,616	\$ 3,287	\$ 4,132	\$ 4,628	\$ 4,657	\$ 5,397	\$ 5,210	\$ 4,814	\$ 5,910	\$ 6,170

	Year 2002	Year 2003	Year 2004	Year 2005	Year 2006	Year 2007	Year 2008	Year 2009	Year 2010	Year 2011
Operating Income Margin (% of net sales):										
Reported GAAP	17.2%	19.2%	21.6%	22.9%	24.8%	25.3%	20.6%	20.8%	22.2%	20.9%
Reported GAAP Excluding Pharmaceutical	16.8%	18.9%	21.5%	22.7%	21.0%	22.1%	20.6%	20.8%	22.2%	20.9%

The Company uses non-GAAP measures to focus on shareholder value creation. 3M uses Return on Invested Capital, defined as after-tax operating income divided by average operating capital. This measure excludes the impact of the Pharmaceuticals business on year 2007 and prior historical results. These measures are not recognized under U.S. generally accepted accounting principles and may not be comparable to similarly titled measures used by other companies.

	Year 2002	Year 2003	Year 2004	Year 2005	Year 2006	Year 2007	Year 2008	Year 2009	Year 2010	Year 2011
Return on Invested Capital:										
Return on Invested Capital	19.9%	22.6%	24.3%	24.4%	27.6%	27.1%	19.7%	19.0%	20.9%	19.9%
Return on Invested Capital - Excluding Pharmaceutical	19.0%	21.8%	23.9%	23.7%	23.1%	23.7%	19.7%	19.0%	20.9%	19.9%

The Company also uses non-GAAP measures to facilitate better understanding of components of sales growth. The Company may use organic volume growth or organic local-currency sales growth (which includes organic volume and selling price changes) as an indication of its economic growth. Organic local-currency sales growth excludes the impact of translation or currency exchange rates, and also excludes acquisition and divestiture impacts. In previous quarterly earnings releases and Form 10-Q and 10-K filings, the Company has reconciled the components of historical reported sales to total sales growth, including the impact of translation or currency exchange rates, acquisitions and divestitures.





Advancing

Enhancing

Improving

Electrical Products Group Conference
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