



The miracles of science®

# D U P O N T



2002 DATA BOOK

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DuPont DATA BOOK has been prepared to assist financial analysts, portfolio managers and others in understanding and evaluating the company. This book presents graphics, tabular and other statistical data about the consolidated company and its business segments. The information presented in this book is either included in, or can be calculated from information included in, previously published company reports on Forms 10K and 10Q. Dollars are in millions except per share or where otherwise indicated. Most notes to financial statements are not included. This information is only a summary and should be read in conjunction with the company's audited consolidated financial statements and "Management's Discussion and Analysis" located in the 2002 Annual Report on Form 10K filed with the Securities and Exchange Commission.

DuPont DATA BOOK is now available on the Web at [www.dupont.com](http://www.dupont.com).

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March 17, 2003

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Chief Executive Officer

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Chief Executive Officer,  
Alcoa Inc.

**Richard H. Brown \***  
Chairman of the Board and  
Chief Executive Officer,  
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Former Administrator,  
U.S. Environmental Protection Agency

**H. Rodney Sharp, III † ††**

**Charles M. Vest †**  
President, Massachusetts  
Institute of Technology

### Board Committees:

- † Audit
- †† Compensation
- ††† Corporate Governance
- \*\* Environmental Policy
- \* Strategic Direction

## SENIOR LEADERS



**Thomas M. Connelly, Jr.▲**  
Senior Vice President  
and Chief Science &  
Technology Officer



**Edward J. Donnelly**  
Group Vice President  
DuPont Coatings &  
Color Technologies



**Richard R. Goodman▲**  
Executive Vice President  
& Chief Operating Officer



**Diane H. Gulyas**  
Group Vice President  
DuPont Electronic  
& Communication  
Technologies



**John W. Himes**  
Senior Vice President  
DuPont Corporate Strategy



**John C. Hodgson▲**  
Executive Vice President



**Charles O. Holliday, Jr.▲**  
Chairman & Chief  
Executive Officer



**W. Donald Johnson**  
Group Vice President  
DuPont Operations  
& Services



**Ellen J. Kullman**  
Group Vice President  
DuPont Safety  
& Protection



**George F. MacCormack**  
Group Vice President  
DuPont Textiles  
& Interiors



**Steven R. McCracken**  
Group Vice President  
DuPont Textiles  
& Interiors



**Howard L. Minigh**  
Group Vice President  
DuPont Agriculture  
& Nutrition



**Stacey J. Mobley▲**  
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Chief Administrative  
Officer & General Counsel



**Craig G. Naylor**  
Group Vice President  
DuPont Performance  
Materials



**Gary M. Pfeiffer▲**  
Senior Vice President  
& Chief Financial Officer



**Dennis Zeleny▲**  
Senior Vice President  
DuPont Human  
Resources

▲ Member, Office of the Chief Executive

## 2002 @ A GLANCE

During 2002, DuPont took a number of significant steps toward its transformation to a sustainable growth company. In February, DuPont aligned its 26 business units into five market- and technology-focused Growth Platforms, focusing on four key market arenas. DuPont also initiated actions to create a newly formed, wholly-owned subsidiary for its textiles businesses, DuPont Textiles & Interiors (DTI), with the intent to separate DTI by year-end 2003, market conditions permitting. During 2002 we also continued to strengthen the company's portfolio with technologies and offerings that are important to our customers – advancing our growth objectives and creating value for our investors.

Earnings recovered dramatically from the prior year's low levels, putting aside the significant gain in 2001 from the sale of DuPont Pharmaceuticals. This performance places us at the top of the chemical industry and ahead of many leading companies in other industries. Actions most significantly impacting our 2002 performance and positioning DuPont to achieve its sustainable growth goals are:

- Science continues to play a premier role in our pursuit of sustainable growth as we focus research priorities and assets specifically on addressing unmet customer needs in four key market spaces – biotechnology, electronics, materials science, and safety & security. This focus is the underpinning for the Growth Platforms.
- Knowledge Intensity supports more growth as we expand offerings across our platforms and into our markets based on the unique knowledge and capabilities of DuPont.
- Productivity improvements, driven largely by Six Sigma methodologies, helped us weather a challenging global economy while continuing to improve our competitiveness.
- Rigorous financial discipline allowed the company to maintain its strong balance sheet, returning about \$1.9 billion in cash to shareholders via dividends and share repurchase, while maintaining flexibility to invest for growth.



*An engineer at DuPont's Fuel Cell Technology Center prepares a catalyst-coated membrane of Nafion® for installation into a fuel cell.*

### JANUARY

- ✓ DuPont began a collaborative effort with the United States Conference of Mayors to survey the homeland security needs of civic leaders in more than 1,000 cities across the country.

### FEBRUARY

- ✓ The first aircraft baggage container, using DuPont™ Kevlar® fiber as an integral component, passed the FAA's blast resistant container test. The container is made by Telair International.
- ✓ DuPont completed its previously announced \$2.5 billion share repurchase program by repurchasing \$470 million worth of DuPont stock in January and February.
- ✓ DuPont introduced "Super Solids" ultra-low emissions coating technology at the DaimlerChrysler assembly plant in Newark, Delaware. The new technology reduces volatile organic emissions of the final protective clear coat by 25 percent and offers a significant improvement in scratch and mar resistance.

### MARCH

- ✓ DuPont purchased an equity interest in Merrimac Industries, Inc. The companies agreed to work together to better understand the dynamics of the markets for high-frequency electronic components and modules.
- ✓ DuPont introduced the first commercial fluoropolymer resins made using proprietary and fundamentally new manufacturing technology that replaces water-based polymerization with a process based on supercritical carbon dioxide.
- ✓ DuPont announced it is part of a five-year effort spearheaded by the Massachusetts Institute of Technology to develop lightweight molecular materials to equip the U.S. soldier of the future with uniforms and gear that help heal them, shield them and protect them against chemical and biological warfare.
- ✓ DuPont and Asahi Kasei Corporation established a joint venture for the production and marketing of acetal (also known as POM) copolymer resins in China.

### APRIL

- ✓ DuPont and Monsanto Company announced a broad-reaching business agreement that gives both companies cross-licenses to enabling technologies. Both companies dismissed all pending lawsuits, fully resolving a number of important business and patent disputes between them.
- ✓ DuPont extended its fuel cells product line beyond Nafion® membranes to include fuel cell components such as membrane electrode assemblies (MEAs). Nafion® membranes and MEAs are used to manufacture the proton exchange membrane fuel cell stack, which is the critical transactional center of the fuel cell where chemical energy is converted into electrical energy.
- ✓ The USDA Food Safety and Inspection Service adopted the DuPont™ BAX® system, a genetics-based screening method, to detect *Listeria monocytogenes* in the nation's meat and poultry supply.

### MAY

- ✓ DuPont formed a joint venture with the Henan Luohe Shineway Industry Group Co., Ltd., and a cooperative agreement with the Zhengzhou government. The joint venture will produce and market soy protein for mainstream consumer foods in the People's Republic of China and for export to the Asia/Pacific region.
- ✓ DuPont Canada, Inc. acquired Liqui-Box Corporation, a leading manufacturer of packaging systems for pumpable food products for institutional applications. The acquisition complements DuPont's Enhance flexible packaging systems for retail operations.

*DaimlerChrysler reduced clearcoat air emissions by 25 percent at its Dodge Durango assembly plant in Newark, Delaware, using "SuperSolids" technology developed by DuPont.*



## JUNE

- ✓ DuPont announced the certification of DuPont™ Antron® carpet fibers as Environmentally Preferable Products (EPP) by Scientific Certification Systems (SCS). DuPont is the first and only carpet fiber manufacturer to achieve this certification.
- ✓ DuPont reached an agreement to sell the Clysar® shrink film business and manufacturing assets to the Bemis Company, Inc.

## JULY

- ✓ DuPont employees marked the company's 200th anniversary with worldwide events, celebrating two centuries of bringing "The miracles of science®" to people around the globe.

## AUGUST

- ✓ DuPont and RiTdisplay Corporation launched a mass-production line for next-generation displays. The high-volume manufacturing plant will produce polymer-based OLED (organic light-emitting diode) flat-panel display modules for DuPont.
- ✓ DuPont and China Nuclear Honghua Specialty Gases Company formed a joint venture for the manufacture and sale of nitrogen trifluoride (NF3), a key chamber cleaning and etch gas used in semiconductor manufacturing and flat panel displays.

## SEPTEMBER

- ✓ DuPont acquired the Atofina fluorotelomer surface protection and specialty surfactants business assets. With the acquisition, DuPont becomes the largest integrated producer of fluorotelomer-based specialty products for surface protection applications in North America and Europe.

## OCTOBER

- ✓ As part of a federally-sponsored research and development initiative, DuPont, Sarnoff and Bell Labs agreed to develop new organic-thin film transistor technology on plastic substrates.
- ✓ DuPont became the first major agricultural seed producer in the U.S. to be accredited by the National Seed Health System. This accreditation authorizes Pioneer to conduct plant health inspections and tests in compliance with international phytosanitary regulations, which will speed product development and the shipment of seed.
- ✓ DuPont announced that it is part of a science-based consortium that will receive \$19 million in matching funds from the U.S. Department of Energy for research leading to an innovative "bio-refinery" – capable of producing ethanol fuel and value-added chemicals from renewable resources such as corn.

## NOVEMBER

- ✓ DuPont acquired ChemFirst, Inc., which included two semiconductor fabrication materials businesses and a chemical intermediates business. With the acquisition, DuPont becomes a leading supplier of integrated circuit fabrication materials – complementing its role as a leading global supplier



Chairman and CEO Chad Holliday, surrounded by DuPont employees from around the world, rings the closing bell at the New York Stock Exchange on the 200th Anniversary of DuPont, July 19, 2002.

of ceramic and organic (rigid and flexible) packaging and circuit materials to the electronics industry.

## DECEMBER

- ✓ The U.S. Federal Trade Commission granted approval for a new generic fiber subclass in recognition of the unique qualities of T-400, under the generic name elasterell-p, the latest innovation to be marketed under the DuPont™ Lycra® brand.
- ✓ DuPont established a commercial seed business in China by forming a joint venture with one of China's largest seed companies, Denghai Seed Group. The joint venture will produce top-performing corn seed for Chinese farmers.
- ✓ DuPont and Universal Display Corporation agreed to jointly develop a new generation of soluble OLED materials and technology. The joint development agreement establishes an important intellectual property collaboration aimed at combining the best elements of both small molecule OLED and solution processible OLED research.

### DuPont won several notable awards in 2002:

- ✓ For the second year in a row, ranked Number 1 among chemical companies in the *Fortune* survey of "America's Most Admired Companies"
- ✓ Selected as the Chemical Market Sector Leader of the Dow Jones Sustainability World Indexes, the first index family tracking the financial performance of sustainability-driven companies worldwide
- ✓ For the fifth consecutive year, named one of "The Most Admired Companies in Brazil" by *Carta Capital* magazine and the InterScience Institute
- ✓ Ranked one of the "100 Best Companies for Working Mothers" by *Working Mother* magazine
- ✓ DuPont Electronic Technologies was named one of "50 Companies to Watch" in the Electronic Industry's list of Movers & Shakers of 2002
- ✓ For the fifth consecutive year, named one of "The 50 Best Companies for Latinas to Work for in the United States" by *LatinaStyle* magazine
- ✓ For the second year in a row, ranked DuPont Iberica the most reputable chemical company in Spain in a survey by *Cinco Dias*, a leading economic daily newspaper
- ✓ 8th Continent, the DuPont-General Mills joint venture, named to *Fast Company* magazine's list of "Fast 50" leaders of innovation
- ✓ Ranked one of the top 50 U.S. companies to work for in the National Society of Black Engineers' 13th Annual Employer Preference Survey
- ✓ Inducted into the American Textile Hall of Fame at the American Textile History Museum

# CORPORATE FINANCIAL DATA

## Corporate Highlights

(dollars in millions, except per share)

		2002	2001
<b>Operating Results</b>	Net sales	\$24,006	\$24,726
	Reported income from continuing operations <sup>1</sup>	1,841	4,328
	Reported income from discontinued operations	—	—
	Net income (loss)	(1,103) <sup>2</sup>	4,339 <sup>3</sup>
	Underlying income from continuing operations	2,009	1,251
	Depreciation	1,297	1,320
	Cash provided by continuing operations	2,053	2,419
	Capital expenditures	1,416	1,634
	Research and development expense <sup>6</sup>	1,264	1,588
<b>Financial Position, Year End</b>	Total assets	\$34,621	\$40,319
	Working capital	6,363	6,734
	Total debt	6,832	6,814
	Stockholders' equity	9,063	14,452
<b>Data Per Common Share</b>	Earnings from continuing operations – reported <sup>1,7</sup>	\$1.84	\$4.15
	Earnings from discontinued operations – reported <sup>7</sup>	—	—
	Earnings <sup>7</sup>	\$(1.11) <sup>2</sup>	\$4.16 <sup>3</sup>
	Earnings from continuing operations – underlying <sup>7</sup>	\$2.00	\$1.19
	Dividends	\$1.40	\$1.40
	Market price – year-end close	\$42.40	\$42.51
	high-low range	\$49.80 – \$35.02	\$49.88 – \$32.64
	Book value at year-end	\$8.88	\$14.20
	Average number of shares (millions) – diluted	999	1,041
Shares outstanding – year-end (millions)	994	1,002	
<b>Ratios</b>	Total stockholder return	3.0%	(9.1)%
	Dividend yield <sup>8</sup>	3.3%	3.3%
	Share price increase (decrease)	(0.3)%	(12.0)%
	P/E on underlying income from continuing operations <sup>8</sup>	21	36
	Dividend payout, as percentage of:		
	Underlying earnings per share from continuing operations	70%	117%
	Cash provided by continuing operations per share	68%	60.3%
	Cash provided by continuing operations per share <sup>7</sup>	\$2.06	\$2.32
	Return on average stockholders' equity – underlying	17.4%	9.4%
	Return on average investors' capital – underlying <sup>9</sup>	10.6%	6.8%
	Cash provided by continuing operations as percentage of total debt	59.4% <sup>10</sup>	35.5%
	Debt to total capital	37.3%	28.8%
	Current ratio	1.9	1.8
<b>Employees</b>	Number of employees – year-end (thousands) <sup>11</sup>	79	79

<sup>1</sup> Before extraordinary item and cumulative effect of changes in accounting principles.

<sup>2</sup> Includes a cumulative effect of a change in accounting principle charge of \$2,944 and \$2.95 per share (diluted).

<sup>3</sup> Includes a cumulative effect of a change in accounting principle benefit of \$11 and \$.01 per share (diluted).

<sup>4</sup> Includes an extraordinary charge from early extinguishment of debt of \$201 and \$.18 per share (diluted), net of taxes.

<sup>5</sup> Includes strategic acquisitions of \$4,905 and \$3,177 in 1999 and 1998, respectively.

<sup>6</sup> Excludes purchased in-process research and development.

<sup>7</sup> Diluted, based on average number of common shares.

<sup>8</sup> Based on year-end share price.

<sup>9</sup> Proforma return on average investors' capital reflecting the impact of the Conoco split-off on stockholders' equity and debt equals 16% for 1999, and averaged 17% for 1995 to 1998.

<sup>10</sup> Ratio excludes increase in tax payments related to sale of DuPont Pharmaceuticals.

<sup>11</sup> Includes employees of discontinued Conoco operations prior to 1999.

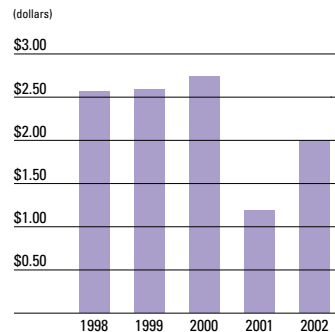
Throughout the DATA BOOK, the term "underlying" refers to the stated financial measure, **excluding the effect of special items**. For a list of special items, see page 15 of the 2002 Annual Report on Form 10K.

Management believes that an analysis of earnings before special items is particularly meaningful to investors because it provides insight with respect to ongoing operating results of the company and allows readers of the financial statements to better evaluate the financial results of each segment. Special items represent transactions or events that give rise to significant gains or losses that are either unusual to the company's normal operations or occur infrequently. Underlying income, underlying earnings per share, and underlying segment after-tax operating income are not measurements recognized in accordance with generally accepted accounting principles (GAAP) and should not be viewed as an alternative to GAAP measures of performance. Furthermore, these measures of performance may be inconsistent with similar measures presented by other companies.

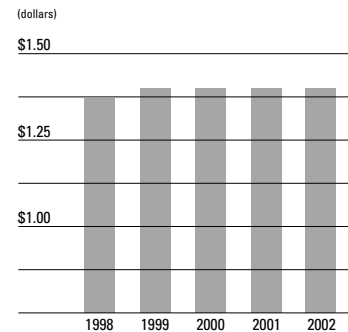
	2000	1999	1998
	\$28,268	\$26,918	\$24,767
	2,314	219	1,648
	—	7,471	3,033
	2,314	7,690	4,480 <sup>4</sup>
	2,878	2,843	2,913
	1,415	1,444	1,452
	5,070	4,840	4,132
	2,022	6,988 <sup>5</sup>	5,480 <sup>5</sup>
	1,776	1,617	1,308
	\$39,426	\$40,777	\$38,536
	2,401	1,425	(2,374)
	9,905	11,566	11,124
	13,299	12,875	13,954
	\$2.19	\$0.19	\$1.43
	—	\$6.80	\$2.65
	\$2.19	\$6.99	\$3.90 <sup>4</sup>
	\$2.73	\$2.58	\$2.55
	\$1.40	\$1.40	\$1.365
	\$48.31	\$65.88	\$53.06
	\$74.00 – \$38.19	\$75.19 – \$50.06	\$84.44 – \$51.69
	\$12.57	\$12.09	\$12.18
	1,051	1,098	1,145
	1,039	1,045	1,126
	(24.5)%	26.8%	(9.4)%
	2.9%	2.1%	2.6%
	(26.7)%	24.1%	(11.7)%
	18	26	21
	51%	53%	53%
	29%	31%	37%
	\$4.82	\$4.41	\$3.61
	21.8%	21.5%	24.2%
	13.8%	13.4%	12.4%
	51.2%	41.8%	37%
	42%	46.3%	43%
	1.3	1.1	0.8
	93	94	101

### Earnings Per Share – Diluted

Continuing Operations Before Special Items



### Dividends Per Share



### Five-Year Performance 1998–2002

Stockholder Return	DuPont	S&P 500
Dividend Yield	2.8%	1.4%
Share Price Annual Appreciation	(6.7)%	(1.9)%
Total Annual Return*	(4.1)%	(0.6)%
Dividend Growth	2.6%	0.7%

### Ten-Year Performance 1993–2002

Stockholder Return	DuPont	S&P 500
Dividend Yield	2.8%	1.8%
Share Price Annual Appreciation	6.1%	7.3%
Total Annual Return*	9.1%	9.3%
Dividend Growth	4.9%	2.6%

\* Assumes a steady compounded rate of return over the period shown and includes reinvestment of dividends.

# CORPORATE FINANCIAL DATA

## Segment Information

(dollars in millions)

### Segment Sales <sup>1</sup>

	2002	2001	2000
Agriculture & Nutrition	\$ 4,510	\$ 4,290	\$ 4,467
Coatings & Color Technologies	5,026	4,917	5,457
Electronic & Communication Technologies	2,540	2,688	3,375
Performance Materials	4,868	4,693	5,334
Pharmaceuticals	–	902	1,487
Safety & Protection	3,483	3,574	3,694
Textiles & Interiors	6,279	6,477	7,722
Other	22	148	141
Total segment sales	26,728	27,689	31,677
Elimination of transfers	(375)	(480)	(642)
Elimination of equity affiliate sales	(2,351)	(2,493)	(2,773)
Miscellaneous	4	10	6
Net sales per Consolidated Financial Statements	\$24,006	\$24,726	\$28,268

### Segment After-Tax Operating Income – Underlying

Agriculture & Nutrition	\$ 427	\$ 246	\$ 331
Coatings & Color Technologies	525	498	783
Electronic & Communication Technologies	216	283	581
Performance Materials	423	277	578
Pharmaceuticals	290	58	133
Safety & Protection	487	485	593
Textiles & Interiors	216	70	709
Other	(85)	(58)	(31)
Total segment after-tax operating income – underlying	2,499	1,859	3,677
Interest and exchange gain (losses)	(116)	(311)	(493)
Corporate expenses	(333)	(281)	(306)
Corporate minority interest <sup>2</sup>	(41)	(16)	–
Underlying income	2,009	1,251	2,878
Net special items <sup>3</sup>	(168)	3,077	(564)
Reported income <sup>4</sup>	\$ 1,841	\$ 4,328	\$ 2,314

<sup>1</sup> Sales include transfers and pro rata equity affiliate sales.

<sup>2</sup> Represents a rate of return to minority interest investors who made capital contributions during 2001 to consolidated subsidiaries.

<sup>3</sup> For complete details of special items, see the DuPont 2002 Form 10-K.

<sup>4</sup> Before cumulative effect of changes in accounting principles.

### Equity Affiliate Analysis

	DuPont's Share of Equity Affiliate Sales			DuPont's Share of Equity Affiliate Earnings		
	2002	2001	2000	2002	2001	2000
Agriculture & Nutrition	\$ 176	\$ 188	\$ 190	\$ (6)	\$ (13)	\$ (13)
Coatings & Color Technologies	109	127	159	(3)	(6)	1
Electronic & Communication Technologies	212	251	279	10	11	46
Performance Materials	1,073	1,024	1,236	33	(16)	85
Safety & Protection	55	89	115	10	10	11
Textiles & Interiors	726	814	789	(4)	(33)	73
Other	–	–	5	–	–	(5)
Total segments	\$2,351	\$2,493	\$2,773	\$ 40	\$ (47)	\$ 198

	2002					2001				
	1st	2nd	3rd	4th	Full Yr.	1st	2nd	3rd	4th	Full Yr.
<b>Segment Sales <sup>1</sup></b>										
Agriculture & Nutrition	\$ 1,605	\$ 1,556	\$ 608	\$ 741	\$ 4,510	\$ 1,543	\$ 1,517	\$ 542	\$ 688	\$ 4,290
Coatings & Color Technologies	1,137	1,312	1,276	1,301	5,026	1,205	1,292	1,206	1,214	4,917
Electronic & Communication Technologies	578	682	645	635	2,540	784	724	614	566	2,688
Performance Materials	1,152	1,278	1,237	1,201	4,868	1,207	1,215	1,149	1,122	4,693
Pharmaceuticals	—	—	—	—	—	205	304	393	—	902
Safety & Protection	828	894	853	908	3,483	965	937	858	814	3,574
Textiles & Interiors	1,450	1,695	1,582	1,552	6,279	1,697	1,742	1,553	1,485	6,477
Other	8	2	6	6	22	29	38	39	42	148
Total segment sales	\$ 6,758	\$ 7,419	\$ 6,207	\$ 6,344	\$ 26,728	\$ 7,635	\$ 7,769	\$ 6,354	\$ 5,931	\$ 27,689

### Segment After-Tax

#### Operating Income – Underlying

Agriculture & Nutrition	\$ 323	\$ 286	\$ (99)	\$ (83)	\$ 427	\$ 256	\$ 204	\$ (127)	\$ (87)	\$ 246
Coatings & Color Technologies	85	136	168	136	525	140	118	112	128	498
Electronic & Communication Technologies	45	57	66	48	216	115	68	51	49	283
Performance Materials	85	126	127	85	423	95	48	58	76	277
Pharmaceuticals	51	60	72	107	290	(64)	10	84	28	58
Safety & Protection	103	119	125	140	487	132	130	112	111	485
Textiles & Interiors	29	91	60	36	216	64	7	10	(11)	70
Other	(20)	(22)	(19)	(24)	(85)	(4)	4	(16)	(42)	(58)
Total segment after-tax operating income – underlying	701	853	500	445	2,499	734	589	284	252	1,859
Interest and exchange gain (losses)	(59)	(50)	(5)	(2)	(116)	(97)	(88)	(72)	(54)	(311)
Corporate expenses	(78)	(84)	(83)	(88)	(333)	(70)	(69)	(76)	(66)	(281)
Corporate minority interest <sup>2</sup>	(12)	(8)	(11)	(10)	(41)	—	—	(8)	(8)	(16)
Underlying Income	552	711	401	345	2,009	567	432	128	124	1,251

#### After-Tax Impact of Special Items <sup>3</sup>

Employee separation costs and write-down of assets	19	(197)	17	(39)	(200)	—	(679)	—	(26)	(705)
Gain on asset sales	—	12	51	27	90	—	—	49	3,817	3,866
Pioneer acquisition related costs	—	—	—	67	67	(83)	—	—	—	(83)
Litigation costs	—	(31)	—	(50)	(81)	—	—	(35)	—	(35)
Other	(92)	48	—	—	(44)	—	34	—	—	34
Net impact of special items	(73)	(168)	68	5	(168)	(83)	(645)	14	3,791	3,077
Reported income <sup>4</sup>	\$ 479	\$ 543	\$ 469	\$ 350	\$ 1,841	\$ 484	\$ (213)	\$ 142	\$ 3,915	\$ 4,328

	2002					2001				
	1st	2nd	3rd	4th	Full Yr.	1st	2nd	3rd	4th	Full Yr.
<b>Earnings Per Share of Common Stock – Diluted <sup>4,5</sup></b>										
Underlying earnings	\$ 0.55	\$ 0.71	\$ 0.40	\$ 0.34	\$ 2.00	\$ 0.54	\$ 0.41	\$ 0.12	\$ 0.12	\$ 1.19
Special items	(0.07)	(0.17)	0.07	0.01	(0.16)	(0.08)	(0.62)	0.01	3.70	2.96
Reported earnings	\$ 0.48	\$ 0.54	\$ 0.47	\$ 0.35	\$ 1.84	\$ 0.46	\$ (0.21)	\$ 0.13	\$ 3.82	\$ 4.15

<sup>1</sup> Sales include transfers and pro rata equity affiliate sales.

<sup>2</sup> Represents a rate of return to minority interest investors who made capital contributions during 2001 to consolidated subsidiaries.

<sup>3</sup> For complete details of special items and income adjusted for special items, see the DuPont quarterly earnings releases.

<sup>4</sup> Before cumulative effect of changes in accounting principles.

<sup>5</sup> Earnings per share for the year does not equal to sum of quarterly earnings per share due to changes in average share calculations.

# CORPORATE FINANCIAL DATA

## Consolidated Income Statement

(dollars in millions, except per share)

	2002	2001	2000	1999	1998
<b>Net sales</b>	<b>\$24,006</b>	<b>\$24,726</b>	<b>\$28,268</b>	<b>\$26,918</b>	<b>\$24,767</b>
Other income <sup>1</sup>	516	644	934	974	981
<b>Total</b>	<b>24,522</b>	<b>25,370</b>	<b>29,202</b>	<b>27,892</b>	<b>25,748</b>
Cost of goods sold and other operating charges	16,296	16,727	18,207	16,991	15,556
Selling, general and administrative expenses	2,699	2,925	3,041	2,595	2,115
Depreciation	1,297	1,320	1,415	1,444	1,452
Amortization of goodwill and other intangible assets	218	434	445	246	108
Research and development expense	1,264	1,588	1,776	1,617	1,308
Interest expense	359	590	810	535	520
Purchased in-process research and development	–	–	(11)	2,250	1,443
Employee separation costs and write-down of assets	290	1,078	101	524	633
Gain on sale of DuPont Pharmaceuticals	(25)	(6,136)	–	–	–
Gain on issuance of stock by affiliates – nonoperating	–	–	(29)	–	–
<b>Total</b>	<b>22,398</b>	<b>18,526</b>	<b>25,755</b>	<b>26,202</b>	<b>23,135</b>
<b>Income from continuing operations before income taxes and minority interests</b>	<b>2,124</b>	<b>6,844</b>	<b>3,447</b>	<b>1,690</b>	<b>2,613</b>
Provision for income taxes	185	2,467	1,072	1,410	941
Minority interests in earnings of consolidated subsidiaries	98	49	61	61	24
<b>Income from continuing operations</b>	<b>1,841</b>	<b>4,328</b>	<b>2,314</b>	<b>219</b>	<b>1,648</b>
<b>Discontinued operations</b>					
Income from operations of discontinued business, net of taxes	–	–	–	–	594
Gain on disposal of discontinued business, net of taxes	–	–	–	7,471	2,439
<b>Income before extraordinary item and cumulative effect of changes in accounting principles</b>	<b>1,841</b>	<b>4,328</b>	<b>2,314</b>	<b>7,690</b>	<b>4,681</b>
Extraordinary charge from early extinguishment of debt, net of taxes	–	–	–	–	(201)
Cumulative effect of changes in accounting principles, net of taxes	(2,944)	11	–	–	–
<b>Net income (loss)</b>	<b>\$ (1,103)</b>	<b>\$ 4,339</b>	<b>\$ 2,314</b>	<b>\$ 7,690</b>	<b>\$ 4,480</b>
<b>Diluted earnings (loss) per share of common stock</b>					
Continuing operations before extraordinary item and cumulative effect of changes in accounting principles	\$ 1.84	\$ 4.15	\$ 2.19	\$ .19	\$ 1.43
Discontinued operations	–	–	–	6.80	2.65
Before extraordinary item and cumulative effect of changes in accounting principles	1.84	4.15	2.19	6.99	4.08
Extraordinary charge	–	–	–	–	(.18)
Cumulative effect of changes in accounting principles	(2.95)	.01	–	–	–
<b>Net income (loss)</b>	<b>\$ (1.11)</b>	<b>\$ 4.16</b>	<b>\$ 2.19</b>	<b>\$ 6.99</b>	<b>\$ 3.90</b>
<sup>1</sup> Other Income:					
Royalty income	\$ 128	\$ 155	\$ 160	\$ 127	\$ 102
Interest income, net of miscellaneous interest expense	97	146	168	185	112
Equity in earnings (losses) of affiliates	36	(43)	289	135	278
Gains (losses) on sales of assets	30	47	394	16	375
Exchange gains (losses)	(294)	(29)	(35)	(107)	(22)
Cozaar <sup>®</sup> /Hyzaar <sup>®</sup> income	469	321	92	87	18
Miscellaneous income and expenses – net	50	47	(134)	531	118
<b>Total Other Income</b>	<b>\$ 516</b>	<b>\$ 644</b>	<b>\$ 934</b>	<b>\$ 974</b>	<b>\$ 981</b>

**Consolidated Balance Sheet***(dollars in millions)***Assets****Current assets**

Cash and cash equivalents	\$ 3,678	\$ 5,763	\$ 1,540	\$ 1,466	\$ 1,059
Marketable debt securities	465	85	77	116	10
Accounts and notes receivable	3,884	3,903	4,552	5,318	4,201
Inventories	4,409	4,215	4,658	5,057	3,129
Prepaid expenses	175	217	228	202	192
Income taxes	848	618	601	494	645
<b>Total current assets</b>	<b>13,459</b>	<b>14,801</b>	<b>11,656</b>	<b>12,653</b>	<b>9,236</b>

**Property, plant and equipment**

Less: accumulated depreciation	20,446	20,491	20,468	20,545	20,597
<b>Net property, plant and equipment</b>	<b>13,286</b>	<b>13,287</b>	<b>14,182</b>	<b>14,871</b>	<b>14,131</b>

**Goodwill**

	1,167	3,746	3,935	3,900	317
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**Other intangible assets**

	3,109	3,151	4,430	4,824	2,249
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**Investment in affiliates**

	2,047	2,045	2,206	1,459	1,796
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**Other assets**

	1,553	3,289	3,017	3,070	2,390
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**Net assets of discontinued operations**

	—	—	—	—	8,417
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<b>Total</b>	<b>\$34,621</b>	<b>\$40,319</b>	<b>\$39,426</b>	<b>\$40,777</b>	<b>\$38,536</b>
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**Liabilities and Stockholders' Equity****Current liabilities**

Accounts payable	\$ 2,727	\$ 2,219	\$ 2,731	\$ 2,780	\$ 1,929
Short-term borrowings and capital lease obligations	1,185	1,464	3,247	4,941	6,629
Income taxes	47	1,295	250	359	130
Other accrued liabilities	3,137	3,089	3,027	3,148	2,922
<b>Total current liabilities</b>	<b>7,096</b>	<b>8,067</b>	<b>9,255</b>	<b>11,228</b>	<b>11,610</b>

**Long-term borrowings and capital lease obligations**

	5,647	5,350	6,658	6,625	4,495
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**Other liabilities**

	8,770	7,336	7,729	7,872	7,640
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**Deferred income taxes**

	1,622	2,690	2,105	1,660	430
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<b>Total liabilities</b>	<b>23,135</b>	<b>23,443</b>	<b>25,747</b>	<b>27,385</b>	<b>24,175</b>
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**Minority interests**

	2,423	2,424	380	517	407
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**Stockholders' equity**

	9,063	14,452	13,299	12,875	13,954
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<b>Total</b>	<b>\$34,621</b>	<b>\$40,319</b>	<b>\$39,426</b>	<b>\$40,777</b>	<b>\$38,536</b>
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# CORPORATE FINANCIAL DATA

## Consolidated Statement of Cash Flows

(dollars in millions)

### Cash provided by continuing operations

	2002	2001	2000	1999	1998
Net income (loss)	<b>\$(1,103)</b>	\$ 4,339	\$ 2,314	\$ 7,690	\$ 4,480
Adjustments to reconcile net income to cash provided by continuing operations:					
Net income from discontinued operations	–	–	–	(7,471)	(3,033)
Extraordinary charge from early retirement of debt	–	–	–	–	275
Cumulative effect of changes in accounting principles	<b>2,944</b>	(11)	–	–	–
Depreciation	<b>1,297</b>	1,320	1,415	1,444	1,452
Amortization of goodwill and other intangible assets	<b>218</b>	434	445	246	108
Purchased in-process research and development	–	–	(11)	2,250	1,443
Gain on sale of DuPont Pharmaceuticals	<b>(25)</b>	(6,136)	–	–	–
Other noncash charges and credits – net	<b>447</b>	965	899	443	(319)
Decrease (increase) in operating assets:					
Accounts and notes receivable	<b>468</b>	435	379	(21)	(580)
Inventories and other operating assets	<b>(476)</b>	(362)	(727)	(384)	(74)
Increase (decrease) in operating liabilities:					
Accounts payable and other operating liabilities	<b>(106)</b>	(634)	87	185	254
Accrued interest and income taxes	<b>(1,611)</b>	2,069	269	458	126
Cash provided by continuing operations	<b>2,053</b>	2,419	5,070	4,840	4,132

### Investment activities of continuing operations

Purchases of property, plant and equipment	<b>(1,280)</b>	(1,494)	(1,925)	(2,055)	(2,240)
Investments in affiliates	<b>(136)</b>	(140)	(97)	(48)	(63)
Payments for businesses (net of cash acquired)	<b>(697)</b>	(78)	(46)	(5,073)	(3,282)
Proceeds from sales of assets	<b>196</b>	253	703	609	946
Net proceeds from sale of DuPont Pharmaceuticals	<b>(122)</b>	7,798	–	–	–
Net proceeds from sale of interest in petroleum operations	–	–	–	–	4,206
Net decrease (increase) in short-term financial instruments	<b>(318)</b>	(2)	25	(258)	131
Miscellaneous – net	<b>28</b>	(117)	96	14	124
Cash provided by (used for) investment activities of continuing operations	<b>(2,329)</b>	6,220	(1,244)	(6,811)	(178)

### Financing activities

Dividends paid to stockholders	<b>(1,401)</b>	(1,460)	(1,465)	(1,511)	(1,549)
Net increase (decrease) in short-term (less than 90 days) borrowings	<b>607</b>	(1,588)	(95)	(3,244)	1,574
Long-term and other borrowings:					
Receipts	<b>934</b>	904	4,996	8,420	6,335
Payments	<b>(1,699)</b>	(2,214)	(6,574)	(5,612)	(8,966)
Acquisition of treasury stock	<b>(470)</b>	(1,818)	(462)	(690)	(704)
Proceeds from exercise of stock options	<b>34</b>	153	63	168	257
Increase in minority interests	–	1,980	–	105	–
Cash used for financing activities	<b>(1,995)</b>	(4,043)	(3,537)	(2,364)	(3,053)
Net cash flow from discontinued operations <sup>1</sup>	–	(110)	–	4,475	(568)
Effect of exchange rate changes on cash	<b>186</b>	(263)	(215)	(108)	97
<b>Increase (decrease) in cash and cash equivalents</b>	<b>\$(2,085)</b>	\$ 4,223	\$ 74	\$ 32	\$ 430
<b>Cash and cash equivalents at beginning of year</b>	<b>5,763</b>	1,540	1,466	1,434	1,004
<b>Cash and cash equivalents at end of year</b>	<b>\$ 3,678</b>	\$ 5,763	\$ 1,540	\$ 1,466	\$ 1,434

<sup>1</sup> Includes payments of direct expenses related to the Conoco divestiture.

**Selected Additional Data***(dollars in millions)***Effective Income Tax Rate**

	2002	2001	2000	1999
Statutory U.S. federal income tax rate	35.0%	35.0%	35.0%	35.0%
International operations, including settlements	(19.0)	(0.8)	(2.8)	4.2
Lower effective tax rate on export sales	(2.2)	(0.6)	(1.7)	(2.2)
Postemployment costs	(2.3)	—	—	—
In-process research & development*	—	—	—	46.6
Other – net	(2.8)	2.4	0.6	(0.2)
<b>Effective income tax rate</b>	<b>8.7%</b>	<b>36.0%</b>	<b>31.1%</b>	<b>83.4%</b>

\* The charge associated with the 1999 Pioneer transaction was not tax effected because the purchase was a stock acquisition rather than an asset purchase.

	2002	2001	2000	1999	1998
As a percentage of net sales:					
Cost of goods sold and other operating charges	68%	68%	64%	63%	63%
Selling, general and administrative expenses	11	12	11	10	9
Research and development expense	5	6	6	6	5
Underlying income from continuing operations	8	5	10	11	12
Cash provided by continuing operations	9	10	18	18	17
<b>Interest coverage ratio*</b>	<b>10.0</b>	<b>4.8</b>	<b>6.9</b>	<b>9.8</b>	<b>9.2</b>

\* Underlying income from continuing operations before income taxes, plus the sum of interest expense and amortization of capitalized interest less interest income, divided by the sum of interest expense and capitalized interest less interest income.

**Research and Development Expenditures**

Amount per Consolidated Income Statement	\$1,264	\$1,588	\$1,776	\$1,617	\$1,308
Breakdown by product area:					
Polymer Science	43%	32%	30%	36%	47%
Health Science	—	28	32	29	14
Agricultural Science	40	30	29	26	27
Electronic Materials	11	6	5	5	7
Chemicals	6	4	4	4	5
<b>Total</b>	<b>100%</b>	<b>100%</b>	<b>100%</b>	<b>100%</b>	<b>100%</b>

**Selected Additional Data**

Annual Percent Change in Sales Versus Prior Year*	1%	(10)%	1%	0%	(4)%
Portion due to selling prices	(3)	(2)	(1)	(3)	(2)
Portion due to volume and mix*	4	(8)	2	3	(2)
Average Manufacturing Capacity Utilization	81%	78%	81%	83%	82%

\* Percentage changes are calculated using sales adjusted to exclude current-year sales from acquisitions when there are no comparable prior-year sales, and to exclude prior-year sales of businesses that have been divested.

# CORPORATE FINANCIAL DATA

## Selected Additional Data

(dollars in millions, except per share)

### Financial Results by Quarter

	2002	2001	2000
<b>Net sales</b>			
1st	\$ 6,142	\$ 6,859	\$ 7,593
2nd	6,700	6,997	7,914
3rd	5,482	5,641	6,445
4th	5,682	5,229	6,316
Total	\$24,006	\$24,726	\$28,268
<b>Underlying income</b>			
1st	\$ 552	\$ 567	\$ 898
2nd	711	432	949
3rd	401	128	537
4th	345	124	494
Total	\$ 2,009	\$ 1,251	\$ 2,878
<b>Underlying earnings per share of common stock – diluted</b>			
1st	\$ .55	\$ .54	\$ .85
2nd	.71	.41	.90
3rd	.40	.12	.51
4th	.34	.12	.47
Total	\$ 2.00	\$ 1.19	\$ 2.73

### Geographic Information

	2002		2001		2000	
	Net Sales*	Net Property	Net Sales*	Net Property	Net Sales*	Net Property
<b>North America</b>						
United States	\$11,422	\$ 8,282	\$12,054	\$ 8,167	\$14,509	\$ 8,887
Canada	859	601	918	536	1,074	538
Mexico	546	172	559	164	581	165
Other	64	82	82	85	76	151
Total	\$12,891	\$ 9,137	\$13,613	\$ 8,952	\$16,240	\$ 9,741
<b>Europe, Middle East and Africa</b>						
Germany	1,609	552	1,590	585	1,716	641
France	859	126	929	170	986	181
United Kingdom	626	701	704	709	783	721
Italy	767	27	854	25	915	29
Other	2,451	1,205	2,354	1,243	2,474	1,232
Total	\$ 6,312	\$ 2,611	\$ 6,431	\$ 2,732	\$ 6,874	\$ 2,804
<b>Asia Pacific</b>						
Japan	840	73	906	75	1,023	78
Taiwan	707	582	663	632	809	680
China	681	149	623	133	487	142
Singapore	108	285	110	325	134	345
Other	1,511	126	1,355	127	1,506	126
Total	\$ 3,847	\$ 1,215	\$ 3,657	\$ 1,292	\$ 3,959	\$ 1,371
<b>South America</b>						
Brazil	573	227	576	187	686	123
Argentina	176	73	223	102	243	118
Other	207	23	226	22	266	25
Total	\$ 956	\$ 323	\$ 1,025	\$ 311	\$ 1,195	\$ 266
<b>Total</b>	<b>\$24,006</b>	<b>\$13,286</b>	<b>\$24,726</b>	<b>\$13,287</b>	<b>\$28,268</b>	<b>\$14,182</b>

\* Net sales are attributed to countries based on location of customer.

### Net Sales Outside the United States as a Percentage of Sales

	2002	2001	2000
Agriculture & Nutrition	51%	52%	50%
Coatings & Color Technologies	61%	61%	59%
Electronic & Communication Technologies	57%	55%	51%
Performance Materials	54%	52%	51%
Pharmaceuticals	—	34%	27%
Safety & Protection	39%	38%	36%
Textiles & Interiors	52%	50%	47%
Other	56%	85%	80%
Total	53%	51%	49%

### Exports from the United States

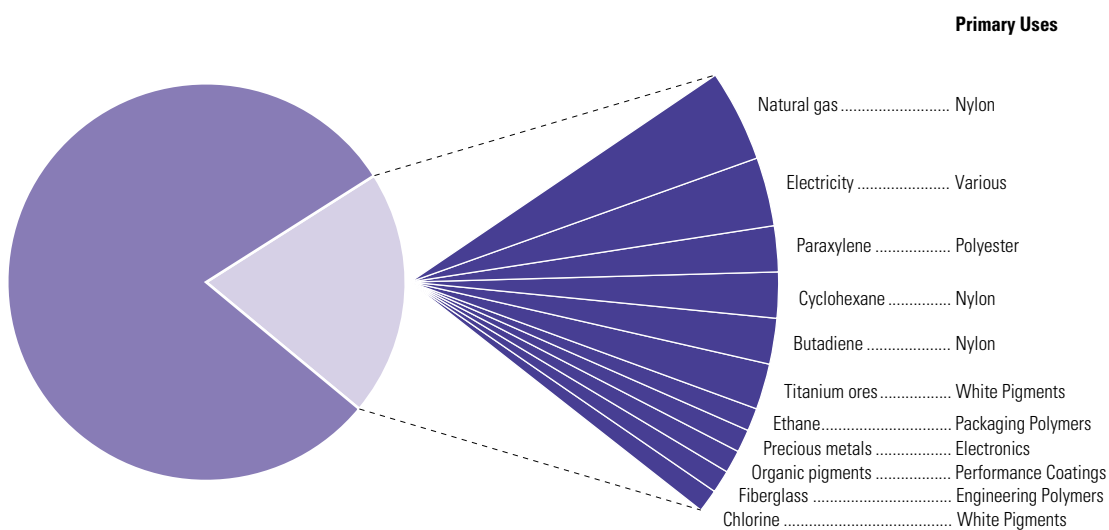
	2002	2001	2000
Net sales ( <i>dollars in millions</i> )	\$4,519	\$4,673	\$5,117
As a percentage of net sales	19%	19%	18%

### Purchased Materials and Energy Cost Index (1977 = 100; period average)

	2002	2001	2000	1999	1998
Basic Materials	156	163	160	164	164
Precious Metals	226	289	324	240	224
Chemicals	172	178	174	157	170
Hydrocarbons	168	183	198	137	128
Energy	270	332	289	218	218
Total Purchased Index	183	200	198	164	168

### Total Variable Cost of Goods

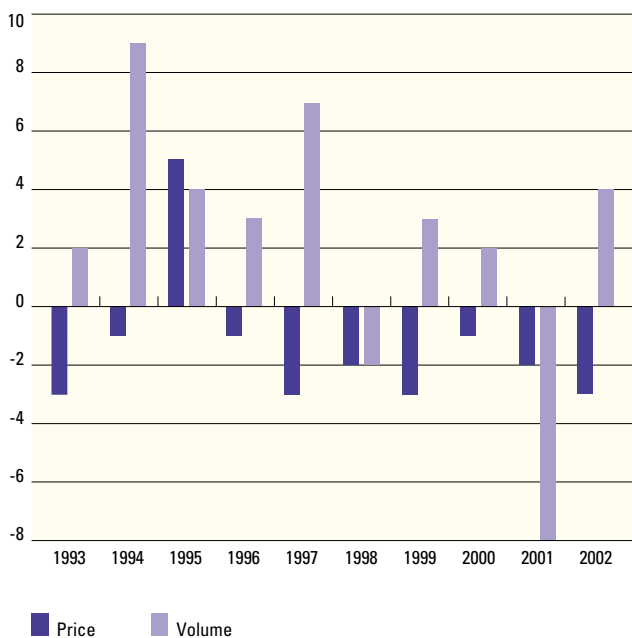
### Top Purchased Energy and Raw Materials



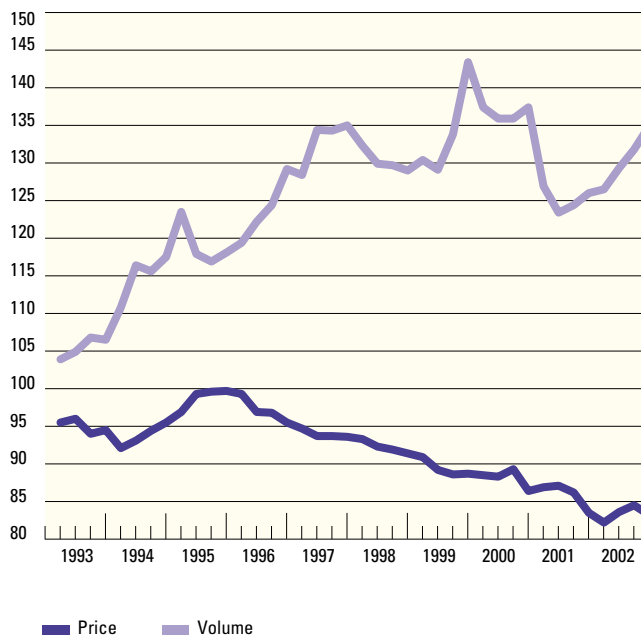
## Selected Additional Data

### Price and Volume\* Change Summary

**Selling Price and Sales Volume Worldwide  
Percentage Change from Prior Year**



**Selling Price and Sales Volume Worldwide  
Indices, 1990 = 100**



**Selling Price % Change from Prior Year**

Year	Worldwide	U.S.	Other Regions
1993	(3)	0	(7)
1994	(1)	(1)	(2)
1995	5	3	8
1996	(1)	0	(3)
1997	(3)	0	(7)
1998	(2)	(1)	(2)
1999	(3)	(2)	(4)
2000	(1)	1	(3)
2001	(2)	(1)	(4)
2002	(3)	(3)	(3)

**Sales Volume % Change from Prior Year\***

Year	Worldwide	U.S.	Other Regions
1993	2	1	2
1994	9	5	15
1995	4	1	7
1996	3	3	4
1997	7	5	10
1998	(2)	(3)	(1)
1999	3	1	6
2000	2	(2)	6
2001	(8)	(12)	(3)
2002	4	3	4

**2002 Selling Price % Change from Prior Year**

Qtr	Worldwide	U.S.	Other Regions
1st	(6)	(4)	(7)
2nd	(4)	(3)	(6)
3rd	(2)	(4)	0
4th	0	(1)	1
Year	(3)	(3)	(3)

**2002 Sales Volume % Change from Prior Year\***

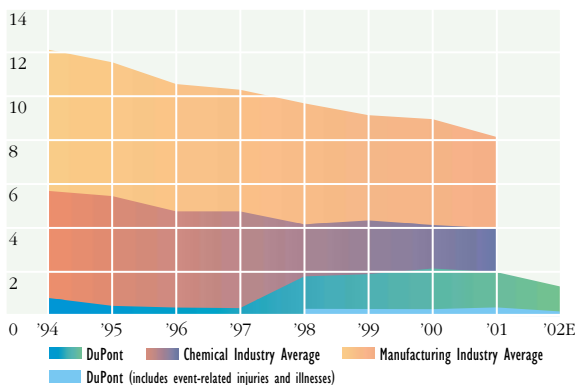
Qtr	Worldwide	U.S.	Other Regions
1st	(2)	(2)	(2)
2nd	5	3	6
3rd	6	5	7
4th	7	8	6
Year	4	3	4

\* Volume percentage changes are calculated using sales adjusted to exclude current-year sales from acquisitions when there are no comparable prior-year sales and to exclude prior-year sales of businesses that have been divested.

DuPont celebrated 200 years of continuous operations in 2002. We have undergone tremendous change over the past two centuries; however, our commitment to our core values – safety, health and environmental excellence; the highest standards for ethics and integrity in the conduct of our business; and the fair and respectful treatment of all people – has been unwavering.

Our goal for the 21st century is to become a *sustainable growth company – one that creates shareholder and societal value while decreasing our environmental footprint along the value chains in which we operate.* As part of our transformation, we have worked hard on reducing our environmental impacts and the use of renewable energy and feedstocks. We summarize here progress against our footprint metrics and provide more detailed information at <http://www.dupont.com/corp/social/SHE/index.html>.

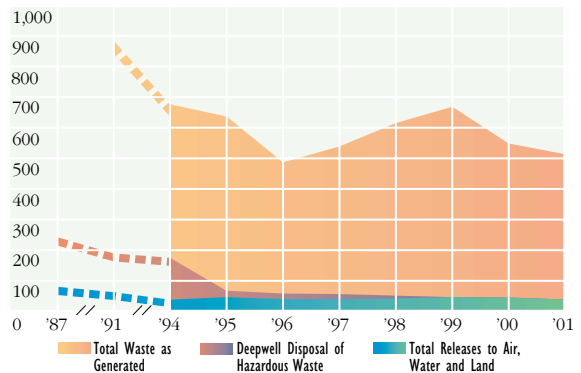
## Total Recordable Injuries & Illnesses



(Recordable Injuries per 200,000 hours worked)

1998 through 2002 (estimated) injury/illness statistics for employees reflect expanded reporting of cumulative musculoskeletal disorders. Comparative statistics are not available for years prior to 1998. Industry data not available for 2001 and 2002.

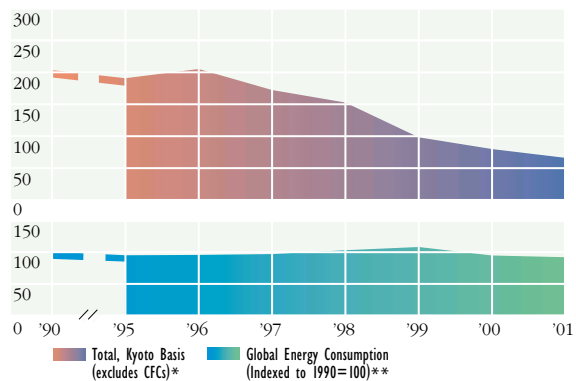
## U.S. Toxics Release Inventory Waste & Emissions



(Millions of pounds)

Data as reported to the U.S. Environmental Protection Agency. 286 new chemicals added in 1995. Total waste as generated first reported in 1991. Reflects 40% reduction in total waste as generated, 86% reduction in deepwell disposal, and 54% reduction in releases to air, water and land.

## Global Greenhouse Gases & Energy Consumption



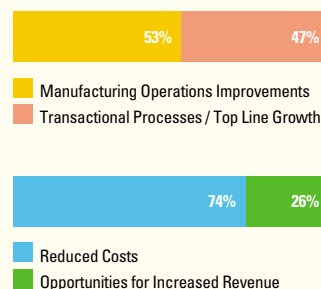
\*(Billions of pounds, Carbon Dioxide Equivalents) \*\*\*(Percentage)

Data indicate a 68% reduction of greenhouse gas emissions (Kyoto basket of gases) since 1990. DuPont's goal is a 65% reduction (Kyoto basis) by the year 2010. Global energy consumption has been nearly flat since 1990, despite a 35% increase in production. 1990 total energy consumption equaled 281 trillion BTUs.

## Six Sigma

2002 was the third full year of implementation across the company. The impact of Six Sigma continued to expand as over 10,700 Green Belts have now been trained. The company continued the initial aspect of deployment, with over 1,100 trained Black Belts in place and more than 6,700 projects active at year-end. The potential pretax benefit from active projects was \$905 million. The actual annualized pretax benefit from projects completed in 2002 was \$700 million.

## Focus of Six Sigma Project Benefits



In February 2002, DuPont strategically realigned its businesses into five market- and technology-focused Growth Platforms, and created DuPont Textiles & Interiors (DTI), with the intent to separate DTI by year-end 2003, market conditions permitting. The five Growth Platforms are designed to address large, attractive market spaces that allow DuPont to leverage its science and technology, products and brands, market access, and global reach to bring innovative solutions to specific arenas.

## HOW WE REACHED THIS DECISION

We identified key sources of sustainable growth, considered our capabilities and identified market opportunities for growth.

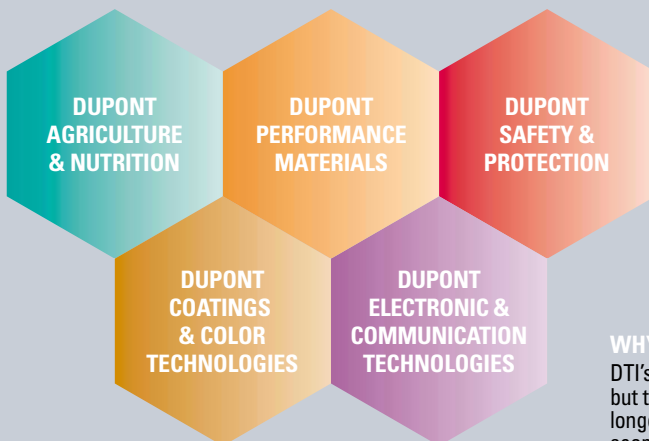


And we determined our future growth drivers.

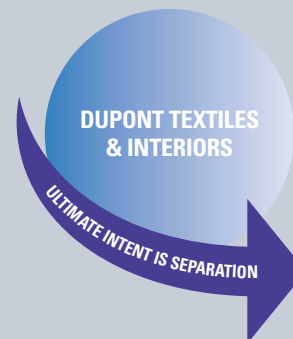
- ELECTRONICS
- BIOTECHNOLOGY
- MATERIALS SCIENCE
- SAFETY & SECURITY

Then we reorganized our portfolio for Sustainable Growth.

• FORMED FIVE GROWTH PLATFORMS



• CREATED ONE SUBSIDIARY

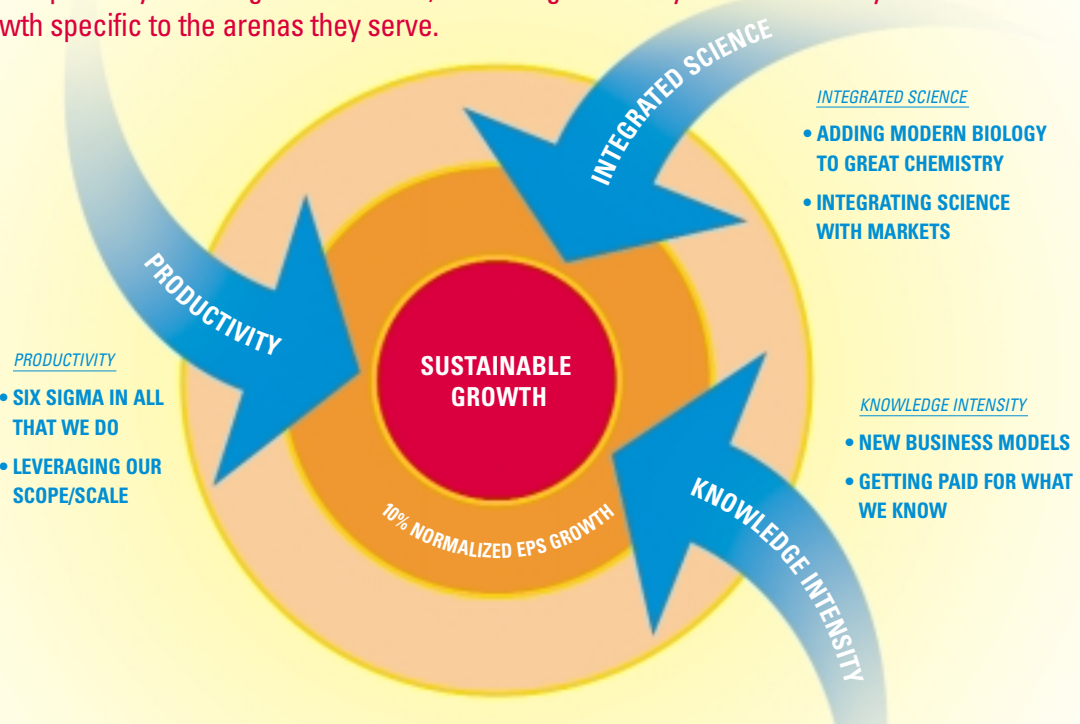


### WHY SEPARATE DTI?

DTI's businesses have been a rich part of DuPont's history and past success, but the competitive marketplace has changed. The markets served by DTI no longer link to the key drivers of DuPont's future growth. With the scale and scope to succeed independently, DTI can migrate to a competitive cost structure and pursue its own industry-specific strategies.

## THE GROWTH PLATFORM STRATEGY

The realignment strengthens the business portfolio and builds on our stated strategies for achieving sustainable growth. The Growth Platform business teams will focus on the three critical pathways of Integrated Science, Knowledge Intensity and Productivity to achieve growth specific to the arenas they serve.



### Our goals remain unchanged:

- 10 percent normalized earnings per share growth
- 6 percent top line growth
- Return on invested capital in the high teens.

Our core values of safety, health, environment, ethics, and respect for people also remain unchanged and will continue to provide the boundaries in which the employees of DuPont operate.

### Leadership focus:

The Group Vice President of each Growth Platform is responsible for (1) delivering growth within their "platform space" and (2) enabling cross-platform growth opportunities. The management discipline across all Growth Platforms is a constant:

- Manage each business differentially to capture the best opportunities and deliver the highest value-added products.
- Reinvigorate the R&D effort to support growth, leverage technology and take full advantage of the company's broad market access.
- Continue productivity improvements.
- Apply rigorous discipline to acquisition activity.
- Maintain cash discipline.



**Howard L. Minigh**  
Group Vice President

DuPont Agriculture & Nutrition leverages biotechnology and food value chain knowledge to increase the quality, quantity and safety of the global food supply. The platform businesses hold a broad portfolio of brands such as Pioneer® seeds, Solae™ soy protein, and Bax® pathogen screening, as well as recognized brands of insecticides, fungicides, and high-value, low-use-rate herbicides. Innovation targets address improving grower productivity, enhancing the value of crops used in feed and food, expanding the chemicals business in specialty segments, and improving the taste, texture and nutritional value of soy food products.

## Growth Platform Leaders



**James C. Borel**  
Vice President/  
General Manager  
DuPont Crop Protection



**J. Erik Fyrwald**  
Vice President/  
General Manager  
DuPont Nutrition  
& Health



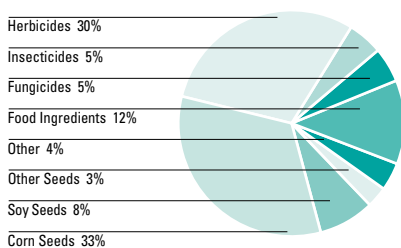
**Richard L. McConnell**  
President  
Pioneer Hi-Bred  
International, Inc.

## Overview (dollars in millions)

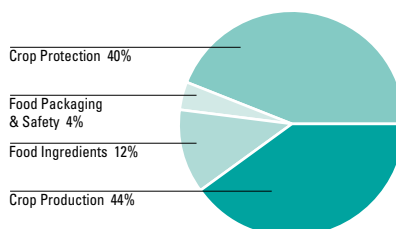
	2002	2001	2000
Total segment sales	\$4,510	\$4,290	\$4,467
Transfers	–	–	–
After-tax operating income (loss) – reported	443	21	(179)
After-tax operating income – underlying	427	246	331
Depreciation and amortization	367	502	474
Equity in earnings of affiliates	(6)	(13)	(13)
Provision for income taxes	15	(104)	(204)
Segment net assets	5,963	9,061	9,931
Affiliate net assets	114	125	145
Expenditures for long-lived assets	228	186	275

## 2002 Segment Sales Data

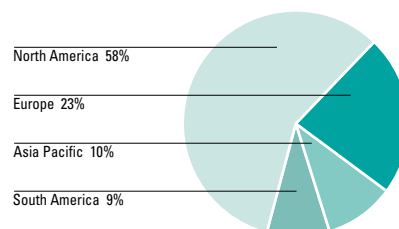
### By Major Product Group



### By Major Industry



### By Region



## KEY CAPABILITIES

Plant genetics  
Biotechnology  
Crop chemistry  
Nutrition science  
Protein formulation

## KEY PRODUCTS & SERVICES

Seeds  
Traits  
Crop protection chemicals  
Food ingredients  
Food quality & safety

## CORE MARKETS

Production agriculture  
Food processing

Recent Product Examples		
Products/Services	Innovation	Markets Served
<b>Herculex™** hybrid corn</b>	Broader spectrum insect protection over other <i>Bt</i> corn seeds	North American corn market
<b>Roundup Ready** hybrid corn</b>	Resistance to glyphosate herbicide	North American corn market
<b>DuPont™ Steward® / DuPont™ Avaunt™ Insecticide</b>	Novel mode of action to control major worm pests	Global cotton, fruits and vegetables markets
<b>DuPont™ Steadfast® corn herbicide</b>	Dry flowable herbicide formulation delivered to retailers via a unique bulk delivery system	North American corn market
<b>8th Continent™ soymilk (joint venture with General Mills)</b>	Improved taste and packaging	U.S. healthy beverage market
<b>Bax® pathogen detection analyzer and test kits</b>	Accuracy and speed of pathogen detection technology	Global meat and processed foods industry

\*Herculex™ is a trademark of Dow AgroSciences L.L.C. \*\*Roundup Ready is a registered trademark of Monsanto

## Acquisitions and Joint Ventures (2000-2002)

DuPont Shineway Louhe Protein Co., Ltd. – China (2002 – joint venture with Louhe Shineway Industry Group Co., Ltd.) soy protein plant to be built in 2003  
 DuPont Zhengzhou Protein Co., Ltd. – China (2002 – acquisition) soy protein isolates  
 Liqui-Box Corporation – Ohio (2002 – acquisition) packaging systems for pumpable food products  
 Shandong Denghai Pioneer Seed Co., Ltd. – China (2002 – joint venture with Denghai Seed Group) corn seed  
 DuPont Yun Meng Protein Co., Ltd. – China (2001 – acquisition) soy protein isolates and oils  
 SPIC PHI Seeds Ltd. – India (2001 – purchased remaining 50% of joint venture) agricultural products  
 8th Continent – Minnesota (2000 – joint venture with General Mills) soy-based consumer food products

## Divestitures and Shutdowns (2000-2002)

Azafenidin (2002)  
 Crop protection – Loon-Plage, France (2002)  
 Hybrinova – Estrées Saint-Denis and Pouy, France (2002) hybrid wheat seed  
 Benlate® (2001)  
 Cereals Innovation Centre – Cambridge, United Kingdom (2000)  
 Fiber Sales and Development (subsidiary of Protein Technologies International) – Urbana, Ohio (2000)

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

### Crop Protection [www.dupont.com/ag](http://www.dupont.com/ag)

#### Herbicides

##### Corn herbicides:

Accent® and Accent® Gold™	Broadleaf weed control	Mobile, AL	Aminodimethoxypyrimidine	BASF
Basis® and Basis® Gold®	Grassy weed control	El Paso, IL	Cyanuric chloride	Bayer
Leadoff®		Manati, PR	Monomethylamine	Dow Agrosciences
Steadfast®		Cernay, France	Nicotinic acid	Monsanto
Titus®				Syngenta

##### Soybean herbicides:

Assure® II	Broadleaf weed control	El Paso, IL	Guanidine	
Authority®	Selective weed control	Manati, PR	Methyl thioglycolate	
Canopy® and Canopy® XL™			Saccharin	
Classic®			Sulfentrazone	
Reliance®				
Synchrony® STS®				

##### Cereal herbicides:

Ally®	Broadleaf weed control	El Paso, IL	Benzyl mercaptan	
Express®	Selective weed control	Manati, PR	Cyanamide	
Finesse®		Girraween, Australia	Dimethyl carbonate	
Glean®		Cernay, France	Methyl thioglycolate	
Granstar®		Surabaya, Indonesia	Saccharin	
Harmony®				
Lexus®				
Muster®				

##### Rice herbicides:

Gulliver®	Selective pre- and postemergence weed control	Manati, PR	Aminodimethoxypyrimidine	
Londax®		Shanghai, China	o-Toluic acid	

##### Cotton herbicides:

Staple®	Postemergence weed control	Lerma, Mexico	Glyphosate	
Staple® Plus™			Pyriithiobac sodium	

##### Potato herbicides:

Matrix®	Selective broadleaf weed and grass control	Cernay, France	Aminodimethoxypyrimidine	
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##### Sugar beet herbicides:

Debut®	Postemergence weed control	Manati, PR	2-Carbomethoxy-	
Safari®		Cernay, France	6-methylbenzenesulfonyl chloride	
Upbeet®				
Venzar®				

##### Sugarcane herbicides:

Advance®	Preemergence weed control	LaPorte, TX	Diuron	
Velpar® K			Hexazinone	

##### Citrus herbicides:

Hyvar®	Preemergence weed control	LaPorte, TX	Bromacil	
Krovar®			Diuron	

##### Tomato herbicides:

Shadeout®	Selective weed control	Cernay, France	Aminodimethoxypyrimidine	
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##### Specialty herbicides:

Vegetation management (forestry and noncrop)	Brush and weed control	LaPorte, TX	Cyclohexyl isocyanate	
Oust® and Velpar®		Manati, PR	Dichlorophenol isocyanate	
Oustar™		Lerma, Mexico	Hexazinone	
			Saccharin	

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

**Crop Protection** *(continued)***Fungicides**

Curzate® Equation® Famoxate® Nustar® Punch® Tanos™	Plant disease control	Cernay, France Bolzano, Italy Asturias, Spain Lung Tan, Taiwan Bangpoo, Thailand	Carbon monoxide Chlorine Phenyl hydrazine Sodium triazole	BASF Bayer Syngenta
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**Insecticides**

Asana™ Avaunt™ Lannate® Steward® Vydate®	Direct control and residual action insect control	Mobile, AL LaPorte, TX Cernay, France Savli, India Bolzano, Italy Lerma, Mexico Cabuyao, Philippines Lung Tan, Taiwan Bangpoo, Thailand	Acetaldoxime Ammonia Caustic soda m-Cresol Cyclohexanone Methanol Methyl mercaptan Monochlorobenzene Monoethylamine Monomethylformamide Phosphorus pentachloride Trichloroacetaldehyde	Bayer Dow Agrosiences Syngenta
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**Nutrition & Health****Food Protein** *(DuPont Protein Technologies)* [www.protein.com](http://www.protein.com) [www.solae.com](http://www.solae.com) [www.suprosoy.com](http://www.suprosoy.com)

SOLAE™ and SUPRO® isolated soy protein	Food industry	Pryor, OK Memphis, TN Ieper, Belgium Yun Meng, China Zhengzhou, China	Soybean flake and meal	Food and grain ingredient companies and meat, milk, and egg producers
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**Soy Protein Polymers** *(DuPont Soy Polymers)* [www.soypolymers.dupont.com](http://www.soypolymers.dupont.com)

PRO-COTE® isolated soy protein	Paper industry	Louisville, KY	Soybean flake and meal	Starch and latex companies
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**Microbial Diagnostic Products & Services** *(Qualicon Inc.)* [www.qualicon.com](http://www.qualicon.com)

BAX® system for pathogen screening RiboPrinter® microbial characterization system	Food, personal care, and pharmaceutical	Wilmington, DE		Microbiological testing and instrumentation companies
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**Liqui-Box**

Pasteurized and aseptic packaging systems Rigid blow molded containers and filling equipment High barrier sealant structures for aseptic pouch/bag applications Fitments, connectors and taps Dartek® nylon films Sclairfilm® sealant films Vexar® netting	Beverage and pumpable liquid food packaging Film converters Industrial packaging	Ontario, CA Sacramento, CA Lake Wales, FL Elkton, MD Ashland, OH Upper Sandusky, OH Worthington, OH Houston, TX Auburn, WA Toronto, Canada Manchester, England Paris, France Savli, India	Polyethylene Nylon Polyester	Scholle Rapak Consolidated Containers Cryovac
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## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

### Pioneer Hi-Bred International Inc. [www.pioneer.com](http://www.pioneer.com)

Alfalfa seed  
 Canola seed  
 Corn seed  
 Forage additives  
 Sorghum seed  
 Soybean seed  
 Sunflower seed  
 Wheat seed

Farming industry  
 Feed industry  
 Food industry

Woodland, CA  
 Waialu, HI  
 Algona, IA  
 Cherokee, IA  
 Durant, IA  
 Hedrick, IA  
 Marengo, IA  
 Mt. Pleasant, IA  
 Reinbeck, IA  
 Renwick, IA  
 Toledo, IA  
 Nampa, ID  
 Good Hope, IL  
 Le Roy, IL  
 Litchfield, IL  
 McLeansboro, IL  
 Princeton, IL  
 St. Joseph, IL  
 Woodhull, IL  
 Plymouth, IN  
 Rushville, IN  
 Tipton, IN  
 Worthington, IN  
 Constantine, MI  
 Jackson, MN  
 Laurinburg, NC  
 Wahpeton, ND  
 Doniphan, NE  
 York, NE  
 Grand Rapids, OH  
 Plainview, TX  
 Weslaco, TX  
 Salto, Argentina  
 Narromine, Australia  
 Parndorf, Austria  
 Itumbiara, Brazil  
 Chatham, Canada  
 Paine, Chile  
 Aussonne, France  
 Buxtehude, Germany  
 Szarvas, Hungary  
 Hyderabad, India  
 Malang, Indonesia  
 Sissa, Italy  
 Culiacan, Mexico  
 Rosslyn, South Africa  
 Lampon, Thailand  
 Adana, Turkey  
 Juru, Zimbabwe

Genes  
 Germplasm  
 Parent seed

Aventis  
 Dow Agrosiences  
 Monsanto  
 Syngenta



**Edward J. Donnelly**  
Group Vice President

The DuPont Coatings & Color Technologies platform mission is to leverage DuPont technology and knowledge of the titanium dioxide, coatings and ink jet businesses to create added value for customers to lower their costs, increase their productivity and enable higher quality service and value to their customers. Our offering includes coatings, ingredients, systems and services to fulfill functionality, aesthetics and process needs. Key strategic opportunities include expanding the platform leadership position in environmentally safe solutions, broadening digital ink technology for textiles and photographic uses, and strengthening our presence in the Asia Pacific market.

## Growth Platform Leaders



**John R. Lewis**  
Vice President/  
General Manager  
DuPont Herberts  
Automotive Systems &  
Powder Coatings



**Eric G. Melin**  
Vice President/  
General Manager  
DuPont Refinish &  
Industrial Coatings



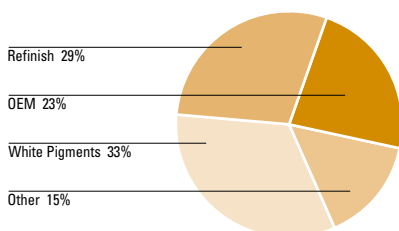
**Jeffrey L. Keefer**  
Vice President/  
General Manager  
DuPont Titanium  
Technologies

## Overview (dollars in millions)

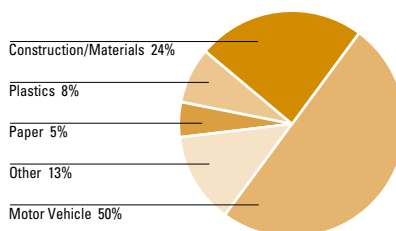
	2002	2001	2000
Total segment sales	\$5,026	\$4,917	\$5,457
Transfers	41	41	43
After-tax operating income – reported	483	452	724
After-tax operating income – underlying	525	498	783
Depreciation and amortization	196	236	245
Equity in earnings of affiliates	(3)	(6)	1
Provision for income taxes	272	309	401
Segment net assets	3,235	3,284	3,332
Affiliate net assets	41	87	142
Expenditures for long-lived assets	298	182	209

## 2002 Segment Sales Data

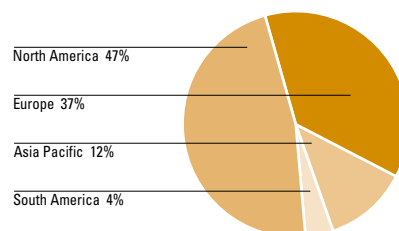
### By Major Product Group



### By Major Industry



### By Region



## KEY CAPABILITIES

Dispersion and particle technologies  
 Colorants, color management  
 Coatings application  
 Manufacturing excellence  
 Global scale and scope

## KEY PRODUCTS & SERVICES

Titanium dioxide  
 Liquid and powder coatings  
 Digital inks  
 Consulting services

## CORE MARKETS

Automotive OEM  
 Collision repair  
 Paper  
 Industrial coatings  
 Digital printing  
 Architectural coatings  
 Plastics

Recent Product Examples		
Products/Services	Innovation	Markets Served
<b>SupraShield™ clearcoat</b>	Combination of very high scratch resistance and low VOC emission	Automotive OEM industry in North America and Europe, Asia will follow
<b>Ultra-productive primers and clearcoats</b>	Combination of fast drying properties with high solids content/low VOC	Automotive refinish markets in North America, other regions will follow
<b>Voltron electro-insulating system for magnetic wires</b>	Combination of inductive and UV curing processes	Electrical industry (electro-motor manufacturing)
<b>Envex powder coatings solution for plastic parts</b>	Achieves very smooth surfaces on plastic parts	Plastic parts suppliers for transportation industry
<b>UV-Cure powder coatings for furniture application</b>	Scratch resistant coatings eliminates need for edge cover plastic laminates	Office furniture manufacturers
<b>Artistri™ ink jet ink for textile printing</b>	Enhances flexibility while reducing cost for small runs	Textile printing industry
<b>R-105 TiO<sub>2</sub> pigment</b>	Excellent durability combined with good flow properties	Window profiles
<b>R-796 TiO<sub>2</sub> pigment</b>	Lightfastness combined with the right degree of whiteness and ease of dispersion in water	Decorative paper laminate segment

## Acquisitions and Joint Ventures (2000-2002)

DuPont Performance Coatings, S.A. – Brazil (2002 – acquisition of remaining interest in Renner Herrmann joint venture) automotive and industrial coatings

Croda Herbets Pty. Ltd. – Australia (2001 – acquired remaining interest of joint venture) automotive and industrial finishes

## Divestitures and Shutdowns (2000-2002)

Herberts Jenson & Nicholson Ltd. – India (2001) refinish joint venture

Herberts Lang Fang Yanmel Chemicals Co., Ltd. (2001) powder joint venture

DACCL subsidiary – China (2000) refinish subsidiary

Finishes plants in Germany (2000)

Herberts Coswig GmbH – Germany (2000) industrial subsidiary

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

**DuPont Performance Coatings** [www.performancecoatings.dupont.com](http://www.performancecoatings.dupont.com)

Centari® automotive and refinish enamels ChromaBase® refinish system Cormax® electrodeposition primers Cromax® waterborne finishes Imron® finishes Nason® refinish Spies Hecker® refinish Stadox® refinish	Aerospace Automotive Collision repair Marine Transportation	Fort Madison, IA Mount Clemens, MI Front Royal, VA Guntramsdorf, Austria Mechelen, Belgium Sao Paulo, Brazil Ajax, Canada LeMans, France Cologne, Germany Wuppertal, Germany Tlalnepantla, Mexico Valencia, Venezuela	Acrylic monomers Aliphatic and aromatic hydrocarbon solvents Organic pigments Titanium dioxide	Akzo Nobel BASF PPG Sherwin-Williams
Ink jet	Digital ink jet printers	Fort Madison, IA Rochester, NY		Formulabs Lysor Tricon Zeneca
Permatex® industrial coatings	Protective coatings	Vaihingen, Germany		Hempel Sigma
Powder coatings	Automotive Construction General industrial OEM Pipeline	Houston, TX Montbrison, France Landshut, Germany Bulle, Switzerland Darlington, United Kingdom	Epoxy resins Organic pigments Polyester	Akzo Nobel Ferro Morton

**DuPont Titanium Technologies** [www.titanium.dupont.com](http://www.titanium.dupont.com)

Ferric chloride Starblast® abrasives Ti-Pure® titanium dioxide Zircon	Airblasting Ceramics Coatings Foundries Paper Plastics Refractories	Edge Moor, DE Starke, FL DeLisle, MS New Johnsonville, TN Uberaba, Brazil Altamira, Mexico Kuan Yin, Taiwan	Chlorine Coke Ilmenite Rutile	Huntsman Ishihara Kemira Oy Kerr-McGee Kronos (NL Industries) Millennium Inorganic Chemicals
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**Diane H. Gulyas**  
Group Vice President

DuPont Electronic & Communication Technologies leverages its strong materials and technology base into the “high tech” market by advancing the speed, size, and cost reduction of electronic and communication devices. The businesses in this platform focus on improving the functionality of a wide range of applications. The platform’s pipeline of emerging technologies includes passive and active matrix organic light emitting diode (OLED) displays, thermal multi-layer color filters, embedded passive electronic components, low loss laminate materials for semiconductor packages, polymers for 193 and 157 nm photoresists, and fuel cell membrane electrode assemblies.

## Growth Platform Leaders



**Chester D. Pribonic**  
Vice President/  
General Manager  
DuPont Display  
Technologies



**David B. Miller**  
Vice President/  
General Manager  
DuPont Electronic  
Technologies



**Richard J. Angiullo**  
Vice President/  
General Manager  
DuPont Fluoroproducts



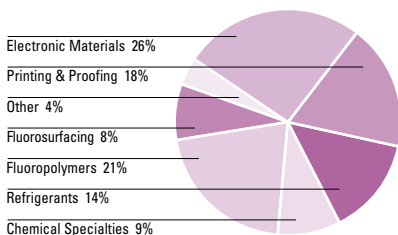
**Barry M. Granger**  
Vice President/  
General Manager  
DuPont Imaging  
Technologies

## Overview (dollars in millions)

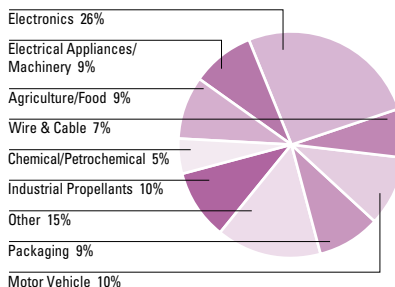
	2002	2001	2000
Total segment sales	\$2,540	\$2,688	\$3,375
Transfers	41	44	51
After-tax operating income – reported	217	291	659
After-tax operating income – underlying	216	283	581
Depreciation and amortization	136	136	159
Equity in earnings of affiliates	10	11	46
Provision for income taxes	69	160	340
Segment net assets	2,190	1,929	1,897
Affiliate net assets	302	306	349
Expenditures for long-lived assets	227	196	273

## 2002 Segment Sales Data

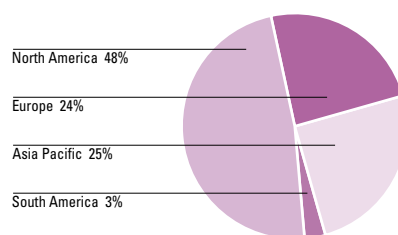
### By Major Product Group



### By Major Industry



### By Region



## KEY CAPABILITIES

Polymer chemistry  
Fluorine chemistry  
Photo polymers  
Inorganic materials  
Precision patterning

## KEY PRODUCTS & SERVICES

Semi-con fabrication & packaging materials  
Circuit and component materials  
OLED displays  
Wire & cable materials  
Surfacing materials  
Refrigerants

## CORE MARKETS

Semiconductors  
Printed circuit boards & components  
Communications  
Displays & imaging  
Automotive and industrial electronics

Recent Product Examples		
Products/Services	Innovation	Markets Served
<b>Teflon® FEP 6100</b>	High speed extrusion of thin coatings on small-gauge wires for twisted-pair constructions	Electronic data and telecommunications cables
<b>Cyrel®FAST</b>	Thermally processed digital flexographic printing plate	Packaging graphics printing
<b>Interra® planar embedded capacitor laminate</b>	Embedded passives	Back plane panel for high frequency telecom and datacom applications
<b>Pyralux® AC</b>	Lower sheet resistivity of 5 ohms/square and line resolution of 20 microns	Plasma display panels
<b>5th generation Fodel®</b>	Silver conductor offering lower resistance, finer lines and high quality	Plasma display panels
<b>Solamet® photovoltaic conductor materials</b>	Metalizations for solar cell applications offering improved printing and higher cell efficiency	Solar cells
<b>BQ series biosensor materials</b>	Improved accuracy in testing blood glucose levels	Blood glucose testing
<b>Mazin® SR310</b>	Low solids, chelating additive slurry	Semiconductor fabrication
<b>Ascend™ Cu300</b>	Advanced step 1 CMP slurry for bulk copper removal	Semiconductor fabrication

## Acquisitions and Joint Ventures (2000-2002)

ChemFirst, Inc. – United States, Scotland, and Japan (2002 – acquisition) integrated circuit fabrication materials  
Merrimac Industries, Inc. – New Jersey (2002 – minority investment) design, simulation, prototyping, and manufacture of multilayer high-frequency modules  
Polar Vision Inc. – California (2001 – 65% joint venture; 2002 – 100%-owned affiliate) LCD enhancement  
Cambridge Display Technologies – United Kingdom (2001 – minority investment) polymer OLED intellectual property company  
DuPont Authentication Systems – Connecticut (2001 – 60% joint venture) security and authentication solutions based on photopolymer holographic technology  
RiTdisplay Technology Corporation – Taiwan (2001 – minority investment) manufacturer of polymer OLED components exclusively for DuPont  
Alien Technology – California (2000 – minority investment) start-up company focused on new approaches to electronic packaging  
DuPont Air Products Nano Materials L.L.C. – (2000 – joint venture) colloidal silica-based slurries  
DuPont Displays Inc. – California (2000 – acquisition) start-up company focused on polymer-OLED (organic light-emitting diode) display devices

## Divestitures and Shutdowns (2000-2002)

Anhydrous hydrogen fluoride joint venture with Quimica Fluor (2000)

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

### DuPont Display Technologies [www.dupont.com/displays](http://www.dupont.com/displays) [www.dupont.com/holographics](http://www.dupont.com/holographics)

Holographic optical elements	Flat-panel displays	Santa Barbara, CA	Adhesives	Kodak
Liquid crystal display (LCD) enhancement solutions	Personal and product security/authentication	Torrance, CA	FV polymer	3M
Organic light-emitting diode (OLED) flat-panel displays		Bridgeport, CT	Glass	White Electronics
Security and authentication solutions		Towanda, PA	N10 monomer	
		Logan, UT	Plastic films	

### DuPont Electronic Technologies [www.dupont.com/et](http://www.dupont.com/et)

Birox® thick film resistor compositions	Automotive electronics	Hayward, CA	Copper	Agfa
Fodel® thick film photo-printable compositions	Biosensors	Research Triangle Park, NC	Hydroxylamine	Asahi Chemical
Green Tape™	Displays	Parlin, NJ	Oxydianiline	Cabot
low-temperature co-fired ceramic	Electronic components	Circleville, OH	Polyester film	Cookson
ImageMaster™ photo-tooling films	Electronic insulation	Dayton, OH	Precious metals	Eternal Chemical
Interra® planar embedded capacitor laminate	Integrated circuit fabrication	Towanda, PA	Pyromellitic dianhydride	Ferro
Kapton® polyimide film	Integrated circuit packaging	Bayport, TX		Hitachi Chemical
Luxprint® electroluminescent compositions	Printed circuit board fabrication	Manati, PR		Honeywell
Mazin® colloidal silica slurry		Dongguan, China		Kaneka
Microcircuit materials		Shenzhen, China		MacDermid
Microplanar® chemical mechanical planarization formulations		Neu Isenburg, Germany		Rohm & Haas
Oasis® composite film		Mizushima, Japan		Shoei
PlasmaSolv® etch residue removers		Tokai, Japan		Ube
Polymers for IC photoresists		Toyohashi, Japan		
Posistrip® photoresist removers		Ichon, Korea		
Pyralin® polyimide coatings		Luxembourg		
Pyalux® flexible laminates		Glasgow, Scotland		
Rexon® flexible laminates		Hsinchu, Taiwan		
Riston® dry film photoresists		Taoyuan, Taiwan		
Solamet® silver compositions for solar cells		Bristol, United Kingdom		
Syton® colloidal silica slurry		Ruabon, United Kingdom		
Teclam® flexible laminates				
Thermount® non-woven aramid laminates				

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

**DuPont Fluorochemicals**

[www.dupont.com/dymel](http://www.dupont.com/dymel) [www.dupont.com/fire](http://www.dupont.com/fire) [www.dupont.com/formacel](http://www.dupont.com/formacel) [www.dupont.com/suva](http://www.dupont.com/suva)  
[www.dupont.com/vertrel](http://www.dupont.com/vertrel) [www.dupont.com/zyron](http://www.dupont.com/zyron)

Dymel® aerosol propellants  
 FE™ fire extinguishants  
 Formacel® blowing agents  
 HCFC 22 refrigerants  
 Suva® refrigerants  
 Vertrel® cleaning agents  
 Zyron® electronic gases

Aerosol packaging  
 Electronics  
 FE systems  
 Insulation  
 Precision cleaning  
 Refrigeration/HVAC

Louisville, KY  
 Deepwater, NJ  
 Corpus Christi, TX  
 La Porte, TX  
 Belle, WV  
 Maitland, Canada  
 Chiba, Japan  
 Shimizu, Japan  
 Dordrecht,  
 The Netherlands  
 Humberside,  
 United Kingdom

Acetylene  
 Chloroform  
 Fluorspar  
 Hydrofluoric acid  
 Methanol  
 Perchloroethylene

Air Products  
 Atofina Chemicals  
 Daikin  
 Great Lakes  
 Honeywell  
 INEOS  
 KDK  
 Solvay  
 3M

**DuPont Fluoropolymers**

[www.teflon.com](http://www.teflon.com) [www.dupont.com/teflar](http://www.dupont.com/teflar)

Nafion® ion exchange  
 membranes  
 Tedlar® PVF film  
 Teflon® fluoropolymer  
 Teflon® and Autograph®  
 nonstick coatings  
 for cookware  
 Teflon® for industrial  
 coating applications  
 Teflon® films  
 Tefzel® fluoropolymer

Aerospace  
 Automotive  
 Chemical handling  
 and processing  
 Data communications  
 Housewares  
 Semiconductor  
 manufacture

Parlin, NJ  
 Buffalo, NY  
 Fayetteville, NC  
 Circleville, OH  
 Parkersburg, WV  
 Mechelen, Belgium  
 Shenzhen, China  
 Shimizu, Japan  
 Dordrecht,  
 The Netherlands

Difluoroethane  
 HCFC 22  
 hydrochlorofluorocarbon

Akzo Nobel  
 Asahi Glass  
 Daikin  
 Dyneon/3M  
 Solvay/Ausimont  
 Whitford Worldwide

**DuPont Imaging Technologies**

[www.dupont.com/cyrel](http://www.dupont.com/cyrel) [www.dupont.com/proofing](http://www.dupont.com/proofing)

Cromalin®, Dylux®, Thermal  
 4-Color, WaterProof®  
 proofing systems, and  
 Cromalin® b2 and  
 Cromapro™ XP inkjet  
 color proofing systems  
 Cyrel®, Digital Cyrel®,  
 Cyrel®FAST flexographic  
 printing plates, and  
 Cyrel® round printing sleeves

Advertising  
 Printing

Parlin, NJ  
 Towanda, PA  
 Neu Isenburg, Germany

Block copolymers  
 HMDA/HMDMA  
 Polyester films

Agfa  
 Asahi Chemical  
 BASF  
 Fuji  
 KPG/Imation  
 MacDermid



**Craig G. Naylor**  
Group Vice President

DuPont Performance Materials develops new applications for new and existing markets through materials solutions and substitution. The businesses provide customers with more productive, higher performance polymer materials and system solutions to improve the uniqueness, functionality, and profitability of their product offering. Key growth opportunities include developing new automotive applications both under the hood and on the vehicle body, enhancing consumer packaging solutions, and expanding our presence in Asia Pacific.

## Growth Platform Leaders



**Theo G. Krapels**  
President & CEO  
DuPont Dow  
Elastomers



**Terry Caloghiris**  
Vice President/  
General Manager  
DuPont Engineering  
Polymers



**Craig F. Binetti**  
Vice President/  
General Manager  
DuPont Packaging &  
Industrial Polymers



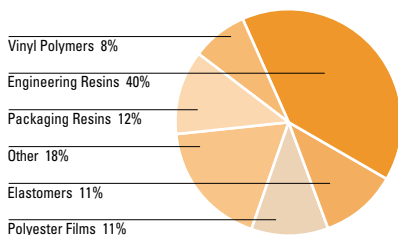
**Henry B. Voigt**  
Vice Chairman &  
Chief Operating  
Officer  
DuPont Teijin Films

## Overview (dollars in millions)

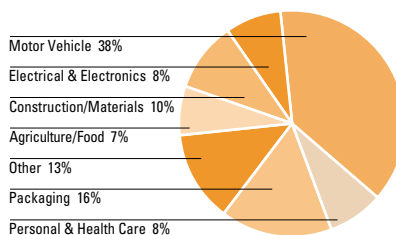
	2002	2001	2000
Total segment sales	\$4,868	\$4,693	\$5,334
Transfers	83	89	182
After-tax operating income – reported	476	232	578
After-tax operating income – underlying	423	277	578
Depreciation and amortization	175	173	173
Equity in earnings of affiliates	33	(16)	85
Provision for income taxes	281	193	340
Segment net assets	3,254	3,263	3,452
Affiliate net assets	1,182	1,187	1,302
Expenditures for long-lived assets	139	155	185

## 2002 Segment Sales Data

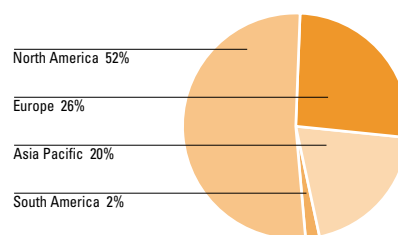
### By Major Product Group



### By Major Industry



### By Region



## KEY CAPABILITIES

Polymer science  
Application development  
Materials processing

## KEY PRODUCTS & SERVICES

Engineering polymers  
Flexible packaging resins  
Industrial resins  
Performance elastomers  
Performance films

## CORE MARKETS

Automotive  
Packaging  
Electrical/electronics  
Construction  
Consumer durables

Recent Product Examples		
Products/Services	Innovation	Markets Served
<b>Hytre<sup>®</sup> BM6574 BK316 blowmolding resins</b>	Higher end-use temperature tolerance than standard grade	Automotive, under the hood applications
<b>Rynite<sup>®</sup> resins</b>	High temperature, high precision molding resin for ink jet cartridges	Ink jet market
<b>Zytel<sup>®</sup> HTN FR52G resins</b>	High performance nylon resins based on a new flame retardant with superior melt flow	Electronics
<b>Zytel<sup>®</sup> EMX 505 conductive resins</b>	Nylon with high conductivity to provide EMI shielding	Automotive sensors, cell phones, and computer housings
<b>SentryGlas<sup>®</sup> Expressions</b>	Digital image quality in durable laminated glass applications	Architectural glazing market
<b>Soft White Butacite<sup>®</sup></b>	Equivalent aesthetics to etched glass with the durability and acoustics of laminated glass	Architectural glazing market
<b>Elvaloy<sup>®</sup> AC-based Bynel</b>	Coats polyester without any primer, providing significant environmental benefits	Packaging industry
<b>Ethylene Co-polymers Alloys</b>	Enables full or partial replacements of rubber for golf ball cores and improved accuracy	Sporting goods industry

## Acquisitions and Joint Ventures (2000-2002)

Asahi Kasei Corporation – China (2002 – joint venture) polyacetal resins manufacturing

Bayer – Germany (2000 – joint venture) PBT resin manufacturing

DuPont-Hongii Films Foshan Co. Ltd. – China (2000 – partnership with Ningbo Wuzhou Films Ltd.) polyester film

Specialty Polymers – Antwerp, Belgium (2000 – joint venture with Borealis) ethylene copolymers manufacturing

## Divestitures and Shutdowns (2000-2002)

Clysar<sup>®</sup> polyolefin shrink film – Clinton, Iowa, and LeTrait, France (2002)

Showa DDE Manufacturing K.K. – Kawasaki, Japan (2002) neoprene synthetic rubber joint venture

Hytre<sup>®</sup> – Deepwater, New Jersey (2001)

# DUPONT PERFORMANCE MATERIALS

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

### DuPont Engineering Polymers [www.plastic.dupont.com](http://www.plastic.dupont.com)

Crastin® PBT polyester resins	Aerospace	Newark, DE	Butadiene	AlliedSignal
Delrin® acetal resins	Appliance	Circleville, OH	Butanediol	BASF
Hytrel® polyester elastomer	Automotive	Cleveland, OH	Caprolactam	Bayer
Rynite® PET polyester resins	Cosmetics	Charleston, SC	Cyclohexane	GE Plastics
Tynex® nylon filaments	Industrial hardware	Chattanooga, TN	Dodecanedioic acid	Polyplastics
Vespel® parts and shapes	Electrical/Electronics	Richmond, VA	Ethylene glycol	Solutia
Zenite™ LCP (liquid crystal polymer) resins	Power tools	Parkersburg, WV	Glass fiber	Solvay Polymers
Zytel® and Minlon® nylon resins	Recreational goods	Berazategui, Argentina	Methanol	Teijin
	Semiconductor and business machines	Mechelen, Belgium	Oxydianiline	Toray
		Kingston, Canada	Para-hydroxybenzoic acid	Wellman
		Maitland, Canada	Paraxylene	
		Shenzhen, China	Polytetramethylene glycol	
		Uentrop, Germany	Pyromellitic dianhydride	
		Madurai, India		
		Savli, India		
		Utsunomiya, Japan		
		Luxembourg		
		Tlalnepantla, Mexico		
		Born, The Netherlands		
		Dordrecht, The Netherlands		
		Landgraaf, The Netherlands		
		Rozenburg, The Netherlands		
		Ulsan, Republic of Korea		
		Singapore		

### DuPont Packaging & Industrial Polymers [www.dupont.com/industrial-polymers](http://www.dupont.com/industrial-polymers) [www.dupont.com/packaging](http://www.dupont.com/packaging) [www.dupont.com/safetyglass](http://www.dupont.com/safetyglass)

Biomax® hydro/biodegradable polymer	Adhesives	Fayetteville, NC	Acetic acid	Air Products
Cool²Go™ insulated wrap	Construction	Old Hickory, TN	Acrylic acid	Dow
Crystar® specialty resin	Food and beverage	LaPorte, TX	Butyraldehyde	Eastman Kodak
Dimethyl terephthalate (DMT)	Leisure/sporting goods	Orange, TX	Ethylene	Elf Atochem
Elvaloy® AC acrylate resins (EMA, EEA, EBA copolymers)	Packaging	Victoria, TX	Ethylene glycol	Equistar
Elvanol® polyvinyl alcohol resins	Textiles	Parkersburg, WV	Methacrylic acid	ExxonMobil
Ethylene copolymers:	Transportation	Sarnia, Canada	Paraxylene	HT Troplast
Bynel® coextrudable adhesive	Wire and cable	Uentrop, Germany		Kosa
Elvaloy® polymer modifiers		Chiba, Japan		Kuraray
Elvax® ethylene vinyl acetate resins		Otake, Japan		Sekisui
Nucrel® acid copolymer resins		Ulsan, South Korea		Solutia
Surlyn® resins		Dordrecht, The Netherlands		
Vamac® ethylene acrylic elastomer				
Glass laminating products:				
Butacite® polyvinyl butyral interlayer				
SentryGlas® Expressions™ decorative interlayers				
SentryGlas® intrusion resistant composite				
SentryGlas® Plus security interlayer				
SentryGlas® Secure™ ionoplast interlayer				

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

**DuPont Teijin Films** [www.duponttejinfilms.com](http://www.duponttejinfilms.com)

Cronar® polyester photographic film base	Appliance	Fayetteville, NC	Dimethyl terephthalate (DMT)	Mitsubishi
Melinex® polyester film	Automotive	Circleville, OH	Ethylene glycol	SKC
Mylar® polyester film	Construction	Florence, SC	Purified terephthalic acid (PTA)	Toray
Purex® polyester film	Data storage	Old Hickory, TN	2,6NDC	Toyobo
Teijin® Tetoron® polyester film	Electronics	Hopewell, VA		
Teonex® PEN film	Flat panel displays	Richmond, VA		
	Imaging	Foshan, China		
	Medical and healthcare	Ningbo, China		
	Packaging and labels	Jakarta, Indonesia		
	Print consumables	Gifu, Japan		
	Video tape	Ibaraki, Japan		
		Sagamihara, Japan		
		Utsunomiya, Japan		
		Luxembourg		
		Rozenburg, The Netherlands		
		Dumfries, United Kingdom		
		Wilton, United Kingdom		

**DuPont Dow Elastomers** [www.dupont-dow.com](http://www.dupont-dow.com)

Engage® polyolefin elastomer	Adhesives	Newark, DE	Butadiene	Ausimont
HDPE	Aerospace	Louisville, KY	Chlorine	Bayer
Hypalon® chlorosulfonated polyethylene	Automotive	LaPlace, LA	Ethylene	Daikin
Kalrez® perfluoroelastomer parts	Chemical processing	Plaquemine, LA	Hydrofluoric acid	Denka
Neoprene synthetic rubber	Construction	Deepwater, NJ	Octene	DSM
Nordel® hydrocarbon rubber	Plastics modification	Beaumont, TX	Perfluoromethylvinyl ether	Dyneon/3M
Tyrin® chlorinated polyethylene	Semiconductor	Freeport, TX	Polyethylene	Enichem
Viton® fluoroelastomer	Wire and cable	Stade, Germany	Propylene	Exxon
		Dordrecht, The Netherlands		



**Ellen J. Kullman**  
Group Vice President

Building on the 200-year record of DuPont as one of the safest companies in the world, DuPont Safety & Protection extends the company's knowledge, technology and experience to deliver solutions that protect people, property, operations, and the environment. A portfolio of brands – including Kevlar®, Nomex®, Tyvek®, Oxone®, SafeReturns™, Corian®, and Zodiaq® – serve many markets, including the safety & security and construction markets. Current platform initiatives are focused on durable structures, personal protective systems, clean & disinfect systems, consumer applications, healthcare, government programs, environmental solutions, and safety services.

## Growth Platform Leaders



**William J. Harvey**  
Vice President/  
General Manager  
DuPont Advanced  
Fiber Systems



**Jeffrey A. Coe**  
Vice President/  
General Manager  
DuPont Chemical  
Solutions Enterprise



**Mark P. Vergnano**  
Vice President/  
General Manager  
DuPont Nonwovens



**James A. Forsman**  
Global Business  
Director  
DuPont Safety  
Resources



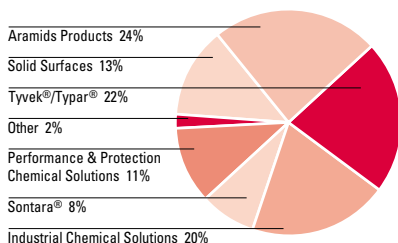
**Richard C. Olson**  
Vice President/  
General Manager  
DuPont Surfaces

## Overview (dollars in millions)

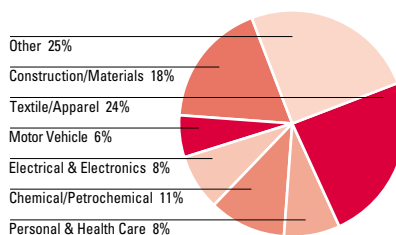
	2002	2001	2000
Total segment sales	\$3,483	\$3,574	\$3,694
Transfers	110	201	228
After-tax operating income – reported	490	451	576
After-tax operating income – underlying	487	485	593
Depreciation and amortization	156	151	155
Equity in earnings of affiliates	10	10	11
Provision for income taxes	269	294	324
Segment net assets	1,942	1,695	1,588
Affiliate net assets	85	75	74
Expenditures for long-lived assets	285	187	147

## 2002 Segment Sales Data

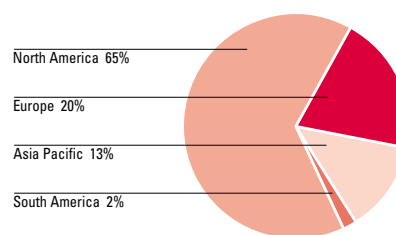
### By Major Product Group



### By Major Industry



### By Region



## KEY CAPABILITIES

World-class safety heritage and technology  
 Global value chain relationships  
 Global brand strength  
 Advantaged technology in key process, product and application areas  
 Surface & colloidal science  
 Microbiology

## KEY PRODUCTS & SERVICES

Spunlaced, spunbonded, and aramid products for protection applications  
 Solid surfaces  
 Safety and operations consulting  
 Industrial intermediates  
 Clean & disinfection systems

## CORE MARKETS

Construction  
 Protective apparel  
 First responder – military, fire/police  
 Medical  
 Process Industries  
 – Chemical  
 – Oil/Gas  
 Safety and operations services

Recent Product Examples		
Products/Services	Innovation	Markets Served
<b>Sulfur recapture and conversion services</b>	Sulfuric acid recovery and recycling	Oil and gas refinery; energy industries
<b>DuPont Emergency Response Solutions</b>	Consultation and training services for emergency response planning	First responder, government and municipalities, manufacturing and transportation industries
<b>Oxone<sup>®</sup>, Glyclean<sup>®</sup>, Anthium Dioxide<sup>®</sup> disinfection formulations</b>	Registered disinfectant formulations for foot & mouth, salmonella legionella and lysteria microorganism control	Food and beverage; industrial cleaning
<b>DuPont<sup>™</sup> FlexWrap<sup>™</sup> and Straight Flash<sup>™</sup></b>	Window flashing systems for moisture management	Construction industry
<b>DuPont<sup>™</sup> Sontara<sup>®</sup> automotive car polish wipe with DuPont<sup>™</sup> Krytox<sup>®</sup></b>	Lint-free automotive car polish wipe pre-saturated with DuPont <sup>™</sup> Krytox <sup>®</sup>	Automotive industry
<b>Kevlar<sup>®</sup> multi-threat protection</b>	Body armor protection from bullet and stab threats	Law enforcement, correctional
<b>Nomex<sup>®</sup> limited wear coveralls</b>	Flame-resistant garments for limited-use	Industrial protective apparel
<b>New colors of Zodiaq<sup>®</sup> and Corian<sup>®</sup></b>	Colors embrace many lifestyles and environments	Residential and commercial construction

## Acquisitions and Joint Ventures (2000-2002)

Atofina – Villers-St. Paul, France (2002 – acquisition) surface protection and fluoroadditives  
 ChemFirst Inc. – Mississippi (2002 – acquisition) aniline and nitrotoluene derivatives  
 Kappler Safety Group, Inc. – Guntersville, Alabama (2002 – acquisition) protective apparel  
 DuPont Cipatex S.A. – Brazil (2001 – joint venture) needlepunch and spunlace fabrics  
 International Dioxide Inc. (IDI) – Kingstown, Rhode Island (2000 – acquisition) specialty chlorine dioxide

## Divestitures and Shutdowns (2000-2002)

Camtex<sup>®</sup> – Workington, U.K. (2002)  
 Teflon<sup>®</sup> brand fibers – Richmond, Virginia (2002)  
 Ammonia – Beaumont, Texas (2001)  
 Sulfuric acid marketing and distribution joint venture with Noranda Inc. – Toronto, Ontario (2001)  
 Ludox<sup>®</sup> colloidal silica – East Chicago, Indiana (2000)  
 Zelec<sup>®</sup> electroconductive powders (2000)

Principal Products      Major Markets      Major Plants      Major Raw Materials      Significant Competitors

## DuPont Advanced Fiber Systems [www.dupont.com/afs](http://www.dupont.com/afs)

Kevlar® brand fiber	Aerospace and aircraft	Richmond, VA	Isophthaloyl chloride	DSM
Nomex® brand fiber and paper	Automotive	Osaka, Japan	Metaphenylenediamine	Hoechst/Celanese
	Electrical equipment	Tokai, Japan	Paraphenylenediamine	Honeywell
	Electronics	Asturias, Spain	Terephthaloyl chloride	Rhodia
	Military/Law enforcement	Maydown, United Kingdom		Teijin
	Protective apparel			Toyobo
	Telecommunications			

## DuPont Chemical Solutions Enterprise

**Specialty & Performance Chemicals** [www.chemoswed.com](http://www.chemoswed.com) [www.dupont.com/fluoroguard](http://www.dupont.com/fluoroguard) [www.dupont.com/glycolicacid](http://www.dupont.com/glycolicacid)  
[www.dupont.com/lubricants](http://www.dupont.com/lubricants) [www.dupont.com/oxone](http://www.dupont.com/oxone) [www.dupont.com/releasesystems](http://www.dupont.com/releasesystems)  
[www.dupont.com/tyzor](http://www.dupont.com/tyzor) [www.dupont.com/vazo](http://www.dupont.com/vazo) [www.dupont.com/zonyl](http://www.dupont.com/zonyl) [www.idiclo2.com](http://www.idiclo2.com)

Anthium® chlorine dioxide solutions	Automotive	Deepwater, NJ	Acrylic esters	Akzo
Fine chemicals	Chemical intermediates	North Kingstown, RI	Ammonia	Asahi Glass
5-Sulfoisophthalic acid derivatives	Polymer intermediates	Memphis, TN	Caustic	Clariant
Fluoroguard® polymer additive	Textile	Belle, WV	Formalin	Daikin
Glycolic acid		Villers-St. Paul, France	Hexafluoropropyleneoxide	Eastman
Krytox® lubricants		Malmö, Sweden	Hydrogen cyanide	Nippon Hydrazine
Oxone® monopersulfate			Iodine	Solvay/Ausimont
Teflon® soil, rain and stain protectors			Isophthalic acid	Synetix
TraSys® mold release systems			Ketones	3M
Tyzor® organic titanates			Methanol	
Vazo® initiators			Oleum	
Zonyl®, Forafac®, and Foraperle® fluorochemical intermediates and surfactants			Tetrafluoroethylene	
			Titanium tetrachloride	

**Industrial Chemicals** [www.dupont.com/dms](http://www.dupont.com/dms) [www.dupont.com/sodium](http://www.dupont.com/sodium) [www.dupont.com/specintermediates](http://www.dupont.com/specintermediates)  
[www.dupont.com/sulfurproducts](http://www.dupont.com/sulfurproducts) [www.firstchem.com](http://www.firstchem.com)

Acrylonitrile	Mining	Wurtland, KY	Ammonia	Air Products
Aniline	Polymer intermediates	Burnside, LA	Benzene	Arch Chemicals
Chlorosulfonic acid	Textile	LaPlace, LA	Caustic	BASF
Dimethyl sulfate	Urethane intermediates	Pascagoula, MS	Chlorine	Bayer
Fasloc® anchorage systems		Deepwater, NJ	Hydrogen	BP
Hydrogen cyanide		Niagara Falls, NY	Isophthalic acid	Cytec
Methylamines/ Methylamides		Fort Hill, OH	Methane	Degussa
Nitrotoluenes		Memphis, TN	Methanol	FMC
Phenylenediamines		Baytown, TX	Natural gas	General Chemical
Phthaloyl chlorides		Beaumont, TX	Nitric acid	Metaux
Secure environmental treatment		James River, VA	Oleum	Rhodia
Sodium cyanide		Belle, WV	Polyester resins	
Sodium/Lithium		Martinsburg, WV	Sodium chloride	
Sulfuric acid (fuming and nonfuming)			Sulfur	
Toluidines			Toluene	

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

**DuPont Nonwovens** [www.tyvek.com](http://www.tyvek.com) [www.sontara.com](http://www.sontara.com)

Needlepunch and spunlace fabrics  
Sontara® spunlaced products  
Tyvek® brand protective material  
Typar® high-strength spunbonded products

Absorbents  
Carpeting  
Construction  
Envelopes/Packaging  
Footwear  
Geotextiles  
Graphics  
Home furnishings  
Medical and healthcare  
Personal protection

Old Hickory, TN  
Richmond, VA  
Cerquilho, Brazil  
Shenzhen, China  
Utsunomiya, Japan  
Luxembourg  
Asturias, Spain

Polyester  
Polyethylene  
Polypropylene  
Wood pulp

BBA  
Kimberly Clark  
PGI

**DuPont Safety Resources** [www.dupont.com/safety](http://www.dupont.com/safety)

Integrated Consultative Solutions:  
SafeReturns™  
Emergency Response Solutions  
Ergonomics  
Contractor Safety  
Asset Effectiveness  
Capital Effectiveness  
Safety Management Systems:  
Training services and seminars  
Implementation Support  
Training materials – STOP™ family

Construction  
First responder  
Food/Agriculture  
Government/Municipalities  
Oil and Gas/Energy  
Transportation  
Air  
Automotive  
Rail  
Transit  
Trucking

Safety consulting firms

**DuPont Surfaces** [www.corian.com](http://www.corian.com) [www.zodiaq.com](http://www.zodiaq.com)

Corian® solid surfaces  
IntegriS™ solutions  
Zodiaq® quartz surfaces

Consumer goods  
Education  
Food service  
Home and architectural interiors  
Lodging  
Medical and healthcare  
Retail fixtures

Buffalo, NY  
Toyama, Japan  
Anyang, Korea  
Thetford Mines, Canada

Alumina trihydrate  
Methyl methacrylate  
Quartz

Gibraltar/Wilson Art (ITW)  
Granite  
HiMacs/Lucky Goldstar  
Laminate  
Silestone/Cosentino  
Staron/Samsung  
Topstone/Hanwha



**Richard R. Goodmanson**  
Executive Vice President  
& Chief Operating Officer

DuPont Textiles & Interiors is the world's largest integrated fibers company, serving the apparel, interiors, and specialty intermediates markets. DTI's leading global consumer brands – including Lycra®, Stainmaster®, Antron®, Tactel®, Supplex®, Coolmax®, Thermolite®, and Cordura® – create pull-through demand for DTI's products. In addition, DTI has extensive global reach, robust technology and an innovative product pipeline. DTI strives to build upon its leadership position by vigorously reducing costs while driving revenue growth at industry-leading margins.



**George F. MacCormack**  
Group Vice President



**Steven R. McCracken**  
Group Vice President



**William Ghitis**  
Vice President/  
General Manager  
DuPont Apparel



**Alan S. Wolk**  
Vice President/  
General Manager  
DuPont Flooring  
Worldwide



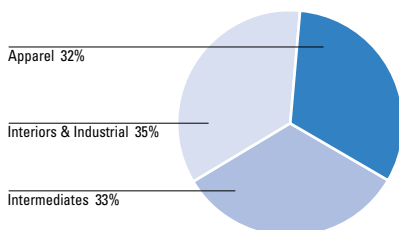
**Kenneth W. Wall**  
Vice President/  
General Manager  
DuPont Nylon  
Intermediates &  
Specialty Polymers

## Overview (dollars in millions)

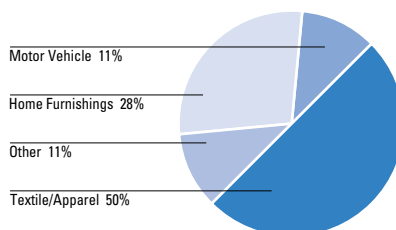
	2002	2001	2000
Total segment sales	\$6,279	\$6,477	\$7,722
Transfers	95	84	114
After-tax operating income (loss) – reported	72	(340)	740
After-tax operating income – underlying	216	70	709
Depreciation and amortization	436	458	501
Equity in earnings of affiliates	(4)	(33)	73
Provision for income taxes	(15)	(176)	344
Segment net assets	5,598	6,219	6,830
Affiliate net assets	1,482	1,564	1,611
Expenditures for long-lived assets	256	335	485

## 2002 Segment Sales Data

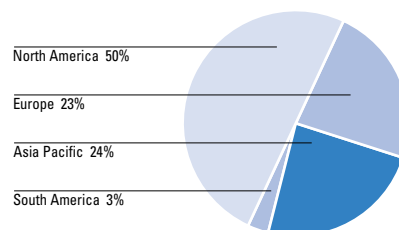
### By Major Product Group



### By Major Industry



### By Region



## KEY CAPABILITIES

Intermediates chemistry and processes  
 Polymer technology  
 Synthetic fiber technology  
 Retail support  
 Application development  
 Global distribution/services  
 Ingredient branding

## KEY PRODUCTS & SERVICES

Polyester, nylon and spandex fibers  
 Polyester and nylon intermediates  
 PTMEG and intermediates  
 Distribution services  
 Specialty chemicals  
 Technology sales

## CORE MARKETS

Apparel  
 Automotive  
 Home & interiors  
 Flooring  
 Industrial textiles  
 Polymer/coating/solvent intermediates  
 Specialty chemicals markets  
 Personal care

Recent Product Examples		
Products/Services	Innovation	Markets Served
<b>T-400 elasterell-p/multelastester fiber, marketed under the Lycra® brand</b>	Gentle power, UV resistant stretch; granted approval for a new generic subclass in the U.S. and pending approval in Europe	Apparel, upholstery, and outdoor applications
<b>Tactesse® nylon fiber</b>	Ultra-soft and durable carpet fibers combined with stain and soil resistance	Residential flooring
<b>Teflon® fabric treatment</b>	Superior stain protection for multiple types of fabric	Interiors, automotive, apparel
<b>Altara® performance fibers</b>	Durable yet attractive performance carpet fibers for automotive interiors	Transportation flooring
<b>Leather with Lycra®</b>	Stretch leather that enables greater flexibility for furniture design and provides greater comfort in apparel	Apparel, automotive interiors, and upholstery
<b>Corfree® M1</b>	Nitrite-free version of Corfree	Lubricants, metal washing fluids, corrosion inhibitors
<b>NG-3 Polymer CP</b>	Low cost and low investment	Beverage containers
<b>Lycra® polymer for gloves</b>	Comfort, fit, and enhanced functionality	Clean room gloves

## Acquisitions and Joint Ventures (2000-2002)

LDZ Spandex Co., LTD – China (2001 – joint venture) generic spandex fibers  
 DuPontSA – Greater Europe (2000 – joint venture) polyester fibers, resins and intermediates  
 DuPont-Sabancı International, LLC (DUSA) – North America, Europe and South America (1999 and 2000 – joint ventures) heavy decitex nylon industrial yarn and tire cord fabric  
 DuPont Saehan, Inc. (DSI, Inc.) – South Korea (2000 – joint venture) generic spandex fibers  
 DuPont-Unifi – North Carolina (2000 – manufacturing alliance) polyester filament yarn  
 ShinPont Industry, Inc. – Taiwan (2000 – joint venture) unbranded spandex fibers

## Divestitures and Shutdowns (2000-2002)

Nylon fibers – Mihara, Japan (2002)  
 Terathane® – Niagara Falls, New York (2002)  
 Dacron® filament – North Carolina (2001)  
 Melinar® container resins – North Carolina (2001)  
 Nylon apparel – Camden, South Carolina (2001)  
 Polyester polymerization facilities – North Carolina and South Carolina (2001)  
 Polyester staple fiber – Mexico (2001)  
 Terephthalic acid (TPA) and polyethylene terephthalate (PET) container resins businesses – North Carolina (2001)

# DUPONT TEXTILES & INTERIORS

## Principal Products

## Major Markets

## Major Plants

## Major Raw Materials

## Significant Competitors

### Apparel [www.dupont.com/ats](http://www.dupont.com/ats)

Polyester fibers for fabrics including Dacron®, Micromattique®, and Softec®  
 Unbranded spandex, nylon and polyester yarns  
 Yarns including Lycra®, Supplex®, Coolmax®, Stainmaster®, Cordura®, Thermolite®, Supplex®, Stainmaster®, Elasthan® and treatments including Teflon®

Activewear  
 Apparel  
 Automotive  
 Footwear  
 Home furnishings  
 Intimate apparel  
 Legwear  
 Outdoor apparel  
 Ready to wear  
 Swimwear

Seaford, DE  
 Athens, GA  
 Kinston, NC  
 Chattanooga, TN  
 Waynesboro, VA  
 Mercedes, Argentina  
 Americana, Brazil  
 Paulinia, Brazil  
 Maitland, Canada  
 Lianyungang, China  
 Shanghai, China  
 Oestringen, Germany  
 Shiga, Japan  
 Monterrey, Mexico  
 Dordrecht, The Netherlands  
 Kerkrade, The Netherlands  
 Singapore  
 Kuan Yin, Taiwan  
 Gloucester, United Kingdom  
 Maydown, United Kingdom

Adipic acid  
 Caprolactam  
 Ethylene glycol  
 Hexamethylenediamine  
 Terathane®  
 polytetramethylene ether glycol (PTMEG)  
 Terephthalic acid (TPA)

Asahi Chemical  
 BASF  
 Bayer  
 Fillatice  
 Formosa (FcFc)  
 Hyosung  
 Kolon  
 KoSa  
 Nan Ya  
 Nilit  
 Nylstar  
 Radici  
 Tae Kwang  
 Tongkook  
 Toray  
 Toyobo  
 Universal Fiber Systems

### Interiors & Industrial

#### Flooring [antron.dupont.com](http://antron.dupont.com) [flooring.dupont.com](http://flooring.dupont.com) [www.stainmaster.com](http://www.stainmaster.com)

Nylon fibers for residential carpets including: Stainmaster® carpet  
 Stainmaster® Xtra Life® carpet  
 Stainmaster® MasterLife®  
 Stainmaster® Grand Luxura®

Nylon fibers for commercial carpets including: Antron® Legacy,  
 Antron® Lumena®  
 and DSDN® Tactesse®,  
 Natrelle®, FiberLoc® Fibers

#### Service Marks

DuPont™ MasterStore®  
 DuPont™ MasterGallery™  
 DuPont™ Flooring Center®  
 DuPont™ Stainmaster®  
 Fashion Showplace®

Area rugs  
 Automotive carpeting  
 Commercial flooring  
 Residential flooring

Seaford, DE  
 Athens, GA  
 Camden, SC  
 Waynesboro, VA  
 Kingston, Canada  
 Oestringen, Germany  
 Kerkrade, The Netherlands

Adipic acid  
 Hexamethylenediamine

BASF  
 Beaulieu  
 Honeywell  
 KoSa  
 Rhodia  
 Solutia  
 Toray  
 Universal Fiber Systems

#### Home & Industrial [www.cordura.com](http://www.cordura.com) [www.dupont.com/sleepproducts](http://www.dupont.com/sleepproducts) [www.dupont.com/insulations](http://www.dupont.com/insulations)

Spandex (elastane), nylon and polyester yarns including Lycra®, Cordura® and Stainmaster® and treatments including Teflon®

Airbags  
 Government  
 Home textiles  
 Personal care  
 Sleep products  
 Technical fabrics  
 Travel

Chattanooga, TN  
 Waynesboro, VA  
 Kingston, Canada  
 Maitland, Canada  
 Shiga, Japan  
 Dordrecht, The Netherlands  
 Gloucester, United Kingdom

Adipic acid  
 Caprolactam  
 Hexamethylenediamine  
 PTMEG

BASF  
 Formosa/Nan Ya  
 Hankook  
 Radici  
 Rhone-Poulenc SNIA  
 SANS  
 Tongkook  
 Tong Yang  
 Toray  
 Tuntex

## Intermediates

**Nylon Intermediates, Specialties & Polymer** [www.dupont.com/intermediates](http://www.dupont.com/intermediates)

Adi-pure® adipic acid	Adhesives and coatings	Seaford, DE	Adipic Acid	Asahi Kasai
Adiponitrile	Footwear	Camden, SC	Ammonia	BASF
Bishexamethylene triamine	Lubricants	Chattanooga, TN	Butadiene	Degussa-Huls
C12 intermediates	Nylon fibers	Orange, TX	Caprolactam	DSM
Caprolactam	Nylon resins	Victoria, TX	Cyclohexane	Radici
COP acid	Solvents	Camacari, Brazil	Hexamethylenediamine	Rhodia
DBE dibasic esters		Maitland, Canada	Natural gas	Solutia
Diaminocyclohexane		Chalampe, France		Ube
Dodecanedioic acid		Uentrop, Germany		
Dytek® A amine		Salamanca, Mexico		
Dytek® EP diamine		Monterrey, Mexico		
Hexamethylenediamine (HMD)		Rozenburg, The Netherlands		
Hexamethyleneimine		Singapore		
Nylon polymer		Wilton, United Kingdom		
Pentenenitrile				
2-Methylglutaronitrile				

**PTMEG Intermediates** [www.dupont.com/terathane](http://www.dupont.com/terathane)

Butanediol (BDO)	Adhesives and sealants	LaPorte, TX	Acetylene	Asahi
Terathane®	Apparel (spandex)	Dordrecht, The Netherlands	Butanediol	BASF
polytetramethylene ether glycol (PTMEG)	Automotive	Asturias, Spain	Formaldehyde	BP
Tetrahydrofuran (THF)	Coatings		Methanol	Dairen
	Foams		N-Butane	Formosa
	Sporting goods		Tetrahydrofuran	Hodogaya
				Korea PTG
				Lyondell
				Mitsubishi Chemical
				Penn Specialties

**Industrial Rubber** [www.dusainternational.com](http://www.dusainternational.com)

Greige and treated tire cord fabrics	Belts and hoses	Laurel Hill, NC	Adipic Acid	Accordis
Nylon high-tenacity yarns	Ropes	Whiteville, NC	Caprolactam	Asahi Chemical
Single end cord	Tires	Chattanooga, TN	Hexamethylenediamine	Kolon
	Webbing	Berazategui, Argentina		Rhodia
		Camacari, Brazil		Solutia
		Cairo, Egypt		Toray
		Muehlhausen, Germany		
		Izmit, Turkey		

**Polyester Intermediates** [www.dupont.com/polyester](http://www.dupont.com/polyester)

Polyester technology, licensing, and counseling	Food and beverage containers	Kuan Yan, Taiwan	Paraxylene	BP Amoco
Purified terephthalic acid (PTA)	Polyester and TPA producers			Mitsubishi
	Textiles			Mitsui

**DuPontSA** [www.dupontsa.com](http://www.dupontsa.com)

Dimethyl terephthalate (DMT)	Food and beverage containers	Uentrop, Germany	Methanol	BP
PET resins	Specialty nonwoven fabrics	Adana, Turkey	Monoethylene glycol	Eastman
Polyester fibers: filament, staple, and fiberfill	Textiles (apparel, home furnishings, automotive)	Pontypool, United Kingdom	Paraxylene	Interquisa
Purified terephthalic acid (PTA)		Wilton, United Kingdom		Korteks
				KoSa
				Montefibre
				Musso & Ghisolfi
				Oxxynova
				Unifi

On October 1, 2001, DuPont Pharmaceuticals was sold to Bristol-Myers Squibb Company. DuPont retained its interest in Cozaar® and Hyzaar®. These antihypertensive drugs were discovered by DuPont and developed in collaboration with Merck & Co. DuPont has exclusively licensed worldwide marketing rights for Cozaar® and Hyzaar® to Merck. The U.S. patents covering the compounds, pharmaceutical formulation and use for the treatment of hypertension, including approval for pediatric use, will expire in 2010. In conjunction with the sale of DuPont Pharmaceuticals, Bristol-Myers Squibb continues to manufacture the products for DuPont at the former DuPont Pharmaceuticals manufacturing site at Garden City, New York.

In September 2002, the U.S. Food & Drug Administration approved Cozaar® to reduce the rate of progression of nephropathy (kidney disease) in Type 2 diabetic patients with hypertension and nephropathy. Approvals have been granted in more than 20 countries, with additional approvals pending in Canada and certain countries in Europe. In March 2002, at the annual meeting of the American College of Cardiology, the Losartan Intervention For Endpoint reduction in hypertension study (LIFE) results were reported. The study found that use of Cozaar® significantly reduced the combined risk of cardiovascular death, heart attack and stroke in patients with hypertension and left ventricular hypertrophy compared to the beta-blocker atenolol. Merck has submitted results of the LIFE study to the FDA for inclusion in the prescribing information for Cozaar®.

## Overview (dollars in millions)

	2002	2001	2000
Total segment sales	\$ —	\$ 902	\$1,487
Transfers	—	—	—
After-tax operating income – reported	329	3,924	89
After-tax operating income – underlying	290	58	133
Depreciation and amortization	—	100	138
Equity in earnings of affiliates	—	—	—
Provision for income taxes	164	2,275	(2)
Segment net assets	118	102 <sup>1</sup>	2,054
Affiliate net assets	37	34	34
Expenditures for long-lived assets	—	50	114

<sup>1</sup> Represents segment net assets after the sale of certain assets to Bristol-Myers Squibb on October 1, 2001.



**Thomas M. Connelly, Jr.**  
Senior Vice President  
and Chief Science &  
Technology Officer

The company combines the results of its embryonic, nonaligned, and discontinued businesses under “Other”. These businesses include Bio-Based Materials, Growth Initiatives, and Benlate® fungicide business. In the aggregate, sales from these businesses represent less than 1 percent of total segment sales.

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**Bio-Based Materials**

By integrating the strengths of DuPont’s science capability in materials development, microbial biology, genetics and plant biology, Bio-Based Materials develops and produces novel materials with superior functionality that offer significant growth potential. Sorona®, a 3GT polymer, is the first commercially available product in this business.

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**Intellectual Assets & Licensing**

Intellectual Assets & Licensing manages licensing arrangements for DuPont’s global patent estate.

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**DuPont Ventures**

DuPont Ventures creates and invests in start-up ventures focused on emerging technologies that enhance DuPont’s research efforts or support areas relevant to DuPont.

# MAJOR GLOBAL SITES AND PRINCIPAL PRODUCTS (includes joint ventures and major affiliates)

## NORTH AMERICA

<b>Canada</b>	
Ajax	Automotive finishes
Chatham	Agricultural seed
Kingston	Nylon fibers; Zytel® and Minlon® nylon resins
Maitland	Nylon intermediates, specialties and polymer; Suva® refrigerants; Zytel® and Minlon® nylon resins; Lycra® elastane
Thetford Mines	Zodiaq® quartz surfaces
Sarnia	Ethylene copolymers
<b>Mexico</b>	
Altamira	Ti-Pure® titanium dioxide
Culiacan	Agricultural seed
Lerma	Crop protection
Monterrey	Lycra® elastane; nylon yarns; nylon intermediates, specialties and polymer
Salamanca	Nylon intermediates, specialties and polymer
Tlalnepantla	Automotive finishes; engineering polymers

## SOUTH AMERICA

<b>Argentina</b>	
Berazategui	Zytel® and Minlon® nylon resins; industrial rubber
Mercedes	Lycra® elastane and nylon yarns
Salto	Agricultural seed
<b>Brazil</b>	
Americana	Nylon yarns
Camacari	Industrial rubber and polymer
Cerquillo	Needlepunch and spunlace fabrics
Itumbiara	Agricultural seed
Nordeste	Zytel® nylon resin
Paulinia	Lycra® elastane
Sao Paulo	Automotive finishes
Uberaba	Ti-Pure® titanium dioxide
<b>Chile</b>	
Paine	Agricultural seed
<b>Venezuela</b>	
Valencia	Automotive finishes

## EUROPE AND MIDDLE EAST

<b>Austria</b>	
Guntramsdorf	Automotive finishes and industrial coatings
Parndorf	Agricultural seed
<b>Belgium</b>	
Ieper	Soy protein isolate food ingredient
Mechelen	Teflon® nonstick coatings; automotive finishes; engineering polymers; Vespel® parts and shapes
Villers-St. Paul	Surface protection and fluoroadditives
<b>Egypt</b>	
Cairo	Industrial rubber
<b>France</b>	
Aussonne	Agricultural seed
Cernay	Crop protection
Chalampé	Nylon intermediates, specialties, and polymer
Le Mans	Automotive and industrial finishes
Montbrison	Powder coatings
Villers-St. Paul	Surface protection and fluoroadditives
<b>Germany</b>	
Buxtehude	Agricultural seed
Cologne	Automotive and industrial finishes
Landshut	Powder coatings
Muehlhausen	Industrial rubber
Neu Isenburg	Riston® dry film photoresists; Cyrel®, Digital Cyrel®, Cyrel®FAST flexographic printing plates and Cyrel® round printing sleeves
Oestringen	Nylon yarns and fibers
Stade	Tyrin® chlorinated polyethylene
Uentrop	Engineering polymers; Butacite® polyvinyl butyral interlayer; nylon intermediates, specialties, and polymer
Vaihingen	Permatex® industrial coatings
Wuppertal	Automotive and industrial finishes
<b>Hungary</b>	
Szarvas	Agricultural seed
<b>Italy</b>	
Bolzano	Crop protection
Sissa	Agricultural seed
<b>Luxembourg</b>	
	Cronar® polyester photographic film base; polyester films; engineering polymers; Tyvek® brand protective material; Typar® high-strength spunbonded products; Kapton® polyimide film
<b>The Netherlands</b>	
Born	Zytel® and Minlon® nylon resins; Rynite® PET polyester resins
Dordrecht	Delrin® acetal resins; Lycra® elastane; Teflon® fluoropolymer; Viton® fluoroelastomer; Terathane® polytetramethylene ether glycol (PTMEG); ethylene copolymers; fluorochemicals
Kerkraade	Lycra® elastane; nylon fibers
Landgraaf	Tynex® nylon filaments
Rozenburg	Nylon polymers; Zytel® and Minlon® nylon resins; polyester films
<b>Scotland</b>	
Glasgow	Microplanar® chemical mechanical planarization formulations; PlasmaSolv® and Posistrip® removers

<b>Spain</b>	
Asturias	Tetrahydrofuran (THF); Nomex® brand fiber; Sontara® spunlaced products; crop protection
<b>Sweden</b>	
Malmö	Fine chemicals
<b>Switzerland</b>	
Bulle	Powder coatings
Meyrin	Research laboratories
<b>Turkey</b>	
Adana	Agricultural seed; dimethyl terephthalate (DMT); polyester fibers, resins, and intermediates
Izmit	Industrial rubber
<b>United Kingdom</b>	
Bristol	Microcircuit materials
Darlington	Powder coatings
Dumfries	Polyester films
Gloucester	Nylon yarns
Humberside	Dymel® aerosol propellants
Maydown, Londonderry	Lycra® elastane; Kevlar® brand fiber
Peterborough	Soy protein-based consumer food products
Pontypool	Dacron® and other polyester fibers
Ruabon	Syton® and Mazin® colloidal silica slurries
Wilton	Nylon intermediates, specialties, and polymer; purified terephthalic acid (PTA) and resins; polyester films
<b>AFRICA</b>	
<b>South Africa</b>	
Roslyn	Agricultural seed
<b>Zimbabwe</b>	
Juru	Agricultural seed
<b>ASIA PACIFIC</b>	
<b>Australia</b>	
Girraween	Crop protection
Narromine	Agricultural seed
<b>China</b>	
Dongguan	Microcircuit materials
Foshan	Polyester films
Lianyungang	Unbranded spandex
Ningbo	Polyester films
Qingdao	Industrial rubber
Shanghai	Crop protection; Lycra® elastane
Shenzhen	Riston® dry film photoresists; engineering polymers; Sontara® spunlaced products; Tyvek® brand protective material; Teflon® nonstick coatings
Suzhou	Dacron® and other polyester fibers
Wuhan	Soy protein isolate food ingredients and oils
Yun Meng	Soy protein isolate food ingredient
Zhengzhou	Soy protein isolate food ingredient
<b>India</b>	
Hyderabad	Agricultural seed
Madurai	Tynex® nylon filaments
Savli	Engineering polymers; crop protection
<b>Indonesia</b>	
Citeureup	Industrial rubber
Jakarta	Polyester films
Malang	Agricultural seed
Surabaya	Crop protection
<b>Japan</b>	
Chiba	Suva® refrigerants; ethylene copolymers
Gifu	Polyester films
Ibaraki	Polyester films
Mizushima	Kapton® polyimide film
Osaka	Nomex® brand paper
Otake	Ethylene copolymers
Sagamihara	Polyester films
Shiga	Lycra® elastane
Shimizu	Teflon® fluoropolymer; fluorochemicals
Tokai	Kapton® polyimide film; Kevlar® brand fiber
Toyama	Corian® solid surfaces
Toyohashi	Riston® dry film photoresists
Utsunomiya	Engineering polymers; Tyvek® brand protective material; polyester films
<b>Philippines</b>	
Cabuyao	Crop protection
<b>Republic of Korea</b>	
Anyang	Corian® solid surfaces
Ichon	Riston® dry film photoresists
Ulsan	Butacite® polyvinyl butyral interlayer; engineering polymers
<b>Singapore</b>	
	Zytel® and Minlon® nylon resins; nylon intermediates, specialties, and polymer; Delrin® acetal resins; Lycra® elastane; Lycra® research laboratory
<b>Taiwan</b>	
Hsinchu	Rexon® flexible laminates
Kuan Yin Lung Tan	Ti-Pure® titanium dioxide; nylon yarns; purified terephthalic acid (PTA)
Taoyuan	Crop protection
	ATS customer research
<b>Thailand</b>	
Bangpoo	Crop protection
Lampoon	Agricultural seed

# MAJOR UNITED STATES SITES AND PRINCIPAL PRODUCTS (includes joint ventures and major affiliates)

<b>Alabama</b>			
Mobile	Crop protection		
<b>California</b>			
Hayward	Microplanar® chemical mechanical planarization formulations; PlasmaSolv® and Posistrip® removers		
Santa Barbara	Polymer-OLED (organic light-emitting diode) display devices		
Torrance	LCD enhancement		
Woodland	Agricultural seed		
<b>Connecticut</b>			
Bridgeport	Security and authentication solutions		
<b>Delaware</b>			
Edge Moor	Ti-Pure® titanium dioxide; ferric chloride		
Newark – Pencader	Vespel® parts and shapes		
Newark – Stine-Haskell Lab	Research		
Newark – Tralee Park	Kalrez® perfluoroelastomer parts		
Seaford	Nylon yarns, fibers and polymer parts		
Wilmington – Chestnut Run	Customer service center		
Wilmington – Concord Plaza	Microbial diagnostic products and services		
Wilmington – Experimental Station	Research and development		
<b>Florida</b>			
Starke	Zircon; Starblast® abrasives		
<b>Georgia</b>			
Athens	Nylon yarns and fibers		
<b>Hawaii</b>			
Waialalu	Agricultural seed		
<b>Idaho</b>			
Nampa	Agricultural seed		
<b>Illinois</b>			
El Paso	Crop protection		
Good Hope	Agricultural seed		
Le Roy	Agricultural seed		
Litchfield	Agricultural seed		
McLeansboro	Agricultural seed		
Princeton	Agricultural seed		
St. Joseph	Agricultural seed		
Woodhull	Agricultural seed		
<b>Indiana</b>			
Plymouth	Agricultural seed		
Rushville	Agricultural seed		
Tipton	Agricultural seed		
Worthington	Agricultural seed		
<b>Iowa</b>			
Algona	Agricultural seed		
Cherokee	Agricultural seed		
Duval	Agricultural seed		
Fort Madison	Automotive finishes; ink jet inks		
Hedrick	Agricultural seed		
Marengo	Agricultural seed		
Mt. Pleasant	Agricultural seed		
Reinbeck	Agricultural seed		
Renwick	Agricultural seed		
Toledo	Agricultural seed		
<b>Kentucky</b>			
Louisville	Neoprene synthetic rubber; fluorochemicals; soy protein-based industrial polymer products		
Wurtland	Sulfur products and specialty acids		
<b>Louisiana</b>			
Burnside	Sulfur products and specialty acids		
La Place	Neoprene synthetic rubber; phenylenediamines		
Plaquemine	Tyrin® chlorinated polyethylene; HDPE; Nordel® hydrocarbon rubber		
<b>Michigan</b>			
Constantine	Agricultural seed		
Mount Clemens	Automotive finishes		
<b>Minnesota</b>			
Jackson	Agricultural seed		
Minneapolis	Soy protein-based consumer food products		
<b>Mississippi</b>			
De Lisle	Ti-Pure® titanium dioxide		
Pascagoula	Aniline and nitrololeuene derivatives		
<b>Nebraska</b>			
Doniphan	Agricultural seed		
York	Agricultural seed		
<b>New Jersey</b>			
Deepwater	Specialty and performance chemicals; fluorochemicals; elastomers; industrial chemicals		
Parlin	Cyrel®, Digital Cyrel®, and Cyrel®FAST flexographic printing plates and Cyrel® round printing sleeves; Teflon® and Autograph® nonstick coatings; Pyralin® polyimide coatings; Cromalin®, Dylux®, Thermal 4-Color, WaterProof® proofing systems and Cromalin®b2 and ChromaPro™ XP inkjet color proofing systems		
<b>New York</b>			
Buffalo	Corian® solid surfaces; Tedlar® PVF film		
Niagara Falls	Sodium and lithium		
Rochester	Ink jet inks		
<b>North Carolina</b>			
Fayetteville	Butacite® polyvinyl butyral interlayer; Nafion® ion exchange membranes; polyester film		
Kinston	Dacron® and other polyester fibers		
Laurel Hill	Industrial rubber		
Laurinburg	Agricultural seed		
Research Triangle Park	Electronic materials R&D and customer service center		
Whiteville	Industrial rubber		
<b>North Dakota</b>			
Wahpeton	Agricultural seed		
<b>Ohio</b>			
Circleville	Vespel® parts and shapes; Kapton® polyimide film; polyester films; Teflon® fluoropolymer		
Cleveland	Vespel® parts and shapes		
Dayton	Polymers for IC photoresists		
Fort Hill	Sulfur products and specialty acids		
Grand Rapids	Agricultural seed		
<b>Oklahoma</b>			
Pryor	Soy protein isolate food ingredient		
<b>Pennsylvania</b>			
Towanda	Riston® dry film photoresists and Pyralux® flexible laminates; Cromalin®, Dylux®, Thermal 4-Color, WaterProof® proofing systems and Cromalin®b2 and ChromaPro™ XP inkjet color proofing systems; Green Tape™ low temperature co-fired ceramic; photopolymer holographic film		
<b>Rhode Island</b>			
North Kingstown	Specialty chlorine dioxide		
<b>South Carolina</b>			
Camden	Nylon fibers and polymer		
Charleston	Crastin® PBT polyester resins; Hytel® polyester elastomer		
Florence	Polyester films; Cronar® polyester photographic film base		
<b>Tennessee</b>			
Chattanooga	Nylon yarns and polymer; Zytel® and Minlon® nylon resins; Zenite™ LCP (liquid crystal polymer) resins; industrial rubber		
Memphis	Hydrogen cyanide and derivatives; soy protein isolate food ingredient; Oxone® monopersulfate		
New Johnsonville	Ti-Pure® titanium dioxide		
Old Hickory	Sontara® spunlaced products; Crystar® specialty resin; dimethyl terephthalate (DMT); Biomax® hydro/biodegradable polyester resin; polyester films		
<b>Texas</b>			
Bayport	Kapton® polyimide film		
Baytown	Aniline		
Beaumont	Acrylonitrile and aniline; Hypalon® chlorosulfonated polyethylene		
Corpus Christi	Suva® refrigerants; Formacel® blowing agents; Dymel® aerosol propellants		
Freeport	Engage® polyolefin elastomer		
Houston	Powder coatings		
LaPorte	PTMEG intermediates; Elvano® polyvinyl alcohol resins; crop protection; Terathane® polytetramethylene ether glycol (PTMEG); fluorochemicals		
Orange	Nylon intermediates, specialties and polymer; ethylene copolymers		
Plainview	Agricultural seed		
Victoria	Nylon intermediates, specialties and polymer; ethylene copolymers		
Westlaco	Agricultural seed		
<b>Utah</b>			
Logan	Holographic optical elements and security authentication holograms		
<b>Virginia</b>			
Front Royal	Automotive finishes		
Hopewell	Polyester films		
James River	Sulfur products and specialty acids		
Richmond	Polyester films; Tyvek® brand protective material; Kevlar® brand fiber; Nomex® brand fiber and paper; Zytel® and Minlon® nylon resins		
Waynesboro	Lycra® elastane and nylon fibers		
<b>West Virginia</b>			
Belle	Dymel® aerosol propellants; methylamines/methylamides; dimethyl sulfate; glycolic acid; Vazo® initiators		
Martinsburg	Fasloc® anchorage systems		
Parkersburg	Teflon® and Tefzel® fluoropolymers; Butacite® polyvinyl butyral interlayer; Zytel® and Minlon® nylon resins; Delrin® acetal resins; Rynite® PET and Crastin® PBT polyester resins; Hytel® polyester elastomer; Zenite™ LCP (liquid crystal polymer) resins; TyneX® filaments		
<b>Puerto Rico</b>			
Manati	Crop protection; microcircuit materials		

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