



The miracles of science™

DuPont

2004 Data Book



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DuPont DATA BOOK has been prepared to assist financial analysts, portfolio managers and others in understanding and evaluating the company. This book presents graphics, tabular and other statistical data about the consolidated company and its business segments. The information presented in this book is generally included in, or can be calculated from information included in, previously published company reports on Forms 10K, 10Q, and 8K. Dollars are in millions except per share or where otherwise indicated. Most notes to financial statements are not included. This information is only a summary and should be read in conjunction with the company's audited consolidated financial statements and "Management's Discussion and Analysis" located in the 2004 Annual Report on Form 10K filed with the Securities and Exchange Commission.

DuPont DATA BOOK is available on the Web at www.dupont.com.

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April 2005

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Mathieu Vrijssen

President DuPont Europe, Middle East and Africa

*Member, Office of the Chief Executive

DuPont 2004 At-a-Glance

During 2004 DuPont closed the divestiture of its INVISTA™ fibers unit and completed a complex, challenging, and necessary transformation. We are today a sustainable growth company focused on five industry-leading platforms:

DuPont Agriculture & Nutrition ■ DuPont Coatings & Color Technologies ■ DuPont Electronic & Communication Technologies
■ DuPont Performance Materials ■ DuPont Safety & Protection

Within each platform and across our company, our leadership and teams are executing our strategies on putting our science to work, going where the growth is, and leveraging the power of DuPont. As a result we delivered significantly improved financial performance throughout the year.

January

DuPont announced a definitive agreement to sell INVISTA to Koch subsidiaries and that it was aligning its organizational structure to implement the customer- and market-focused growth and productivity actions announced on December 1, 2003.

On the R&D front, DuPont announced that a research team from DuPont subsidiary Pioneer Hi-Bred International, Inc. achieved a scientific breakthrough by identifying a gene found in guar and carob plants that produces “gum,” a key food additive.

DuPont Mexico was named one of the country’s ‘Most Admired Companies’ for superior environmental protection according to a survey published by the business magazine *Expansion*.

February

DuPont acquired Retrim, a safety glass interlayer company, with plant operations in Zlin, Czech Republic. This business was integrated into the glass laminates business within Performance Materials.

Additionally, DuPont acquired additional equity in its DuPont Red Lion joint ventures in Beijing and Changchun, China, to reinforce its position as the leading coatings supplier to the growing Chinese automotive industry.

8th Continent, a joint venture between DuPont and General Mills, announced the launch of 8th Continent® Light soymilks — with 50 percent fewer carbohydrates and 25 percent fewer calories than skim milk.

DuPont Chairman and CEO Chad Holliday was elected a member of the National Academy of Engineering; and DuPont’s ranking rose from 28th to 26th on the Annual Reputation Quotient (RQ), developed by Harris Interactive and the Reputation Institute.

Flexible circuits made with DuPont™ Pyralux® flexible laminates powered the high-resolution stereo panoramic cameras on Opportunity and Spirit, the Mars Exploration Rovers (MER) that landed on the Red Planet.

March

DuPont announced the acquisition of the assets of Guangzhou Montelli Material Technology Corporation, a solid surfacing business located in the People’s Republic of China (PRC). This unit was integrated into DuPont Surfaces.

DuPont and Zhonghao New Materials Company, Ltd., announced they completed formation of a joint venture to manufacture hydrofluorocarbon (HFC) blend refrigerants to support the fast-growing air conditioning and refrigeration industry in China.

Fortune magazine named DuPont #36 on the Global Most Admired Companies All Star list. *USA Today* ranked DuPont Corporate Economist Bob Shrouds as one of the top ten economic forecasters of 2003.

April

DuPont announced plans to add a USD 15 million glass interlayer manufacturing line at its site in Fayetteville, North Carolina. The new line will manufacture DuPont™ SentryGlas® Plus interlayers.

DuPont and subsidiaries of Koch Industries, Inc. closed the sale of INVISTA.

May

DuPont announced it would be the title and “innovative building products” sponsor of the DuPont Monster Bridge, a first-of-its kind motor sports spectator venue at Delaware’s Dover International Speedway, known as the Monster Mile®.

DuPont and Tate & Lyle PLC announced a joint venture to create products from renewable resources such as corn for numerous applications including clothing, interiors, engineered polymers and textile fibers. This agreement marks another important step in our bio-based materials R&D and the commercialization of Sorona™ brand bio-based products.

Scientists from DuPont subsidiary Pioneer Hi-Bred International and Verdia Inc. developed a novel trait giving plants resistance to the commonly used food and non-food crop herbicide glyphosate.

DuPont Performance Materials announced an expansion of production capacity for its specialties product series in China — through an exclusive agreement with a licensed contract compounder in Shanghai.

DuPont de Colombia, S.A. received the 2004 Excellence Award during the 10th anniversary celebration of “Responsible Care” in Colombia.

June

DuPont announced production expansion plans for its high-performance DuPont™ Kevlar® para-aramid. The expansion will increase global Kevlar® capacity by more than 10 percent.

DuPont and Wuxi Xingda Nylon Co., Ltd., of Wuxi, China, completed formation and startup of a joint venture for the production and distribution of filaments used in toothbrush, paint brush, cosmetic and industrial brush applications.

DuPont signed definitive agreements to acquire Verdia, Inc., a wholly owned subsidiary of Maxygen, Inc. Verdia is dedicated to becoming a global leader in providing proprietary product solutions to important commercial problems in plant-based businesses through the application of advanced trait optimization methods.

DuPont acquired the animal health business assets of BioSentry, Inc., a leading biosecurity company providing animal health prevention programs in 50 countries.

For the second consecutive year, DuPont subsidiary Pioneer Hi-Bred International was voted the number one place to work in an annual Web-based survey of readers of *The Scientist* magazine.

Teams from DuPont Performance Coatings and FinishMaster received Southeast (U.S.) Toyota’s 2004 “Award of Excellence.”

The Stine Haskell Research Center in Newark, Delaware, was accepted into the U.S. Environmental Protection Agency’s (EPA) National Performance Track Program.

July

The BAX® system, a genetics-based diagnostic tool developed by DuPont Qualicon, was approved by the Ministry of Agriculture in Brazil as an Official Reference Method to detect Salmonella in food, water and environmental samples.

DuPont announced its quarterly dividend, the 400th consecutive quarterly dividend since the company’s first dividend in the fourth quarter of 1904.

August

DuPont dedicated a \$130 million facility in Old Hickory, Tennessee, to produce innovative nonwoven fabrics born from a revolutionary composite technology that provides users with advanced levels of both comfort and protection.

DuPont Photonics Technologies, a provider of practical integrated optical components and a wholly owned subsidiary of DuPont, celebrated its second anniversary in Wilmington, Massachusetts.

The New York Stock Exchange board elected Ed Woolard, retired chairman of DuPont, to its board of directors.

DuPont Chairman and CEO Chad Holliday was named chairman of the Business Roundtable's Environment, Technology & the Economy Task Force. The Task Force promotes public policies that encourage superior environmental performance and foster vigorous economic growth. The Task Force also has promoted development and global deployment of new, highly efficient technologies that minimize carbon emissions and maximize carbon capture as a way to address climate change.

September

DuPont Electronic Technologies and Cheil Industries, Inc., part of the Samsung Group, signed a 50/50 joint venture agreement, to establish SD Flex Company, LLC. SD Flex Company will manufacture DuPont™ Pyralux® adhesiveless, flexible copper clad laminate composite, the material instrumental in enabling advanced functionality and performance in displays, cell phones, personal digital assistants and other electronic devices.

DuPont Japan and Maruwa Biochemical Co., Ltd. signed an agreement to establish a marketing and sales joint venture — DuPont Farm Solutions K.K. — for crop protection products in Japan.

Lowe's Home Improvement Stores named DuPont Garden Products 'Supplier of the Year' in the nursery category. For the seventh consecutive year, *Carta Capital* magazine named DuPont the most admired chemical company in Brazil.

DuPont was honored as one of the "100 Best Companies for Working Mothers" in the United States by *Working Mother* magazine.

October

Bunge Limited and DuPont announced a new soybean oil that enables food service providers and food processors to reduce or eliminate trans fatty acids in their products. This important new product will be marketed under the brand NUTRIUM™ and combines DuPont Pioneer soybean breeding capabilities to produce low linolenic soy beans with Bunge strengths in soybean oil processing and distribution.

November

DuPont announced that it will build a \$10 million laboratory in Japan to facilitate technical approvals for automotive coatings used by Japanese auto manufacturers worldwide and to support their home country assembly operations. The new facility, in Aichi Prefecture, will open in the third quarter of 2005, and employ approximately 30 scientists.

DuPont was voted the world's most respected energy and chemicals company for the 4th straight year — according to the 2004 PricewaterhouseCoopers' "World's Most Respected Companies" survey published in the *Financial Times*.

December

Pioneer corn hybrids led the National Corn Growers Association Corn Yield Awards, winning 24 of 27 national awards. Among Pioneer's first place finishes was an award for the overall highest yield, which produced 339 bushels per acre in the National Corn Growers Association Corn Yield Contest.

Readers of *Industrial Safety and Hygiene News* named DuPont the organization that first comes to mind when they think of a world-class safety and health program, DuPont ranked first by almost 10 times more than the second place finisher.

DuPont Argentina was named a "Best Place to Work" in the "2004 Great Places to Work" survey.



Photos (clockwise):

DuPont™ Tyvek® wraps the walls of 550 million buildings in the US, 180 million buildings in Japan, and 50 million buildings in Europe.

DuPont digital inks provide a full spectrum of color options that are bright, clear and unfading.

Firefighters depend on Nomex® flame retardant materials in protective apparel.

Researcher Jesus Figueroa inspects soybean plants in a field at Puerto Vallarta, Mexico.

Corporate Financial Data

Corporate Highlights

(dollars in millions, except per share)

		2004	2003
Operating Results	Net sales	\$27,340	\$26,996
	Income ¹	1,780	1,002
	Net income (loss)	1,780	973 ²
	Income before special items ¹	2,393	1,669
	Depreciation	1,124	1,355
	Cash provided by operating activities	3,231	2,589
	Capital expenditures	1,298	1,784
	Research and development expense ⁵	1,333	1,349
Financial Position, Year End	Total assets	\$35,632	\$37,039
	Working capital	7,272	5,419
	Total debt	6,485 ⁶	10,479 ⁶
	Stockholders' equity	11,377	9,781
Data Per Common Share	Income ^{1,7}	\$1.77	\$0.99
	Net income (loss) ⁷	\$1.77	\$0.96 ²
	Income before special items ^{1,7}	\$2.38	\$1.66
	Cash provided by operating activities ⁷	\$3.22	\$2.59
	Dividends	\$1.40	\$1.40
	Market price – year-end close	\$49.05	\$45.89
	high-low range	\$49.39 – \$39.88	\$46.00 – \$34.71
	Book value at year-end	\$11.20	\$9.57
Average number of shares (millions) – diluted	1,003	1,000	
Shares outstanding – year-end (millions)	994	997	
Ratios	Total stockholder return	9.9%	11.5%
	Dividend yield ⁸	2.9%	3.1%
	Share price increase (decrease)	6.9%	8.2%
	P/E on income before special items ^{1,8}	21	28
	Dividend payout, as percentage of:		
	Earnings per share before special items ¹	58.8%	84.3%
	Cash provided by operating activities per share	43.5%	54.1%
	Return on average stockholders' equity before special items ¹	23.0%	17.9%
	Return on average investors' capital before special items ¹	12.3%	9.0%
	Cash provided by operating activities as percentage of total debt ⁶	49.8%	24.7%
	Debt to total capital ⁶	34.2%	50.3%
	Interest coverage ratio ¹⁰	11.5	7.9
Current ratio ⁶	1.9	1.2	
Employees	Number of employees – year-end (thousands)	60	81

¹ Before cumulative effect of changes in accounting principles.

² Includes a cumulative effect of a change in accounting principle charge of \$29 and \$0.03 per share (diluted).

³ Includes a cumulative effect of a change in accounting principle charge of \$2,944 and \$2.95 per share (diluted).

⁴ Includes a cumulative effect of a change in accounting principle benefit of \$11 and \$.01 per share (diluted).

⁵ Excludes purchased in-process research and development.

⁶ Includes related assets and/or liabilities classified as held for sale within the Consolidated Balance Sheet.

⁷ Diluted, based on average number of common shares.

⁸ Based on year-end share price.

⁹ Ratio excludes increase in tax payments related to sale of DuPont Pharmaceuticals.

¹⁰ Income before special items and income taxes, plus the sum of interest expense and amortization of capitalized interest less interest income, divided by the sum of interest expense and capitalized interest less interest income.

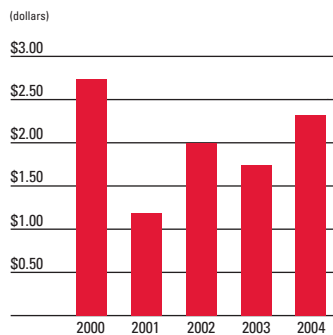
Use of Non-GAAP Measures

Management believes that measures of earnings before special items ("non-GAAP" information) are meaningful to investors because they provide insight with respect to ongoing operating results of the company. Special items represent significant charges or credits that are important to an understanding of the company's ongoing operations. Such measurements are not recognized in accordance with generally accepted accounting principles (GAAP) and should not be viewed as an alternative to GAAP measures of performance. A reconciliation of non-GAAP measures to GAAP is provided on the Web at www.dupont.com. For a list of special items 2002-2004, see page 23 of the 2004 Annual Report on Form 10K.

2002	2001	2000
\$24,006	\$24,726	\$28,268
1,841	4,328	2,314
(1,103) ³	4,339 ⁴	2,314
2,009	1,251	2,878
1,297	1,320	1,415
2,439	2,454	4,830
1,416	1,634	2,022
1,264	1,588	1,776
\$34,621	\$40,319	\$39,426
6,363	6,734	2,401
6,832	6,814	9,905
9,063	14,452	13,299
\$1.84	\$4.15	\$2.19
\$(1.11) ³	\$4.16 ⁴	\$2.19
\$2.00	\$1.19	\$2.73
\$2.44	\$2.36	\$4.60
\$1.40	\$1.40	\$1.40
\$42.40	\$42.51	\$48.31
\$49.80 – \$35.02	\$49.88 – \$32.64	\$74.00 – \$38.19
\$8.88	\$14.20	\$12.57
999	1,041	1,051
994	1,002	1,039
3.0%	(9.1)%	(24.5)%
3.3%	3.3%	2.9%
(0.3)%	(12.0)%	(26.7)%
21	36	18
70%	117.6%	51.3%
57.3%	59.4%	30.5%
17.4%	9.4%	21.8%
10.6%	6.8%	13.8%
65.1% ⁹	36.0%	48.8%
37.3%	28.8%	42%
9.7	4.7	6.7
1.9	1.8	1.3
79	79	93

Earnings Per Share – Diluted

Before Special Items



Dividends Per Share

(dollars)



Five-Year Performance 2000–2004

Stockholder Return	DuPont	S&P 500
Dividend Yield	3.1%	1.5%
Share Price Annual Appreciation	(5.7)%	(3.8)%
Total Annual Return*	(2.7)%	(2.3)%
Dividend Growth	0.0%	3.0%

Ten-Year Performance 1995–2004

Stockholder Return	DuPont	S&P 500
Dividend Yield	2.7%	1.6%
Share Price Annual Appreciation	5.7%	10.2%
Total Annual Return*	8.8%	12.1%
Dividend Growth	4.4%	3.8%

* Assumes a steady compounded rate of return over the period shown and includes reinvestment of dividends.

Corporate Financial Data

Segment Information

(dollars in millions)

	2004	2003	2002
Segment Sales ¹			
Agriculture & Nutrition	\$ 6,247	\$ 5,470	\$ 4,516
Coatings & Color Technologies	6,028	5,503	5,026
Electronic & Communication Technologies	3,279	2,892	2,540
Performance Materials ⁴	6,633	5,376	4,926
Safety & Protection	4,693	4,075	3,479
Textiles & Interiors ⁵	3,250	6,937	6,221
Other	44	15	20
Total segment sales	<u>30,174</u>	<u>30,268</u>	<u>26,728</u>
Elimination of transfers	(553)	(940)	(371)
Elimination of equity affiliate sales	(2,281)	(2,332)	(2,351)
Net sales per Consolidated Financial Statements	<u>\$27,340</u>	<u>\$26,996</u>	<u>\$24,006</u>
Segment Pretax Operating Income – Before Special Items			
Agriculture & Nutrition	\$ 800	\$ 605	\$ 502
Coatings & Color Technologies	814	731	826
Electronic & Communication Technologies	367	181	285
Performance Materials	630	410	683
Pharmaceuticals	681	548	468
Safety & Protection	910	807	753
Textiles & Interiors	142	(1)	293
Other	(139)	(143)	(138)
Total segment pretax operating income – before special items	<u>4,205</u>	<u>3,138</u>	<u>3,672</u>
Exchange gains and losses	(411)	(220)	(268)
Corporate expenses and interest	(932)	(930)	(878)
Income before special items, income taxes, and minority interests ²	<u>2,862</u>	<u>1,988</u>	<u>2,526</u>
Net special items ³	(1,420)	(1,845)	(402)
Income before income taxes and minority interests ²	<u>\$ 1,442</u>	<u>\$ 143</u>	<u>\$ 2,124</u>

¹ Sales include transfers and pro rata share of equity affiliate sales.

² Before cumulative effect of changes in accounting principles.

³ For complete details of special items, see the DuPont 2004 Form 10-K.

⁴ Performance Materials 2004 sales include the benefit from the consolidation of DuPont Dow Elastomers (DDE) in April 2004.

⁵ Textiles & Interiors 2004 sales reflect the divestiture of INVISTA in April 2004.

	DuPont's Share of Equity Affiliate Sales			DuPont's Share of Equity Affiliate Earnings		
	2004	2003	2002	2004	2003	2002
Equity Affiliate Analysis						
Agriculture & Nutrition	\$ 79	\$ 151	\$ 177	\$ (4)	\$ (7)	\$ (6)
Coatings & Color Technologies	46	71	109	3	3	(3)
Electronic & Communication Technologies	284	233	211	29	8	10
Performance Materials	876	1,143	1,073	(100) ¹	9	33
Safety & Protection	64	59	55	13	14	10
Textiles & Interiors	932	675	726	71	(277) ²	(4)
Other	—	—	—	(2)	—	—
Total segments	<u>\$2,281</u>	<u>\$2,332</u>	<u>\$2,351</u>	<u>\$ 10</u>	<u>\$ (250)</u>	<u>\$ 40</u>

¹ Includes a charge of \$150 for antitrust litigation matters associated with DuPont Dow Elastomers LLC which was accounted for as an equity affiliate until April 30, 2004.

² Includes impairment charge of \$293 in connection with the planned separation of INVISTA.

	2004					2003				
	1st	2nd	3rd	4th	Full Yr.	1st	2nd	3rd	4th	Full Yr.
Segment Sales¹										
Agriculture & Nutrition	\$ 2,202	\$ 2,077	\$ 969	\$ 999	\$ 6,247	\$ 1,790	\$ 1,886	\$ 803	\$ 991	\$ 5,470
Coatings & Color Technologies	1,417	1,560	1,476	1,575	6,028	1,269	1,419	1,378	1,437	5,503
Electronic & Communication Technologies	816	845	815	803	3,279	677	737	728	750	2,892
Performance Materials	1,519	1,703	1,672	1,739	6,633	1,336	1,354	1,299	1,387	5,376
Safety & Protection	1,088	1,168	1,185	1,252	4,693	986	1,062	999	1,028	4,075
Textiles & Interiors	1,883	826	286	255	3,250	1,717	1,779	1,744	1,697	6,937
Other	12	13	12	7	44	2	3	4	6	15
Total segment sales	\$ 8,937	\$ 8,192	\$ 6,415	\$ 6,630	\$ 30,174	\$ 7,777	\$ 8,240	\$ 6,955	\$ 7,296	\$ 30,268

Segment Pretax

Operating Income – Before Special Items

Agriculture & Nutrition	\$ 630	\$ 482	\$ (184)	\$ (128)	\$ 800	\$ 518	\$ 439	\$ (214)	\$ (138)	\$ 605
Coatings & Color Technologies	189	214	179	232	814	141	214	178	198	731
Electronic & Communication Technologies	92	87	97	91	367	32	49	36	64	181
Performance Materials	156	171	160	143	630	133	120	79	78	410
Pharmaceuticals	148	174	173	186	681	153	88	137	170	548
Safety & Protection	232	234	217	227	910	206	220	180	201	807
Textiles & Interiors	150	15	(14)	(9)	142	5	9	(23)	8	(1)
Other	(33)	(48)	(25)	(33)	(139)	(28)	(61)	(12)	(42)	(143)
Total segment pretax operating income – before special items	1,564	1,329	603	709	4,205	1,160	1,078	361	539	3,138
Exchange gains and losses	(13)	(76)	(22)	(300)	(411)	(50)	(72)	(11)	(87)	(220)
Corporate expenses and interest	(213)	(229)	(226)	(264)	(932)	(212)	(233)	(249)	(236)	(930)
Income before special items, income taxes, and minority interests ²	1,338	1,024	355	145	2,862	898	773	101	216	1,988

Pretax Impact of Special Items³

Textiles & Interiors related items	(345)	(183)	(102)	(37)	(667)	–	16	(1,605)	(310)	(1,899)
Employee separation costs and asset impairment charges	–	(433)	–	22	(411)	–	–	–	17	17
Gain on asset sales	–	–	–	–	–	–	62	–	–	62
Litigation costs	(186)	(45)	(63)	(98)	(392)	(78)	–	25	(25)	(78)
Other	–	–	35	15	50	–	30	23	–	53
Net impact of special items	(531)	(661)	(130)	(98)	(1,420)	(78)	108	(1,557)	(318)	(1,845)
Income before income taxes and minority interests	\$ 807	\$ 363	\$ 225	\$ 47	\$ 1,442	\$ 820	\$ 881	\$ (1,456)	\$ (102)	\$ 143

	2004					2003				
	1st	2nd	3rd	4th	Full Yr.	1st	2nd	3rd	4th	Full Yr.
Earnings Per Share of Common Stock – Diluted^{2,4}										
Earnings before special items	\$ 0.96	\$ 0.80	\$ 0.25	\$ 0.37	\$ 2.38	\$ 0.61	\$ 0.62	\$ 0.13	\$ 0.29	\$ 1.66
Special items	(0.30)	(0.30)	0.08	(0.09)	(0.61)	(0.05)	0.05	(1.01)	0.34	(0.67)
Reported earnings	\$ 0.66	\$ 0.50	\$ 0.33	\$ 0.28	\$ 1.77	\$ 0.56	\$ 0.67	\$ (0.88)	\$ 0.63	\$ 0.99

¹ Sales include transfers and pro rata share of equity affiliate sales.

² Before cumulative effect of changes in accounting principles.

³ For complete details of special items, see the DuPont 2004 form 10K.

⁴ Earnings per share for the year may not equal the sum of quarterly earnings per share due to changes in average share calculations.

Corporate Financial Data

Consolidated Income Statements

(dollars in millions, except per share)

For the year ended December 31,

	2004	2003	2002	2001	2000
Net sales	\$27,340	\$26,996	\$24,006	\$24,726	\$28,268
Other income ¹	655	734	516	644	934
Total	27,995	27,730	24,522	25,370	29,202
Cost of goods sold and other operating charges	20,416	20,759	17,529	17,980	19,546
Selling, general and administrative expenses	3,141	3,067	2,763	2,992	3,117
Amortization of intangible assets	223	229	218	434	445
Research and development expense	1,333	1,349	1,264	1,588	1,776
Interest expense	362	347	359	590	810
Purchased in-process research and development	–	–	–	–	(11)
Employee separation costs and asset impairment charges (credits)	411	(17)	290	1,078	101
Separation charges – Textiles & Interiors	667	1,620	–	–	–
Goodwill impairment – Textiles & Interiors	–	295	–	–	–
Gain on sale of interest by subsidiary – nonoperating	–	(62)	–	–	–
Gain on sale of DuPont Pharmaceuticals	–	–	(25)	(6,136)	–
Gain on issuance of stock by affiliates – nonoperating	–	–	–	–	(29)
Total	26,553	27,587	22,398	18,526	25,755
Income before income taxes and minority interests	1,442	143	2,124	6,844	3,447
(Benefit from) provision for income taxes	(329)	(930)	185	2,467	1,072
Minority interests in (losses) earnings of consolidated subsidiaries	(9)	71	98	49	61
Income before cumulative effect of changes in accounting principles	1,780	1,002	1,841	4,328	2,314
Cumulative effect of changes in accounting principles, net of income taxes	–	(29)	(2,944)	11	–
Net income (loss)	\$1,780	\$ 973	\$(1,103)	\$ 4,339	\$ 2,314
Diluted earnings (loss) per share of common stock					
Income before cumulative effect of changes in accounting principles	\$1.77	\$ 0.99	\$ 1.84	\$ 4.15	\$ 2.19
Cumulative effect of changes in accounting principles	–	(0.03)	(2.95)	.01	–
Net income (loss)	\$1.77	\$ 0.96	\$(1.11)	\$ 4.16	\$ 2.19
¹ Other Income:					
Cozaar®/Hyzaar® income	\$ 675	\$ 573	\$ 469	\$ 321	\$ 92
Royalty income	151	141	128	155	160
Interest income, net of miscellaneous interest expense	188	70	97	146	168
Equity in (losses) earnings of affiliates	(39)	10	36	(43)	289
Net gains on sales of assets	28	17	30	47	394
Net exchange losses*	(391)	(134)	(294)	(29)	(35)
Miscellaneous income and expenses – net	43	57	50	47	(134)
Total Other Income	\$ 655	\$ 734	\$ 516	\$ 644	\$ 934

* 2004, 2003, and 2002 include net exchange losses of \$391, \$164, and \$231 respectively, which resulted from hedging an increased net monetary asset position and a weakening U.S. dollar. Such losses are largely offset by associated tax benefits.

Consolidated Balance Sheets

(dollars in millions)

December 31	2004	2003	2002	2001	2000
Assets					
Current assets					
Cash and cash equivalents	\$ 3,369	\$ 3,273	\$ 3,678	\$ 5,763	\$ 1,540
Marketable debt securities	167	25	465	85	77
Accounts and notes receivable, net	4,889	4,218	3,884	3,903	4,552
Inventories	4,489	4,107	4,409	4,215	4,658
Prepaid expenses	209	208	175	217	228
Income taxes	1,557	1,141	848	618	601
Assets held for sale	531	5,490	—	—	—
Total current assets	15,211	18,462	13,459	14,801	11,656
Property, plant and equipment					
Property, plant and equipment	23,978	24,149	33,732	33,778	34,650
Less: accumulated depreciation	13,754	14,257	20,446	20,491	20,468
Net property, plant and equipment	10,224	9,892	13,286	13,287	14,182
Goodwill					
Goodwill	2,082	1,939	1,167	3,746	3,935
Other intangible assets					
Other intangible assets	2,848	2,986	3,109	3,151	4,430
Investment in affiliates					
Investment in affiliates	1,034	1,304	2,047	2,045	2,206
Other assets					
Other assets	4,233	2,456	1,553	3,289	3,017
Total	\$35,632	\$37,039	\$34,621	\$40,319	\$39,426
Liabilities and Stockholders' Equity					
Current liabilities					
Accounts payable	\$ 2,753	\$ 2,412	\$ 2,727	\$ 2,219	\$ 2,731
Short-term borrowings and capital lease obligations	936	5,914	1,185	1,464	3,247
Income taxes	192	60	47	1,295	250
Other accrued liabilities	3,962	2,963	3,137	3,089	3,027
Liabilities held for sale	96	1,694	—	—	—
Total current liabilities	7,939	13,043	7,096	8,067	9,255
Long-term borrowings and capital lease obligations					
Long-term borrowings and capital lease obligations	5,548	4,301	5,647	5,350	6,658
Other liabilities					
Other liabilities	8,692	8,909	9,829	8,447	8,614
Deferred income taxes					
Deferred income taxes	966	508	563	1,579	1,220
Total liabilities	23,145	26,761	23,135	23,443	25,747
Minority interests					
Minority interests	1,110	497	2,423	2,424	380
Stockholders' equity					
Stockholders' equity	11,377	9,781	9,063	14,452	13,299
Total	\$35,632	\$37,039	\$34,621	\$40,319	\$39,426

Corporate Financial Data

Consolidated Statements of Cash Flows

(dollars in millions)

For the year ended December 31,

	2004	2003	2002	2001	2000
Operating activities					
Net income (loss)	\$ 1,780	\$ 973	\$(1,103)	\$ 4,339	\$ 2,314
Adjustments to reconcile net income (loss) to cash provided by operating activities:					
Cumulative effect of changes in accounting principles	–	29	2,944	(11)	–
Depreciation	1,124	1,355	1,297	1,320	1,415
Amortization of intangible assets	223	229	218	434	445
Separation charges – Textiles & Interiors	667	1,620	–	–	–
Goodwill impairment – Textiles & Interiors	–	295	–	–	–
Gain on sale of DuPont Pharmaceuticals	–	–	(25)	(6,136)	–
Other operating activities – net	774	334	833	1,000	648
(Increase) decrease in operating assets:					
Accounts and notes receivable	(309)	(852)	468	435	379
Inventories and other operating assets	(140)	(125)	(476)	(362)	(727)
(Decrease) increase in operating liabilities:					
Accounts payable and other operating liabilities	(28)	(51)	(158)	(408)	215
Accrued interest and income taxes	(860)	(1,218)	(1,559)	1,843	141
Cash provided by operating activities	3,231	2,589	2,439	2,454	4,830
Investing activities					
Purchases of property, plant and equipment	(1,232)	(1,713)	(1,280)	(1,494)	(1,925)
Investments in affiliates	(66)	(71)	(136)	(140)	(97)
Payments for businesses net of cash acquired	(119)	(1,527)	(697)	(78)	(46)
Proceeds from sale of assets					
Textiles & Interiors, net of cash sold	3,840	–	–	–	–
Net cash flows related to sale of DuPont Pharmaceuticals	–	–	(122)	7,798	–
Proceeds from sale of other assets	68	17	196	253	703
Purchase of beneficial interest in securitized trade receivables	–	(445)	–	–	–
Maturity/repayment of beneficial interest in securitized trade receivables	–	445	–	–	–
Net (increase) decrease in short-term financial instruments	(137)	458	(318)	(2)	25
Forward exchange contract settlements	(509)	(631)	(264)	93	139
Other investing activities – net	91	92	29	(117)	96
Cash provided by (used for) investing activities	1,936	(3,375)	(2,592)	6,313	(1,105)
Financing activities					
Dividends paid to stockholders	(1,404)	(1,407)	(1,401)	(1,460)	(1,465)
Net (decrease) increase in short-term (less than 90 days) borrowings	(3,853)	3,792	607	(1,588)	(95)
Long-term and other borrowings:					
Receipts	1,601	553	934	904	4,996
Payments	(1,555)	(954)	(1,822)	(2,342)	(6,473)
Acquisition of treasury stock	(457)	–	(470)	(1,818)	(462)
Proceeds from exercise of stock options	197	52	34	153	63
Increase in minority interests	–	–	–	1,980	–
Redemption of minority interest structures	–	(2,037)	–	–	–
Other financing activities – net	(79)	32	–	–	–
Cash (used for) provided by financing activities	(5,550)	31	(2,118)	(4,171)	(3,436)
Net cash flow from discontinued operations ¹	–	–	–	(110)	–
Effect of exchange rate changes on cash	404	425	186	(263)	(215)
Increase (decrease) in cash and cash equivalents	\$ 21	\$ (330)	\$(2,085)	\$ 4,223	\$ 74
Cash and cash equivalents at beginning of year	3,348	3,678	5,763	1,540	1,466
Cash and cash equivalents at end of year	\$ 3,369	\$ 3,348 ²	\$ 3,678	\$ 5,763	\$ 1,540

¹ Includes payments of direct expenses related to the Conoco divestiture.

² Includes cash classified as assets held for sale within the Consolidated Balance Sheet.

Selected Additional Data (dollars in millions)

	2004	2003	2002	2001	2000
Effective Income Tax Rate					
Statutory U.S. federal income tax rate	35.0%	35.0%	35.0%	35.0%	35.0%
Separation charges – Textiles & Interiors	(6.2)	83.8	–	–	–
Tax basis investment losses on foreign subsidiaries ¹	(9.5)	(467.5)	–	–	–
Lower effective tax rates on international operations – net	(20.8)	(149.3)	(13.8)	(1.0)	(2.1)
Lower effective tax rate on export sales	(3.3)	(23.8)	(2.2)	(0.6)	(1.7)
Tax settlements	(9.5)	–	–	–	–
DDE Litigation	5.2	–	–	–	–
Exchange gains/losses ²	(14.9)	(85.5)	(5.6)	0.2	(1.1)
Domestic operations	1.2	(49.2)	(1.7)	1.0	(0.1)
Postemployment costs	–	–	(2.3)	–	0.6
State taxes	–	6.2	(0.7)	1.4	0.5
Effective income tax rate	(22.8)%	(650.3)%	8.7%	36.0%	31.1%

¹ Reflects recording deferred tax assets in two European subsidiaries for tax basis investment losses to be recognized on local tax returns.

² Principally reflects the benefit of non-taxable exchange gains resulting from remeasurement of foreign currency denominated monetary assets and liabilities.

	2004	2003	2002	2001	2000
As a percentage of net sales:					
Cost of goods sold and other operating charges	75%	77%	73%	73%	69%
Selling, general and administrative expenses	11	11	12	12	11
Research and development expense	5	5	5	6	6
Income before special items	9	6	8	5	10
Cash provided by operating activities	12	10	10	10	17

Selected Additional Data

Annual percent change in net sales versus prior year*	11%	9%	1%	(10)%	1%
Portion due to U.S. dollar selling prices	5	4	(3)	(2)	(1)
Portion due to volume and mix*	6	5	4	(8)	2
Average manufacturing capacity utilization	84%	80%	81%	78%	81%

* Percentage changes are calculated using sales adjusted to exclude current-year sales from acquisitions when there are no comparable prior-year sales, and to exclude prior-year sales of businesses that have been divested. Percentage changes in 2004 also exclude additions to sales from the consolidation of DuPont Dow Elastomers LLC as a variable interest entity.

Corporate Financial Data

Selected Additional Data

(dollars in millions, except per share)

	2004	2003	2002
Financial Results by Quarter			
Net sales			
1st	\$ 8,073	\$ 7,008	\$ 6,142
2nd	7,527	7,369	6,700
3rd	5,740	6,142	5,482
4th	6,000	6,477	5,682
Total	\$27,340	\$26,996	\$24,006
Income before special items			
1st	\$ 964	\$ 615	\$ 552
2nd	805	623	711
3rd	253	135	401
4th	371	296	345
Total	\$ 2,393	\$ 1,669	\$ 2,009
Earnings before special items per share of common stock – diluted			
1st	\$ 0.96	\$ 0.61	\$ 0.55
2nd	0.80	0.62	0.71
3rd	0.25	0.13	0.40
4th	0.37	0.29	0.34
Total	\$ 2.38	\$ 1.66	\$ 2.00

Net Sales Outside the United States as a Percentage of Sales

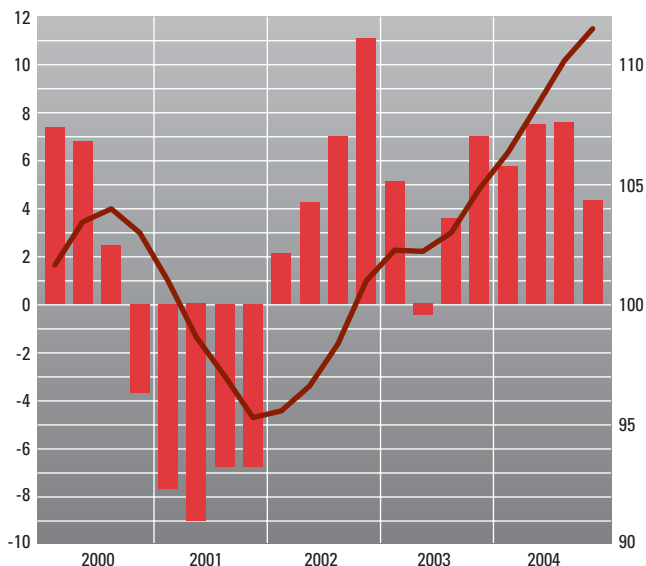
	2004	2003	2002
Agriculture & Nutrition	55%	53%	51%
Coatings & Color Technologies	68	66	61
Electronic & Communication Technologies	64	58	57
Performance Materials	59	58	54
Safety & Protection	40	39	39
Textiles & Interiors	57	55	52
Total	57%	55%	53%

Exports from the United States

	2004	2003	2002
Net sales (<i>dollars in millions</i>)	\$6,393	\$5,226	\$4,519
As a percentage of net sales	23%	19%	19%

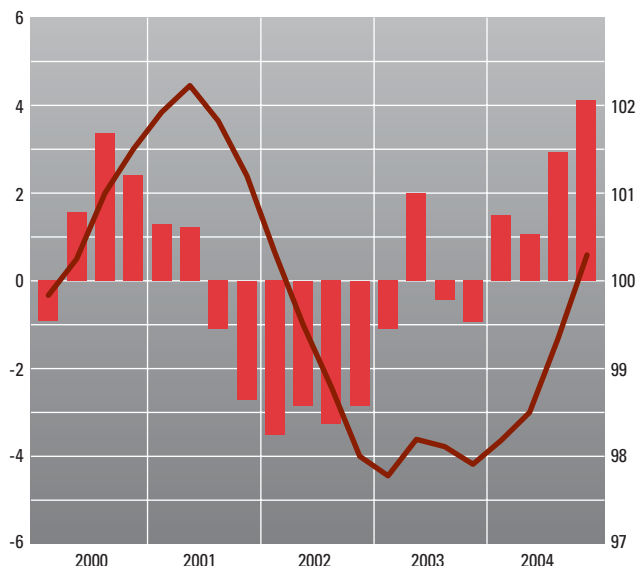
Selected Additional Data
Price and Volume* Change Summary

DuPont Sales Volume – Worldwide



■ Yr/Yr % Change (Left) ■ Index 4qma (1999=100) (Right)

DuPont Local Selling Prices – Worldwide



■ Yr/Yr % Change (Left) ■ Index 4qma (1999=100) (Right)

Sales Volume % Change from Prior Year*	
Year	Worldwide
2000	3
2001	(8)
2002	6
2003	4
2004	6

Selling Price % Change from Prior Year		
Year	Worldwide	
	USD	Local
2000	(1)	2
2001	(2)	0
2002	(2)	(3)
2003	5	0
2004	5	2

2004 Sales Volume % Change from Prior Year	
Qtr	Worldwide
1st	7
2nd	7
3rd	7
4th	5
Year	6

2004 Selling Price % Change from Prior Year		
Qtr	Worldwide	
	USD	Local
1st	6	1
2nd	4	1
3rd	6	3
4th	7	4
Year	5	2

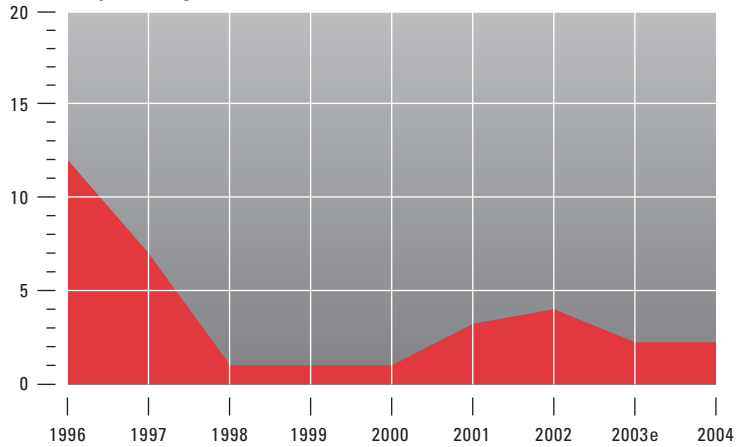
* Price and volume changes are as a percentage of net sales excluding Textiles & Interiors. Volume percentage changes are calculated using sales adjusted to exclude current-year sales from acquisitions when there are no comparable prior-year sales and to exclude prior-year sales of businesses that have been divested.

DuPont Core Values: Safety, Health, and the Environment

Throughout its history, DuPont has been guided by a well-defined set of core values that have remained constant as DuPont grew from its origins as an explosives company to the global science company it is today. Safety and health, environmental stewardship, high ethical standards, and respectful treatment of people remain the values of DuPont. They are practiced everywhere the company does business. All our operations around the world are held to the same standards.

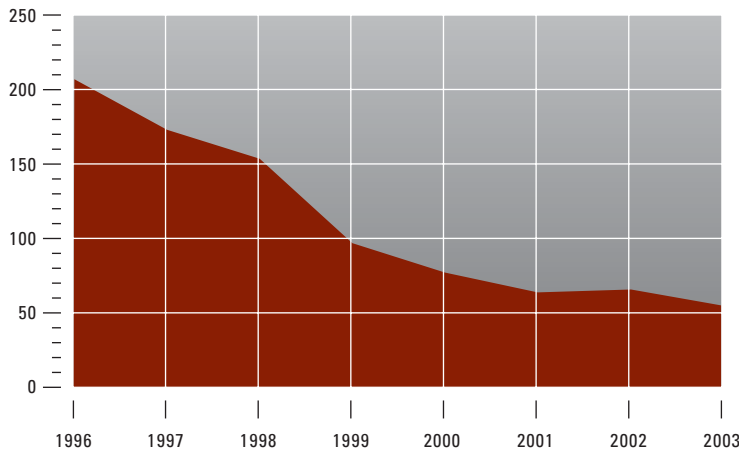
We summarize here our progress on major safety, health and environmental incidents and global greenhouse emissions. Detailed economic, environmental and social performance data is available in the Global Reporting Initiative format, on the Social Commitment page of www.dupont.com.

Major Safety, Health and Environmental Incidents



A major safety, health and environmental incident is a significant fire, environmental, process or transportation incident.

Global Greenhouse Gas Emissions



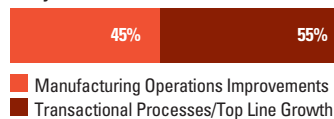
Data indicate a 72% reduction of greenhouse gas emissions (Kyoto basket of gases) on a billion-pound basis since 1990, surpassing the DuPont goal to achieve a 65% reduction (Kyoto basis) by the year 2010.

Six Sigma

2004 was the fifth full year of implementation of DuPont Six Sigma across the company. We are seeing the impact of our efforts in both the growing number of employees trained and in the financial results from projects in all businesses, regions, and functions. We have trained over 18,000 employees as either Master Black Belts, Black Belts, or Green Belts. Projects completed in 2004 alone have delivered over \$775 million in pretax annualized benefits. In 2004, we began expanding Six Sigma projects to improve enterprise wide end-to-end processes such as supply chain.

Six Sigma Focus

Projects



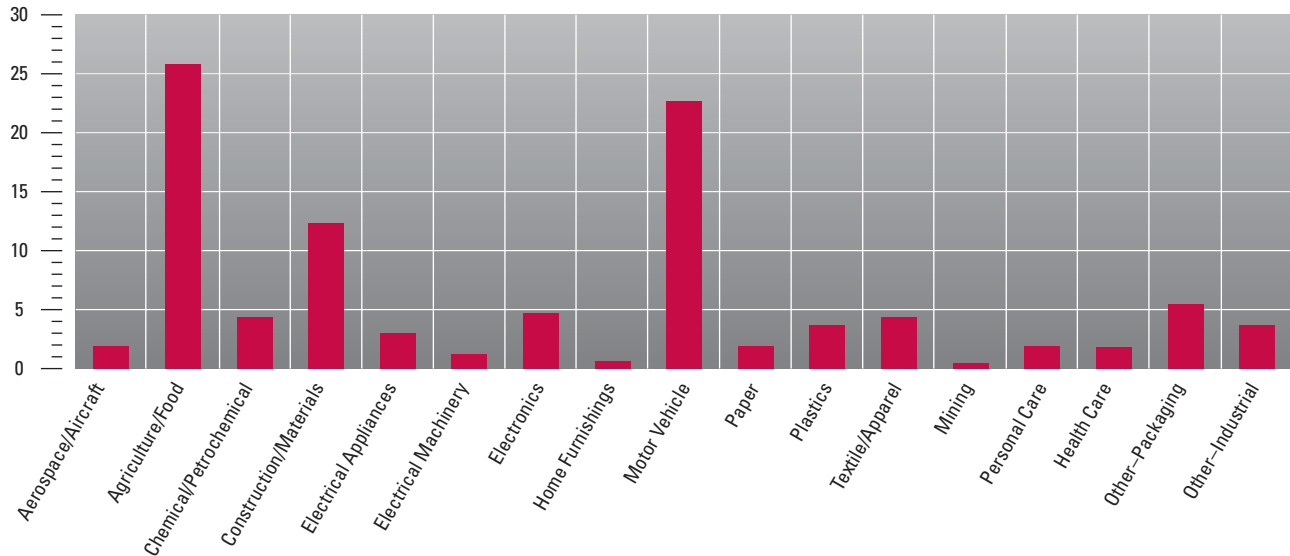
Benefits



The New DuPont

In April 2004 DuPont divested INVISTA, its fibers and related intermediates businesses. The charts presented on this page present selected information for DuPont excluding Textiles & Interiors.

2004 Sales by Major Industry (% of total company)

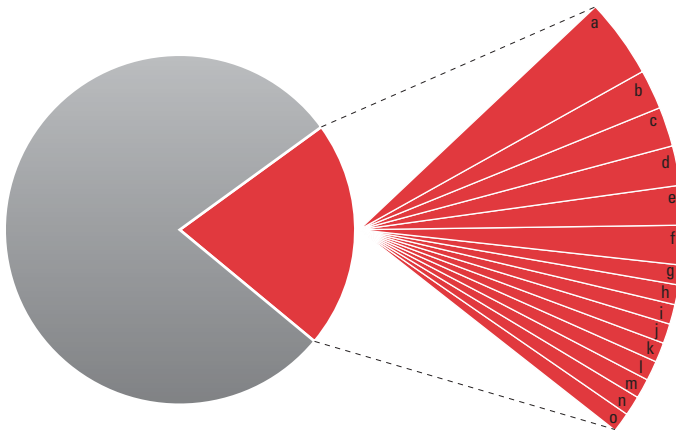


2004 Net Sales by Region

Geographic Information (dollars in millions)

	2004		2003		2002	
	Net Sales	% of Total	Net Sales	% of Total	Net Sales	% of Total
United States	\$10,684	42%	\$ 7,160	45%	\$ 8,809	47%
Western Europe	6,410	26	1,526	25	4,389	24
Eastern Europe, Middle East & Africa	1,112	4	69	4	780	4
Asia Pacific (excluding Greater China)	2,785	11	261	9	1,792	10
Greater China	1,364	5	245	5	772	4
Canada & Latin America	2,877	12	948	12	2,053	11
Total	\$25,232	100%	\$10,209	100%	\$18,595	100%

Total Variable Cost of Goods



Top Purchased Energy and Raw Materials (for scale only)

	Primary Uses
a. Natural Gas	Various
b. Ethane	Packaging Polymers
c. Titanium Ores	Titanium Technologies
d. Electricity	Various
e. Adipic Acid	Engineering Polymers
f. Pigments	Performance Coatings
g. HMD	Engineering Polymers
h. Chlorine	Titanium Technologies
i. Solvents	Performance Coatings
j. DMT	Packaging Polymers
k. Methacrylates	Various
l. Chloroform	Fluoroproducts
m. Herbicides	Crop Protection
n. Isocyanates	Performance Coatings
o. Solid Resins	Performance Coatings



DuPont Science & Technology

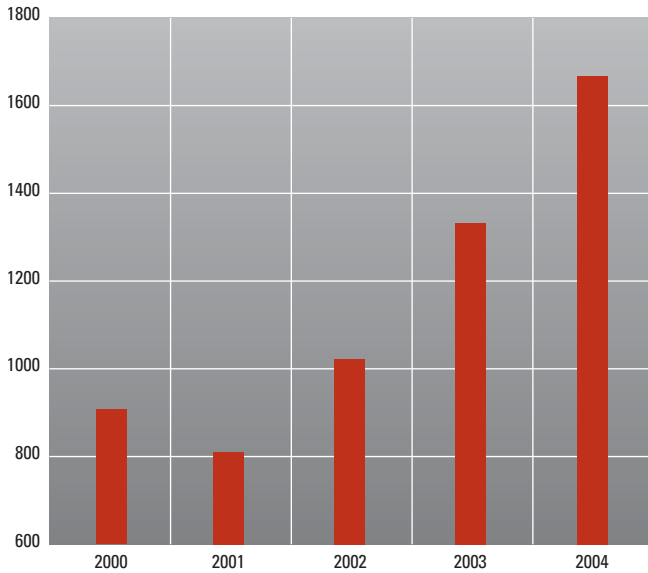


Thomas M. Connelly
Senior Vice President
and Chief Science &
Technology Officer

DuPont Science & Technology provides technologies and transformational options for new and existing businesses, building upon a long, rich legacy of leading science and successful commercialization. We generate growth by connecting our technology to unmet needs in the global marketplace. Our focus is on creating and commercializing solutions based on technical uniqueness. Nearly 800 new products were launched in 2004 with strong representation from all five Growth Platforms.

DuPont R&D Revitalization

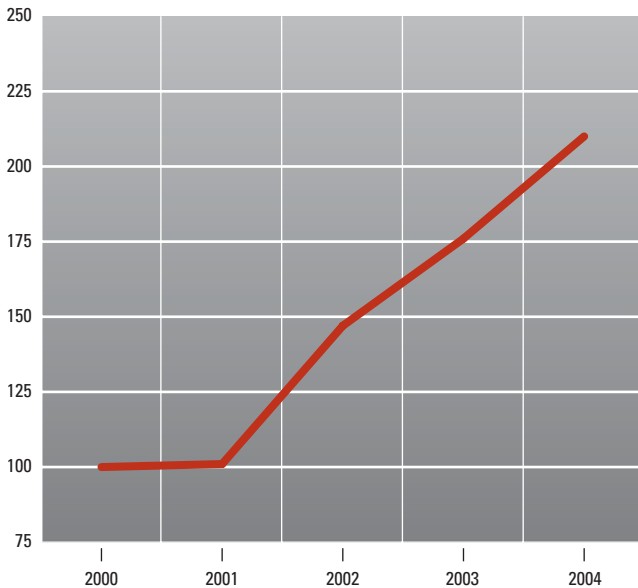
U.S. Patent Filings



Globalization of DuPont R&D — New Research and Product Development Laboratories

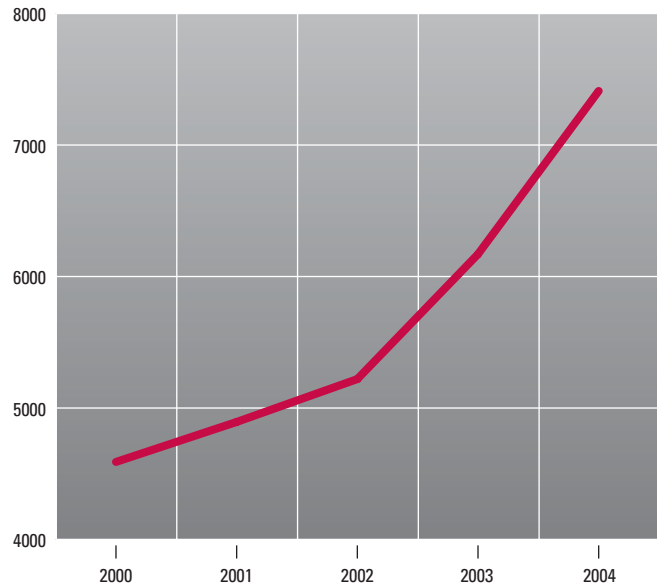


Patent Filings/R&D \$



Index: '00 = 100

Payoff: Sales From New Products



Dollars in millions



Key Competencies

Chemistry
Biology
Materials Science
Engineering & Design



Key Deliverables

New Products
Improved Products
IP & Technology
New Processes
Global Reach



Key Markets

Agriculture & Nutrition
Coatings & Color
Electronics & Communication
Performance Materials
Safety & Protection

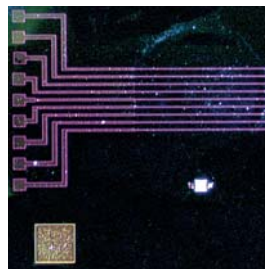
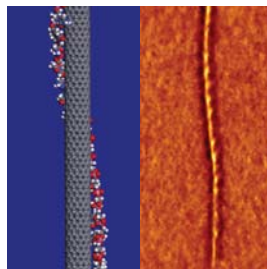
Leveraging Science Across Multiple Markets

Chemistry											
Biology											
Materials Science											
Engineering & Design											
	Aerospace	Agriculture/Food	Chem/Petrochem	Construction	Electronics	Motor Vehicle	Paper	Plastics	Textiles/Apparel	Personal Care	Health Care

Bio-Based Materials

By integrating DuPont strengths in materials development, microbial biology, genetics, and metabolic engineering, Bio-Based Materials develops and commercializes novel materials with superior functionality that offer significant growth potential. Our newest polymer platform, Sorona®, uses a low cost biological route based on corn sugar to make the key ingredient Bio-PDO™. In 2004, a joint venture with Tate & Lyle was formed to construct the first commercial-scale plant to manufacture Bio-PDO™. This new plant will begin production in 2006.

Sorona® is the starting point for our commercialization of Bio-Based Materials. Our focus is on opportunities that biology can solve better than chemistry. An example from our pipeline is the Integrated Corn Bio Refinery project. Sponsored by the National Renewable Energy Laboratory, this project targets the world's first integrated "bio-refinery" using renewable resources to produce a host of valuable fuels and value-added chemicals. Also in early stage development, our scientists are applying biology to electronics by using the properties of DNA to sort carbon nanotubes, a potential first step toward producing smaller, faster electronic devices.



Biotechnology is helping turn corn into high performance polymers today, and alternative fuels tomorrow. | Smaller, faster, more powerful – biological screening and research tools may enable electronic advances.



DuPont Agriculture & Nutrition



J. Erik Fyrwald
Group Vice President

Increasing the quality, quantity, and safety of the global food supply by leveraging DuPont strengths in biology, chemistry, and biotechnology with our knowledge of the food value chain. The platform businesses hold a broad portfolio of brands such as Pioneer® seeds, Solae™ soy protein, and Bax® pathogen screening, as well as recognized brands of insecticides, fungicides, and high-value, low-use-rate herbicides. Innovation targets address improving grower productivity and creating new innovative sources of food and feed ingredients, energy, and materials.

Growth Platform Leaders



James C. Collins
Vice President/
General Manager
DuPont Crop Protection



Douglas W. Muzyka
Vice President/
General Manager
DuPont Nutrition
& Health



Dean C. Oestreich
Vice President
Pioneer Hi-Bred
International, Inc.



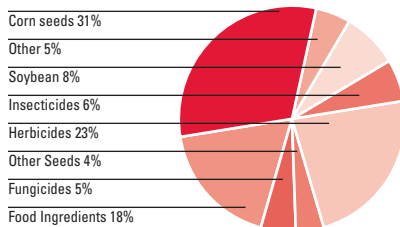
Tony Arnold
President & CEO
The Solae Company

Overview (dollars in millions)

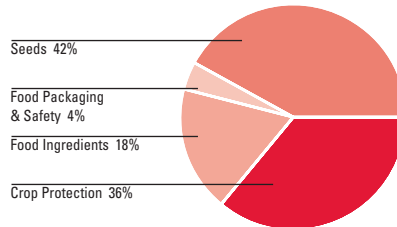
	2004	2003	2002
Segment sales	\$6,247	\$5,470	\$4,516
Less transfers	—	—	—
Less equity affiliate sales	(79)	(151)	(177)
Net sales	6,168	5,319	4,339
Pretax operating income	766	669	462
Pretax operating income – before special items	800	605	502
Research and development	549	510	470
Depreciation and amortization	434	425	367
Equity in earnings of affiliates	(4)	(7)	(6)
Provision for income taxes	99	123	15
Segment net assets	6,318	6,508	5,965
Affiliate net assets	38	33	114
Expenditures for long-lived assets	238	593	228

2004 Segment Sales Data

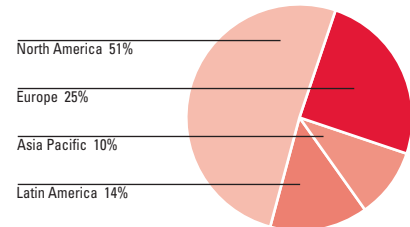
By Major Product Group



By Major Industry



By Region





Key Capabilities

Plant genetics
 Biotechnology
 Crop chemistry
 Nutrition science
 Protein formulation



Key Products & Services

Seeds
 Traits
 Crop protection chemicals
 Food ingredients
 Food quality & safety



Core Markets

Production agriculture
 Food processing

Recent Product Examples

Products/Services	Innovation	Markets Served
Pioneer corn with Roundup Ready* and Yield Gard* stacked traits	Stacked insect protection with resistance to glyphosate herbicide	North American corn market
Pioneer corn with Poncho™ insect seed treatment	Insect protection	North American corn market
Sulfonylurea (SU) blends Biplay SX and Finish SX Harmony Extra SX Harmony M SX Affinity tank mix	Soluble granule herbicide blends Soluble granule herbicide blends Soluble granule herbicide blends Soluble granule herbicide blends	UK cereals market UK cereals market UK cereals market UK cereals market
Flusilazole fungicide	Asian soybean rust	Argentina
Alpha 12	Functional soy protein concentrate	Global meat industry
Nutrium™ Low Lin Oil	Low linolenic soybean oil	Global food industry
DPEL Film	Verticle form fill sealing	Global beverage industry

*Roundup Ready and Yield Gard are registered trademarks of Monsanto

Acquisitions and Joint Ventures (2002-2004)

DuPont Farm Solutions – sales and marketing joint venture with Maruwa Kabushiki Kaisha established in Japan (2004)
 Verdia, Inc. – California – Biotech research and development (2004)
 Griffin, LLC – Georgia – crop protection products (2003 – acquired remaining interest of joint venture)
 Solae, LLC – Missouri – soy-based consumer food products (2003 joint venture with Bunge, Ltd.)
 DuPont Shineway Luohe Protein Co., Ltd. – China – soy protein plant to be built in 2003 (2002 – joint venture with Luohe Shineway Industry Group Co., Ltd.)
 DuPont Zhengzhou Protein Co., Ltd. – China – soy protein isolates (2002 – acquisition)
 Liqui-Box Corporation – Ohio – packaging systems for pumpable food products (2002 – acquisition)
 Shandong Denghai Pioneer Seed Co., Ltd. – China – corn seed (2002 – joint venture with Denghai Seed Group)

Divestitures and Shutdowns (2002-2004)

DuPont Liquid Packaging Systems – production or warehouse shutdowns at Worthington OH, Houston TX, Elkton MD, and Allentown, PA (2004).
 Crop Protection product lines divested: Turf and Ornamentals, Aquatics, and Propanil (2004)
 Solae – Alpha production plant, New Berman, OH (2004)
 Azafenidin (2002)
 Crop protection – Loon-Plage, France (2002)
 Hybrinova – Estrées Saint-Denis and Pouy, France (2002) hybrid wheat seed

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
Crop Protection www.dupont.com/ag				
Herbicides				
Corn herbicides:				
Accent® and Accent® Gold™	Broadleaf weed control Grassy weed control	Mobile, AL El Paso, IL Manati, PR Cernay, France	Aminodimethoxypyrimidine Cyanuric chloride Monomethylamine Nicotinic acid	BASF Bayer Dow Agrosciences Monsanto Syngenta
Basis® and Basis® Gold® CATD Cinch Cinch ATZ Cinch ATZ Lite Steadfast® Steadfast® ATZ Titus®				
Soybean herbicides:				
Assure® II Authority® Canopy® and Canopy® XL™ Classic® Reliance® Synchrony® STS®	Broadleaf weed control Selective weed control	El Paso, IL Manati, PR	Guanidine Methyl thioglycolate Saccharin Sulfentrazone	
Cereal herbicides:				
Ally® Express® Finesse® Glean® Granstar® Harmony® Lexus® Muster® SU Blends	Broadleaf weed control Selective weed control	El Paso, IL Manati, PR Girraween, Australia Cernay, France Surabaya, Indonesia	Benzyl mercaptan Cyanamide Dimethyl carbonate Methyl thioglycolate Saccharin	
Rice herbicides:				
Gulliver® Londax®	Selective pre- and postemergence weed control	Manati, PR Shanghai, China	Aminodimethoxypyrimidine o-Toluic acid	
Cotton herbicides:				
Staple® Staple® Plus™	Postemergence weed control	Lerma, Mexico	Glyphosate Pyriithiobac sodium	
Potato herbicides:				
Matrix®	Selective broadleaf weed and grass control	Cernay, France	Aminodimethoxypyrimidine	
Sugar beet herbicides:				
Debut® Safari® Upbeet® Venzar®	Postemergence weed control	Manati, PR Cernay, France	2-Carbomethoxy-6-methylbenzenesulfonyl chloride	
Sugarcane herbicides:				
Advance® Velpar® K	Preemergence weed control	LaPorte, TX	Diuron Hexazinone	
Citrus herbicides:				
Hyvar® Krovar®	Preemergence weed control	LaPorte, TX	Bromacil Diuron	
Tomato herbicides:				
Shadeout®	Selective weed control	Cernay, France	Aminodimethoxypyrimidine	
Specialty herbicides:				
Vegetation management (forestry and noncrop) Oust® and Velpar® Oustar™	Brush and weed control	LaPorte, TX Manati, PR Lerma, Mexico	Cyclohexyl isocyanate Dichlorophenol isocyanate Hexazinone Saccharin	

DuPont Agriculture & Nutrition

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
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Crop Protection *(continued)*

Fungicides

Curzate®	Plant disease control	Valdosta, GA	Carbon bisulfide	BASF
Equation®		Houston, TX	Carbon monoxide	Bayer
Famoxate®		Barranguiela, Colombia	Chlorine	Dow Agrosiences
Flusilazole		Cernay, France	Copper hydrofide	Syngenta
Kocide®		Bolzano, Italy	EDA Ethylene diamine	
Manzate®		Asturias, Spain	Phenyl hydrazine	
Nustar®		Lung Tan, Taiwan	Sodium triazole	
Punch®		Bangpoo, Thailand	Triphenyltinhydroxide	
Super TIN				
Tanos™				

Insecticides

Asana®	Direct control and residual action insect control	Mobile, AL	Acetaldoxime	Bayer
Avaunt™		LaPorte, TX	Ammonia	Dow Agrosiences
Lannate®		Cernay, France	Caustic soda	Syngenta
Steward®		Savli, India	m-Cresol	
Vendex®		Bolzano, Italy	Cyclohexanone	
Vydate®		Jerma, Mexico	Methanol	
		Cabuyao, Philippines	Methyl mercaptan	
		Lung Tan, Taiwan	Monochlorobenzene	
	Bangpoo, Thailand	Monoethylamine		
		Monomethylformamide		
		Phosphorus pentachloride		
		Trichloroacetaldehyde		

Nutrition & Health

Solae LLC www.solae.com www.solaeliving.com

SOLAE™, Alpha 12 and SUPRO® isolated soy protein	Food industry	Gibson City, IL Remington, IN Bellevue, OH New Bermen, OH Pryor, OK Memphis, TN Ieper, Belgium Esteio, Brazil Luohe, China Yun Meng, China Zhengzhou, China Aarhus, Denmark Bordeaux, France Tokyo, Japan Corby, United Kingdom	Soybeans, soybean flake and soybean meal	Food and grain ingredient companies and meat, milk, and egg producers
Soy protein concentrates and oils				
PRO-COTE® isolated soy protein	Paper industry	Louisville, KY	Soybean flake and soybean meal	Starch and latex companies

Qualicon Inc. www.qualicon.com

BAX® system for pathogen screening	Food, personal care, and pharmaceutical	Wilmington, DE		Microbiological testing and instrumentation companies
RiboPrinter® microbial characterization system				

8th Continent LLC www.8thcontinent.com

8th Continent™ soymilk	Food & beverage industry	Minneapolis, MN	Solae™ isolated soy protein	Food and beverage companies and milk producers
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DuPont Food Industry Solutions www.dfis.dupont.com

Service business offering technology based solutions for:	Food & beverage industry	Wilmington, DE		
- Improved productivity				
- Product/process innovation				
- Product quality				

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
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Nutrition & Health *(continued)*

Liqui-Box

Pasteurized and aseptic packaging systems	Beverage and pumpable liquid food packaging	Ontario, CA Sacramento, CA	Polyethylene Nylon	Scholle Rapak
Rigid blow molded containers and filling equipment	Film converters Industrial packaging	Lake Wales, FL Elkton, MD Auburn, MA Ashland, OH Upper Sandusky, OH Worthington, OH Houston, TX Toronto, Canada Manchester, England Paris, France Savli, India	Polyester Polycarbonate	Consolidated Containers Cryovac
High barrier sealant structures for aseptic pouch/bag applications				
Fitments, connectors and taps				
Dartek® nylon films				
Sclairfilm® sealant films				
Vexar® netting				

Pioneer Hi-Bred International Inc. www.pioneer.com

Alfalfa seed	Farming industry	Woodland, CA	Genes	Bayer
Canola seed	Feed industry	Waialu, HI	Germplasm	Dow Agrosiences
Corn seed	Food industry	Algona, IA	Parent seed	Monsanto
Inoculant		Cherokee, IA		Syngenta
Sorghum seed		Durant, IA		
Soybean seed		Hedrick, IA		
Sunflower seed		Marengo, IA		
Wheat seed		Mt. Pleasant, IA		
		Reinbeck, IA		
		Renwick, IA		
		Toledo, IA		
		Nampa, ID		
		Good Hope, IL		
		Le Roy, IL		
		Litchfield, IL		
		McLeansboro, IL		
		Princeton, IL		
		St. Joseph, IL		
		Woodhull, IL		
		Plymouth, IN		
		Rushville, IN		
		Tipton, IN		
		Worthington, IN		
		Constantine, MI		
		Jackson, MN		
		Laurinburg, NC		
		Wahpeton, ND		
		Doniphan, NE		
		York, NE		
		Grand Rapids, OH		
		Plainview, TX		
		Weslaco, TX		
		Salto, Argentina		
		Narromine, Australia		
		Parndorf, Austria		
		Itumbiara, Brazil		
		Santa Cruz, Brazil		
		Santa Rosa, Brazil		
		Chatham, Canada		
		Lethbridge, Canada		
		Paine, Chile		
		Osijek, Croatia		
		Aussonne, France		
		Buxtehude, Germany		
		Szarvas, Hungary		
		Hyderabad, India		
		Malang, Indonesia		
		Sissa, Italy		
		Culiacan, Mexico		
		Afumati, Romania		
		Rossllyn, South Africa		
		Lampoon, Thailand		
		Adana, Turkey		
		Juru, Zimbabwe		



DuPont Coatings & Color Technologies



Edward J. Donnelly
Group Vice President

The DuPont Coatings & Color Technologies platform mission is to leverage DuPont technology and knowledge of the titanium dioxide, coatings and ink jet businesses to create added value for customers by increasing their productivity, delivering innovative high performance products, and enabling higher quality service and value to their customers. Our offering includes coatings, ingredients, systems and services to fulfill functionality, aesthetics and process needs. Key strategic opportunities include expanding the platform leadership position in environmentally safe solutions, broadening digital ink technology for textiles and photographic uses, and strengthening our presence in the Asia Pacific and Eastern European markets.

Growth Platform Leaders



Marty M. McQuade
Vice President/
General Manager
DuPont Automotive Systems



Eric G. Melin
Vice President/
General Manager
DuPont Refinish



Sam W. Severance
Vice President/
General Manager
DuPont Titanium
Technologies



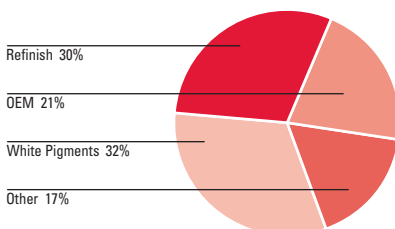
Douglas L. Moore
Vice President/
General Manager
DuPont Advanced
Coatings Systems

Overview (dollars in millions)

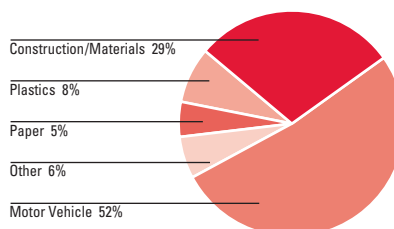
	2004	2003	2002
Segment sales	\$6,028	\$5,503	\$5,026
Less transfers	(57)	(52)	(41)
Less equity affiliate sales	(46)	(71)	(109)
Net sales	5,925	5,380	4,876
Pretax operating income	718	735	760
Pretax operating income – before special items	814	731	826
Research and development	150	132	133
Depreciation and amortization	209	227	196
Equity in earnings of affiliates	3	3	(3)
Provision for income taxes	240	253	272
Segment net assets	3,761	3,641	3,235
Affiliate net assets	17	46	41
Expenditures for long-lived assets	217	214	298

2004 Segment Sales Data

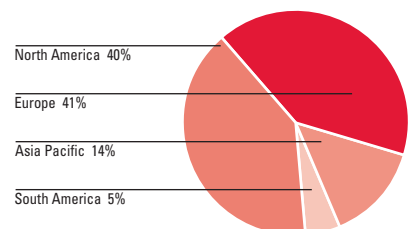
By Major Product Group



By Major Industry



By Region





Key Capabilities

Dispersion and particle technologies
 Colorants, color management
 Coatings application
 Manufacturing excellence
 Global scale and scope



Key Products & Services

Titanium dioxide
 Liquid and powder coatings
 Digital inks
 Consulting services



Core Markets

Automotive OEM
 Collision repair
 Paper
 Industrial coatings
 Digital printing
 Architectural coatings
 Plastics

Recent Product Examples

Products/Services	Innovation	Markets Served
Generation™IX Powder clearcoat	Improved scratch & mar resistance	Automotive OEM Market
EcoConcept™ Waterborne System	Waterborne primerless system for OEM assembly plants	Automotive OEM Market
TS-6200 TiO2 pigment	Superior durability for environmentally demanding applications	High performance coatings – Automotive & Industrial
Imron® Elite Single Stage Base Coats and Clear Coats	Improved appearance and productivity	Heavy Duty Truck Coatings
ChromaBase® YB System	Integrated paint system delivering productivity, value, and ease of use.	Automotive Refinish
SDP Black Ink concentrate	Enhanced optical density for plain paper applications	Desktop Ink Jet Printing
Artistri™ Series 700 inks	Broad portfolio of inks with superior fastness and choice of substrate.	Textile Printing for home furnishings and apparel
Alesta® HT Powder Coatings	Resist temperatures up to 1000°F	BBQ Grills, Fireplace inserts, exhaust systems.

Acquisitions and Joint Ventures (2002-2004)

POL-SVER Lakiery Proszkowie Sp. zo.o – Poland – powder coatings (2004)

Remaining interest in DuPont Turkiye joint venture – Turkey – automotive, refinish, and industrial coatings (2004)

DuPont Red Lion – China – OEM and refinish joint venture (2003)

DuPont Performance Coatings, S.A. – Brazil – automotive and industrial coatings (2002 – acquisition of remaining interest in Renner Herrmann joint venture)

Divestitures and Shutdowns (2002-2004)

Manufacturing plants in Cologne and Helmstedt – Germany (2003)

Powder Plant in Burogo – Germany (2003)

DuPont Coatings & Color Technologies

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
DuPont Performance Coatings www.performancecoatings.dupont.com				
Centari® automotive and refinish enamels ChromaBase® refinish system Cormax® electrodeposition primers Cromax® waterborne finishes Hot Hues™ Refinish System Imron® finishes Nason® refinish Spies Hecker® refinish Standex® refinish	Aerospace Automotive Collision repair Marine Transportation	Fort Madison, IA Mount Clemens, MI Front Royal, VA Guntramsdorf, Austria Mechelen, Belgium Sao Paulo, Brazil Ajax, Canada LeMans, France Wuppertal, Germany Tlalnepantla, Mexico Valencia, Venezuela	Acrylic monomers Aliphatic and aromatic hydrocarbon solvents Organic pigments Titanium dioxide	Akzo Nobel BASF PPG Sherwin-Williams
DuPont inks for printer OEMs Fusion™ large format inks Artistri™ inks and printing systems	Digital ink jet printers Commercial printing systems Textiles	Fort Madison, IA Rochester, NY		Avecia CIBA Industrial Coating Sensient
Permatex® industrial coatings Voltro® high performance wire enamels	Protective coatings	Vaihingen, Germany		Hempel Sigma Kalon
Alestra® Powder coatings Ray-Tec® Powder	Automotive Construction General industrial OEM Pipeline	Houston, TX Montbrison, France Landshut, Germany Bulle, Switzerland Darlington, United Kingdom	Epoxy resins Organic pigments Polyester	Akzo Nobel Ferro Morton

DuPont Titanium Technologies

www.titanium.dupont.com

Ferric chloride Starblast® abrasives Ti-Pure® titanium dioxide Zircon	Airblasting Ceramics Coatings Foundries Paper Plastics Refractories	Edge Moor, DE Starke, FL DeLisle, MS New Johnsonville, TN Uberaba, Brazil Altamira, Mexico Kuan Yin, Taiwan	Chlorine Coke Ilmenite Rutile	Huntsman Ishihara Kemira Oy Kerr-McGee Kronos (NL Industries) Millennium Inorganic Chemicals
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DuPont Electronic & Communication Technologies



Craig G. Naylor
Group Vice President

DuPont Electronic & Communication Technologies delivers innovative science to electronics, communication, and industrial markets worldwide. Our advanced materials and technology enable increased functionality and lower costs for electronic and communication devices, flexographic printing and color communication for packaging and commercial printing industries, and superior electrical properties, thermal performance, chemical inertness, and surface characteristics for fluoro-enabled markets. Emerging technologies in our development pipeline include embedded passive electronic components, low loss laminate materials for semiconductor packages, polymers for 193 nm photoresists, thermal color filters for LCD displays, limited combustible cable for electronic data and telecommunications, organic light emitting diode (OLED) displays, and fuel cell membrane electrode assemblies.

Growth Platform Leaders



David B. Miller
Vice President/
General Manager
DuPont Electronic
Technologies



David G. Bills
Vice President/
General Manager
DuPont Fluoroproducts



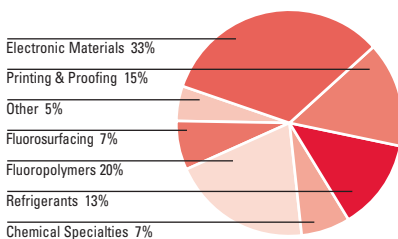
Barry M. Granger
Vice President/
General Manager
DuPont Imaging
Technologies

Overview (dollars in millions)

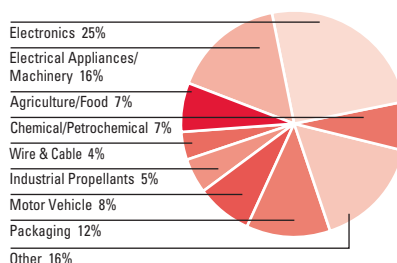
	2004	2003	2002
Segment sales	\$3,279	\$2,892	\$2,540
Less transfers	(81)	(40)	(41)
Less equity affiliate sales	(284)	(233)	(211)
Net sales	2,914	2,619	2,288
Pretax operating income	192	183	287
Pretax operating income – before special items	367	181	285
Research and development	174	188	178
Depreciation and amortization	149	156	136
Equity in earnings of affiliates	29	8	10
Provision for income taxes	51	35	69
Segment net assets	2,230	2,408	2,190
Affiliate net assets	383	324	302
Expenditures for long-lived assets	135	129	227

2004 Segment Sales Data

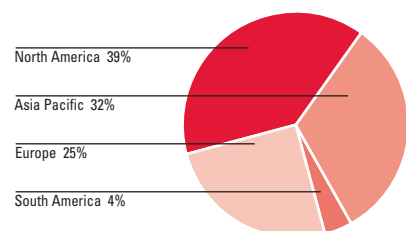
By Major Product Group



By Major Industry



By Region





Key Capabilities

Polymer chemistry
 Fluorine chemistry
 Photo polymers
 Inorganic materials
 Precision patterning



Key Products & Services

Semi-con fabrication & packaging materials
 Circuit & component materials
 Flexographic printing systems
 Refrigerants
 Surfacing materials
 Wire & cable materials



Core Markets

Semiconductors
 Printed circuit boards & components
 Automotive & industrial electronics
 Displays
 Packaging & commercial printing
 HVAC & refrigeration
 Chemical processing industries
 Electronic data & telecommunications

Recent Product Examples

Products/Services	Innovation	Markets Served
Teflon® PFA951HP Plus	High purity fluid handling resin with dramatically lower permeation	Semiconductor, Pharmaceutical
Teflon® FEP 9469	High speed cable extrusion resin with improved productivity	Electronic data & telecom cables
Cyrel® FAST	Thermally processed digital flexographic printing plate	Packaging graphics printing
Interra® planar embedded capacitor laminate	Embedded passives	Back plane panel for high frequency telecom and datacom applications
DuPont™ Cromalin® b2	Low cost, high-quality inkjet system	Commercial printing
5th generation Fodel®	Silver conductor offering lower resistance, finer lines and high quality	Plasma display panels
Solamet® photovoltaic conductor materials	Metallization for solar cell applications offering improved printing and higher cell efficiency	Solar cells
BQ series biosensor materials	Improved accuracy in testing blood glucose levels	Blood glucose testing
Mazin® SR310	Low solids, chelating additive slurry	Silicone wafer polishing
Ascend™ Cu300	Advanced step 1 CMP slurry for bulk copper removal	Semiconductor fabrication

Acquisitions and Joint Ventures (2002-2004)

SD Flex – Korea – joint venture with Samsung-Cheil for adhesiveless, flexible copper clad laminates (2004)
 DuPont 3F Fluorochemicals – China – joint venture for manufacture of blended HFC refrigerants (2004)
 ChemFirst, Inc. – United States, United Kingdom, and Japan – integrated circuit fabrication materials (2002 – acquisition)
 Merrimac Industries, Inc. – New Jersey – design, simulation, prototyping, and manufacture of multilayer high-frequency modules (2002 – minority investment)
 Polar Vision Inc. – California – LCD enhancement (2001 – 65% joint venture; 2002 – 100%-owned affiliate)

Divestitures and Shutdowns (2002-2004)

Transfer of the EKC CMP business to the DuPont Air Products Nanomaterial joint venture (2004).
 Propellants manufacture – Louisville, KY (2003)
 Refrigerants production – Shimizu, Japan (2003)

DuPont Electronic & Communication Technologies

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
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DuPont Display Technologies

www.dupont.com/displays

Holographic optical elements	Flat-panel displays	Santa Barbara, CA	Adhesives	Kodak
Liquid crystal display (LCD) enhancement solutions	Personal and product security/authentication	Torrance, CA	FV polymer	3M
Security and authentication solutions		Bridgeport, CT	Glass	White Electronics
		Towanda, PA	N10 monomer	
		Logan, UT	Plastic films	

DuPont Electronic Technologies

www.dupont.com/et

Birox® thick film resistor compositions	Automotive electronics	Hayward, CA	Copper	Air Products
Fodel® thick film photo-printable compositions	Biosensors	Research Triangle Park, NC	Hydroxylamine	Asahi Chemical
Green Tape™	Displays	Parlin, NJ	Oxydianiline	Cabot Microelectronics
low-temperature co-fired ceramic	Electronic components	Circleville, OH	Polyester film	Cookson
ImageMaster™ photo-tooling films	Electronic insulation	Dayton, OH	Precious metals	Eternal Chemical
Interra® planar embedded capacitor laminate	Integrated circuit fabrication	Towanda, PA	Pyromellitic dianhydride	Ferro
Kapton® polyimide film	Integrated circuit packaging	Bayport, TX		Hitachi Chemical
Luxprint® electroluminescent compositions	Printed circuit board fabrication	Manati, PR		Honeywell
Mazin® colloidal silica slurry	Telecommunications	Dongguan, China		Kaneka
Microcircuit materials		Shenzhen, China		MacDermid
Microplanar® chemical mechanical planarization formulations		Mizushima, Japan		Rohm & Haas
Oasis® composite film		Tokai, Japan		Shoei
PlasmaSolv® etch residue removers		Toyohashi, Japan		Sumitomo
Polymers for IC photoresists		Ichon, Korea		Taiyo Ink
Posistrip® photoresist removers		Luxembourg		Ube
Pyralin® polyimide coatings		Hsinchu, Taiwan		
Pyralux® flexible laminates		Taoyuan, Taiwan		
Rexon® flexible laminates		Bristol, United Kingdom		
Riston® dry film photoresists		East Kilbride, United Kingdom		
Solamet® silver compositions for solar cells		Ruabon, United Kingdom		
Syton® colloidal silica slurry				
Teclam® flexible laminates				
Thermount® non-woven aramid laminates				

DuPont Electronic & Communication Technologies

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
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DuPont Fluorochemicals www.dupont.com/dymel www.dupont.com/fire www.dupont.com/formacel www.dupont.com/suva
www.dupont.com/vertrel www.dupont.com/zyron

Dymel® aerosol propellants	Aerosol propellants	Louisville, KY	Chloroform	Air Products
FE™ fire extinguishants	Electronic gasses	Deepwater, NJ	Fluorspar	Arkema
Formacel® blowing agents	FE systems	Corpus Christi, TX	Hydrofluoric acid	Daikin
HCFC 22 refrigerants	Insulation	La Porte, TX	Methanol	Great Lakes
Suva® refrigerants	Precision cleaning	Belle, WV	Perchloroethylene	Honeywell
Vertrel® cleaning agents	Refrigeration/HVAC	Changshu, China	VCM	INEOS
Zyron® electronic gasses	Pharmaceuticals	Chiba, Japan		KDK
		Shimizu, Japan		Solexis (formerly Solvay)
		Dordrecht, The Netherlands		3M
		Humberside, United Kingdom		

DuPont Fluoropolymer Solutions www.teflon.com www.dupont.com/tedlar

Nafion® ion exchange membranes	Aerospace	Parlin, NJ	Difluoroethane	Akzo Nobel
Tedlar® PVF film	Automotive	Buffalo, NY	HCFC 22	Asahi Glass
Teflon® fluoropolymer	Chemical handling and processing	Fayetteville, NC	hydrochlorofluorocarbon	Daikin
Teflon® and Autograph® nonstick coatings for cookware	Data communications	Circleville, OH		Dyneon/3M
Teflon® for industrial coating applications	Fine Chemicals	Parkersburg, WV		Solexis (formerly Solvay)
Teflon® films	Housewares	Mechelen, Belgium		Whitford Worldwide
Tefzel® fluoropolymer	Semiconductor manufacture	Shenzhen, China		
	Photovoltaics	Shimizu, Japan		
	Construction	Dordrecht, The Netherlands		

DuPont Imaging Technologies www.dupont.com/cyrel www.dupont.com/proofing

Cyrel®, Digital Cyrel®, Cyrel®FAST flexographic printing plates, and Cyrel® round printing sleeves	Commercial printing	Parlin, NJ	Block copolymers	Agfa
Cromalin®, Dylux®, Thermal 4-Color, WaterProof® proofing systems, and Cromalin® b2 and Cromapro™ XP inkjet color proofing systems	Packaging graphics	Towanda, PA	HMDA/HMDMA	Asahi Chemical
	Flat Panel Displays	Neu Isenburg, Germany	Polyester films	CVC (BASF)
				Fuji
				KPG/Imation
				MacDermid

DuPont Performance Materials



Jeffrey L. Keefer
Group Vice President

Material innovations for a more secure, comfortable, and sustainable world: The DuPont Performance Materials businesses provide customers with more productive, higher performance polymer materials and system solutions to improve the uniqueness, functionality, and profitability of their product offering. Key growth opportunities include developing new automotive applications both under the hood and on the vehicle body, enhancing consumer packaging solutions, and expanding our presence in Asia Pacific.

Growth Platform Leaders



John R. Lewis
President & CEO
DuPont Dow
Elastomers



Terry Caloghiris
Vice President/
General Manager
DuPont Engineering &
Polymers



Craig F. Binetti
Vice President/
General Manager
DuPont Packaging &
Industrial Polymers



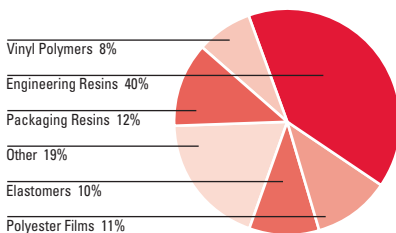
Henry B. Voigt
Chairman &
Chief Executive Officer
DuPont Teijin Films

Overview (dollars in millions)

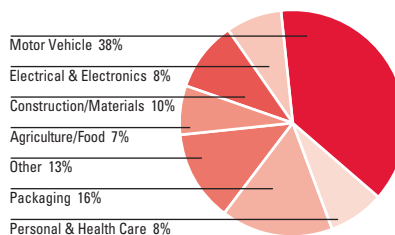
	2004	2003	2002
Segment sales	\$6,633	\$5,376	\$4,926
Less transfers	(102)	(133)	(94)
Less equity affiliate sales	(876)	(1,143)	(1,073)
Net sales	5,655	4,100	3,759
Pretax operating income	295	410	771
Pretax operating income – before special items	630	410	683
Research and development	141	126	124
Depreciation and amortization	234	161	175
Equity in earnings of affiliates	(100)	9	33
Provision for income taxes	168	143	283
Segment net assets	3,717	3,806	3,283
Affiliate net assets	773	1,201	1,203
Expenditures for long-lived assets	214	167	139

2004 Segment Sales Data

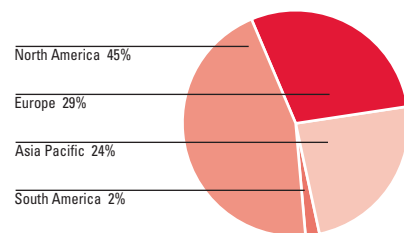
By Major Product Group



By Major Industry



By Region





Key Capabilities

Polymer science
Application development
Materials processing



Key Products & Services

Engineering polymers
Flexible packaging resins
Industrial resins
Performance elastomers
Performance films



Core Markets

Automotive
Packaging
Electrical/electronics
Construction
Consumer durables

Recent Product Examples

Products/Services	Innovation	Markets Served
Zytel® Advantage resins	Improved melt flow, mold deposit, and physical properties that increase customer productivity	Automotive, Consumer
Zytel® HTN FR52GxxBL	High temperature, flame resistant, and low warpage polyamide resins	Automotive, Electronics
Hytrel® Membranes	Waterproof, breathable membranes with high moisture vapor transmission and UV stability	Textile, Construction
Hytrel® Blow Molding resins	Integrated blow molding technology for parts requiring rigid and flexible segments	Automotive, Transportation
Pipelon® 401	High inherent viscosity, heat-stabilized 6-12 polyamide extrusion resin	Oil & Gas
SentryGlas® Expressions	Digital image quality in durable laminated glass applications	Automotive & Architectural
Appeel® resins	Controlled adhesion for easy open packages	Food & Beverage
Elvax® & Surlyn® resins	Encapsulate and protect photovoltaic cells	Solar power
Butacite® G	Interlayers with recycled PVB for laminated glass	Architectural & Automotive

Acquisitions and Joint Ventures (2002-2004)

Retrim – Czech Republic – PVB Interlayer Manufacturer (2004)
Eastman Chemicals high performance crystalline polymers – LCP and PCT polymers (2003)
DuPont Teijin Hongii Films Ningbo Co. Ltd. – China – polyester film (2003 – joint venture)
Wuxi Xingda Nylon Co. Ltd. – Wuxi, China – nylon filaments (2004 – joint venture)
Asahi Kasei Corporation – China – polyacetal resins manufacturing (2002 – joint venture)

Divestitures and Shutdowns (2002-2004)

DMT Manufacturing – Old Hickory, TN (2004)
Zytel-Delrin – Tuas, Singapore – Compounding facility (2003)
Zytel® and Minlon® Nylon resins – Born and Rozenburg, Netherlands (2003)
Clysar® polyolefin shrink film – Clinton, Iowa, and LeTrait, France (2002)
Showa DDE Manufacturing K.K. – Kawasaki, Japan – neoprene synthetic rubber joint venture (2002)

DuPont Performance Materials

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
DuPont Engineering Polymers www.plastic.dupont.com				
Crastin® PBT polyester resins	Aerospace	Newark, DE	Butadiene	BASF
Delrin® acetal resins	Appliance	Circleville, OH	Butanediol	Celanese/Ticona
Hytrel® polyester elastomer	Automotive	Cleveland, OH	Caprolactam	GE Plastics
Rynite® PET polyester resins	Cosmetics	Charleston, SC	Cyclohexane	Lanxess
Thermx® PCT polyester	Industrial hardware	Chattanooga, TN	Dodecanedioic acid	Polyplastics
Tynex® nylon filaments	Electrical/Electronics	Richmond, VA	Ethylene glycol	Solutia
Vespel® parts and shapes	Power tools	Parkersburg, WV	Glass fiber	Solvay Polymers
Zenite™ LCP (liquid crystal polymer) resins	Recreational goods	Berazategui, Argentina	Methanol	Teijin
Zytel® and Minlon® nylon resins	Semiconductor and business machines	Mechelen, Belgium	Oxydianiline	Toray
		Kingston, Canada	Para-hydroxybenzoic acid	
		Maitland, Canada	Paraxylene	
		Shenzhen, China	Polytetramethylene glycol	
		Wuxi, China	Pyromellitic dianhydride	
		Zhangjigang, China		
		Uentrop, Germany		
		Madurai, India		
		Savli, India		
		Utsunomiya, Japan		
		Luxembourg		
		Tlalnepantla, Mexico		
		Dordrecht, The Netherlands		
		Landgraaf, The Netherlands		
		Ulsan, Republic of Korea		
		Singapore		

DuPont Packaging & Industrial Polymers www.dupont.com/industrial-polymers www.dupont.com/packaging www.dupont.com/safetyglass

CoolGo™ insulated wrap	Adhesives	Fayetteville, NC	Acetic acid	Air Products
Crystar® specialty resin	Construction	Old Hickory, TN	Acrylic acid	Dow
Dimethyl terephthalate (DMT)	Food and beverage	LaPorte, TX	Butyraldehyde	Eastman Chemical
Elvaloy® AC acrylate resins (EMA, EEA, EBA copolymers)	Leisure/sporting goods	Orange, TX	Ethylene	Elf Atochem
Elvanol® polyvinyl alcohol resins	Packaging	Victoria, TX	Ethylene glycol	Equistar
Ethylene copolymers:	Textiles	Parkersburg, WV	Methacrylic acid	ExxonMobil
Bynel® coextrudable adhesive	Transportation	Sarnia, Canada	Paraxylene	HT Troplast
Elvaloy® polymer modifiers	Wire and cable	Uentrop, Germany		Kosa
Elvax® ethylene vinyl acetate resins		Chiba, Japan		Kuraray
Nucrel® acid copolymer resins		Otake, Japan		Sekisui
Surlyn® resins		Ulsan, Republic of Korea		Solutia
Vamac® ethylene acrylic elastomer		Dordrecht,		
Glass laminating products:		The Netherlands		
Butacite® polyvinyl butyral interlayer		Zlin, Czech Republic		
SentryGlas® Expressions™ decorative interlayers				
SentryGlas® intrusion resistant composite				
SentryGlas® Plus security interlayer				
SentryGlas® Secure™ ionoplast interlayer				

DuPont Performance Materials

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
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DuPont Teijin Films www.dupontteijinfilms.com

Cronar® polyester photographic film base	Appliance	Fayetteville, NC	Dimethyl terephthalate (DMT)	Mitsubishi SKC
Melinex® polyester film	Automotive	Circleville, OH	Ethylene glycol	Toray
Mylar® polyester film	Construction	Florence, SC	Purified terephthalic acid (PTA)	Toyobo
Purex® polyester film	Data storage	Old Hickory, TN	2,6NDC	
Teijin® Tetoron® polyester film	Electronics	Hopewell, VA		
Teonex® PEN film	Flat panel displays	Richmond, VA		
	Imaging	Foshan, China		
	Medical and healthcare	Ningbo, China		
	Packaging and labels	Jakarta, Indonesia		
	Print consumables	Gifu, Japan		
	Video tape	Ibaraki, Japan		
		Utsunomiya, Japan		
		Luxembourg		
		Rozenburg, The Netherlands		
		Dumfries, United Kingdom		
		Wilton, United Kingdom		

DuPont Dow Elastomers www.dupont-dow.com

Engage® polyolefin elastomer	Adhesives	Newark, DE	Butadiene	Daikin
Hypalon® chlorosulfonated polyethylene	Aerospace	Louisville, KY	Chlorine	Denka
Kalrez® perfluoroelastomer parts	Automotive	LaPlace, LA	Ethylene	DSM
Neoprene synthetic rubber	Chemical processing	Plaquemine, LA	Hydrofluoric acid	Dyneon/3M
Nordel® hydrocarbon rubber	Construction	Deepwater, NJ	Octene	Enichem
Tyrin® chlorinated polyethylene	Plastics modification	Beaumont, TX	Perfluoromethylvinyl ether	Exxon/Mobil
Viton® fluoroelastomer	Semiconductor	Freeport, TX	Polyethylene	Lanxess
	Wire and cable	Stade, Germany	Propylene	Solvay Solexis
		Dordrecht, The Netherlands		



DuPont Safety & Protection



Ellen J. Kullman
Group Vice President

Building on the 200-year record of DuPont as one of the safest companies in the world, DuPont Safety & Protection extends the company's knowledge, technology and experience to deliver solutions that protect people, property, operations, and the environment. A portfolio of brands – including Kevlar®, Nomex®, Tyvek®, Oxone®, SafeReturns™, Corian®, and Zodiaq® – serve many markets, including the safety, security, and construction markets. Current platform initiatives are focused on durable structures, personal protective systems, clean and disinfect systems, consumer applications, healthcare, government programs, environmental solutions, and safety services.

Growth Platform Leaders



William J. Harvey
Vice President/
General Manager
DuPont Advanced
Fiber Systems



Nicholas C. Fanandakis
Vice President/
General Manager
DuPont Chemical
Solutions Enterprise



Mark P. Vergnano
Vice President/
General Manager
DuPont Nonwovens



James A. Forsman
Vice President/
General Manager
DuPont Safety
Resources



Richard C. Olson
Vice President/
General Manager
DuPont Surfaces



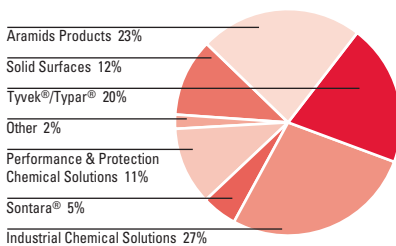
Susan M. Stalneck
Vice President
Consumer &
Government

Overview (dollars in millions)

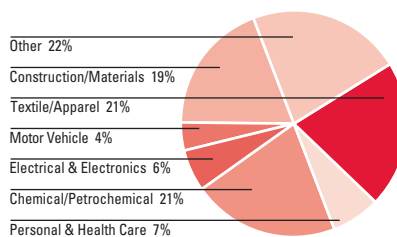
	2004	2003	2002
Segment sales	\$4,693	\$4,075	\$3,479
Less transfers	(90)	(122)	(110)
Less equity affiliate sales	(64)	(59)	(55)
Net sales	4,539	3,894	3,314
Pretax operating income	840	807	757
Pretax operating income – before special items	910	807	753
Research and development	100	90	91
Depreciation and amortization	179	173	156
Equity in earnings of affiliates	13	14	10
Provision for income taxes	277	271	268
Segment net assets	2,645	2,530	1,942
Affiliate net assets	74	100	85
Expenditures for long-lived assets	215	303	285

2004 Segment Sales Data

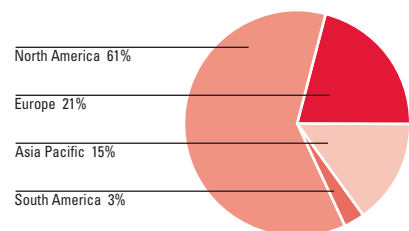
By Major Product Group



By Major Industry



By Region





Key Capabilities

World-class safety heritage and technology
 Global value chain relationships
 Global brand strength
 Advantaged technology in key process, product and application areas
 Surface & colloidal science
 Microbiology



Key Products & Services

Spunlaced, spunbonded, and aramid products for protection applications
 Solid surfaces
 Safety and operations consulting
 Industrial intermediates
 Clean & disinfection systems



Core Markets

Construction
 Protective apparel
 First responder – military, fire/police
 Medical
 Process Industries – chemical, oil/gas
 Safety and operations services

Recent Product Examples

Products/Services	Innovation	Markets Served
Fire Resistant Furnishings	Family of Kevlar® based fire barrier products	Consumer
Vehicular Armoring	Kevlar® composite structures for military vehicles	Government/Military
Kevlar® cut protection systems	New core spun Kevlar® based technology	Automotive & Industrial
Strata® Laminates	Co-extruded technology for Nomex® laminates	Power Industry & Electrical
DuPont Acture!™	Breathable, impervious barrier	Medical & Healthcare
Alkylation technology	Alkylation refinery processing	Oil and gas refinery
Bio security systems	Systems approach to cleaning and disinfecting	Poultry and swine raising
DuPont™ antiseptic disinfectant	Disinfectant formulations for foot & mouth, salmonella legionella and lysteria control	Food and beverage; industrial cleaning; agriculture, first response, healthcare
DuPont™ FlexWrap™ and Straight Flash™	Window flashing systems for moisture management	Construction industry
DuPont™ StormRoom™ with Kevlar®	Kevlar® reinforced severe weather protection	Consumer
DuPont™ Suprel™ medical fabric	Fabric for surgical gowns and drapes with high level of protection and comfort	Healthcare
Next generation Kevlar® ballistic vest	Lighter weight, better protection	Military/civilian
New colors of Zodiaq® and Corian®	Colors embrace many lifestyles and environments	Residential and commercial construction

Acquisitions and Joint Ventures (2002-2004)

BioSentry – Stone Mountain, Georgia – Animal and Human health (2004)
 Chinook – Ontario, Canada – Methylamines and methylamides business (2004)
 Montelli – Guangzhou & Xishui, China – polyester and acrylic solid surface business (2004)
 DMR – Tokyo & Toyama, Japan, joint venture equity increase – Corian Solid Surfaces (2004)
 Antec International – Sudbury, U.K. – offerings for animal and human health (2003 – acquisition)
 SEVP – Pantin, France – protection garments (2003 – acquisition)
 White Knight Engineered Products – Charlotte, North Carolina – nonwoven cleanroom apparel (2003 – acquisition)
 Stratco – Kansas City, Missouri – oil refining alkylation technology (2003 – acquisition)
 Atofina – Villers-St. Paul, France – surface protection and fluoroadditives (2002 – acquisition)
 ChemFirst Inc. – Mississippi – aniline and nitrotoluene derivatives (2002 – acquisition)
 Kappler Safety Group, Inc. – Guntersville, Alabama – protective apparel (2002 – acquisition)

Divestitures and Shutdowns (2002-2004)

Camtex® – Workington, U.K. (2002)
 Teflon® brand fibers – Richmond, Virginia (2002)

DuPont Safety & Protection

Principal Products	Major Markets	Major Plants	Major Raw Materials	Significant Competitors
DuPont Advanced Fiber Systems www.dupont.com/afs				
Kevlar® brand fiber Nomex® brand fiber and paper	Aerospace and aircraft Automotive Electrical equipment Electronics Military/Law enforcement Protective apparel Telecommunications	Richmond, VA Osaka, Japan Tokai, Japan Asturias, Spain Maydown, United Kingdom	Isophthaloyl chloride Metaphenylenediamine Paraphenylenediamine Terephthaloyl chloride	DSM Hoechst/Celanese Honeywell Rhodia Teijin Toyobo

DuPont Chemical Solutions Enterprise

Specialty & Performance Chemicals www.surfaceprotectionsolutions.dupont.com www.antec.co.uk www.dupont.com/teflon/carpetprotector
www.polymerspecialties.dupont.com www.paperprotect.dupont.com www.chemoswed.com
www.dupont.com/fluoroguard www.dupont.com/glycolicacid www.dupont.com/lubricants
www.dupont.com/oxone www.dupont.com/releasesystems www.dupont.com/tyzor
www.dupont.com/vazo www.dupont.com/zonyl www.idiclo2.com

Anthium® chlorine dioxide solutions	Agriculture	Deepwater, NJ	Acrylic esters	Akzo
Fine chemicals	Chemical intermediates	North Kingstown, RI	Ammonia	Asahi Glass
5-Sulfoisophthalic acid derivatives	Polymer intermediates	Memphis, TN	Caustic	Clariant
Fluoroguard® polymer additive	Textile	Belle, WV	Formalin	Daikin
Glycolic acid	Water treatment	Villers-St. Paul, France	Hexafluoropropyleneoxide	Eastman
Krytox® lubricants		Malmö, Sweden	Hydrogen cyanide	Nippon Hydrazine
Oxone® monopersulfate		Sudbury, United Kingdom	Iodine	Solvay/Ausimont
Teflon® soil, rain and stain protectors			Isophthalic acid	Synetix
TraSys® mold release systems			Ketones	3M
Tyzer® organic titanates			Methanol	
Vazo® initiators			Oleum	
Virkon® disinfectant			Tetrafluoroethylene	
Virkon®S disinfectant			Titanium tetrachloride	
Zonyl®, Forafac®, and Foraperle® fluorochemical intermediates and surfactants				

Industrial Chemicals www.dupont.com/dms www.dupont.com/sodium www.dupont.com/specintermediates www.dupont.com/sulfurproducts
www.firstchem.com www.methylamines.dupont.com www.set.dupont.com www.stratco.dupont.com

Acrylonitrile	Federal government	Wurtland, KY	Ammonia	Air Products
Alkylation technology	Local governments	Burnside, LA	Benzene	Arch Chemicals
Aniline	Mining	LaPlace, LA	Caustic	BASF
Chlorosulfonic acid	Oil refining	Pascagoula, MS	Chlorine	Bayer
Dimethyl sulfate	Polymer intermediates	Deepwater, NJ	Hydrogen	BP
Fasloc® anchorage systems	Textile	Niagara Falls, NY	Isophthalic acid	Cytec
Hydrogen cyanide	Urethane	Fort Hill, OH	Methane	Degussa
Methylamines/ Methylamides	intermediates Water treatment	Memphis, TN	Methanol	FMC
Nitrotoluenes		Baytown, TX	Natural gas	General Chemical
Phenylenediamines		Beaumont, TX	Nitric acid	Metaux
Phthaloyl chlorides		James River, VA	Oleum	Rhodia
Secure environmental treatment		Belle, WV	Polyester resins	
Sodium cyanide		Martinsburg, WV	Sodium chloride	
Sodium/Lithium			Sulfur	
Sulfuric acid (fuming and nonfuming)			Toluene	
Toluidines				

DuPont Safety & Protection

Principal Products **Major Markets** **Major Plants** **Major Raw Materials** **Significant Competitors**

DuPont Nonwovens www.tyvek.com www.sontara.com

Advanced Composite Fabrics (ACT)	Carpeting	Old Hickory, TN	Polyester	BBA
Needlepunch and spunlace fabrics	Clean rooms	Richmond, VA	Polyethylene	Kimberly Clark
Sontara® spunlaced products	Construction	Cerquillo, Brazil	Polypropylene	PGI
Tyvek® brand protective material	Contamination control	Shenzhen, China	Wood pulp	
Typar® high-strength spunbonded products	Pharma/Bio life sciences	Utsunomiya, Japan		
	Electronics	Luxembourg		
	Critical cleaning	Asturias, Spain		
	Aerospace			
	Automotive			
	Food industry			
	printing			
	Envelopes/Packaging			
	Footwear			
	Geotextiles			
	Graphics			
	Home furnishings			
	Medical and healthcare			
	Personal protection			

DuPont Safety Resources www.dupont.com/safety

Integrated Consultative Solutions:	Healthcare			Safety consulting firms
SafeReturns™	Manufacturing			
Emergency Response	Food/Agriculture			
Ergonomics	Oil and Gas/Energy			
Contractor Safety	Government/Municipalities			
Asset Effectiveness	Transportation			
Capital Effectiveness	Air			
Safety Management	Rail			
Systems:	Transit			
Training services and seminars	Trucking			
Implementation Support				
Training materials – STOP™ family				
Operations Risk Management				

DuPont Surfaces www.corian.com www.zodiaq.com

Corian® solid surfaces	Consumer goods	Buffalo, NY	Alumina trihydrate	Gibraltar/Wilson Art (ITW)
DuPont™ bath surfaces	Education	Toyama, Japan	Methyl methacrylate	Granite
Montelli® solid surfaces	Food service	Ulsan, Korea	Quartz	HiMacs/Lucky Goldstar
Simplicity® solid surfaces	Home and architectural interiors	Thetford Mines, Canada	Polystyrene	Laminate
Zodiaq® quartz surfaces	Lodging	Guangzhou, China		Silestone/Cosentino
	Medical and healthcare	Xishui, China		Staron/Samsung
	Retail fixtures			Topstone/Hanwha

Pharmaceuticals

On October 1, 2001, DuPont Pharmaceuticals was sold to the Bristol-Myers-Squibb Company. DuPont retained its interests in Cozaar® (losartan potassium) and Hyzaar® (losartan potassium with hydrochlorothiazide). These Angiotensin II Antagonist (AIIA) drugs were discovered by DuPont and developed in collaboration with Merck & Co. (Merck) and are used in the treatment of hypertension. The U.S. patents covering the compounds, pharmaceutical formulation, and the use for the treatment of hypertension, including approval for pediatric use, will expire in 2010. DuPont has exclusively licensed worldwide marketing and manufacturing rights for Cozaar® and Hyzaar® to Merck. Pharmaceuticals received royalties and net proceeds as outlined in these licenses and related agreements. Merck is responsible for manufacturing, marketing, and selling Cozaar® and Hyzaar®.

In September 2002, the U.S. Food & Drug Administration (FDA) approved Cozaar® to reduce the rate of progression of nephropathy (kidney disease) in Type 2 diabetic patients with hypertension and nephropathy (hereafter referred to as the RENAAL study). Through 2004, approvals based on the RENAAL study have been granted in 52 countries, with further approvals pending.

The Losartan Intervention For Endpoint reduction in hypertension study (LIFE) results were reported and published in March 2002 at the annual meeting of the American College of Cardiology. The study found that use of Cozaar® significantly reduced the combined risk of cardiovascular death, heart attack, and stroke in patients with hypertension and left ventricular hypertrophy (LVH) compared to the beta-blocker atenolol. In March 2003, the FDA approved Cozaar® as the first and only hypertensive medicine to help prevent stroke in patients with hypertension and LVH. In total, 59 countries have granted regulatory licenses to Cozaar® based on the LIFE study.

In 2004, the FDA granted a new indication for Hyzaar® for initial use in appropriate patients with severe hypertension. This fixed dose combination is not indicated for initial therapy of hypertension, except when the hypertension is severe enough that the value of achieving prompt blood pressure control exceeds the risk of initiating combination therapy in these patients.

Overview (dollars in millions)

	2004	2003	2002
Pretax operating income	\$681	\$571	\$493
Pretax operating income – before special items	681	548	468
Provision for income taxes	238	216	164
Segment net assets	159	140	118
Affiliate net assets	36	38	37

Major Global Sites and Principal Products (includes joint ventures and major affiliates)

NORTH AMERICA

Canada	
Ajax	Automotive finishes
Chatham	Agricultural seed
Kingston	Zytel® and Minlon® nylon resins
Lethbridge	Agricultural seed
Maitland	Zytel® and Minlon® nylon resins; Lycra® elastane
Ontario	LiquiBox
Thetford Mines	Zodiaq® quartz surfaces
Toronto	LiquiBox
Sarnia	Ethylene copolymers

Mexico	
Altamira	Ti-Pure® titanium dioxide
Culiacan	Agricultural seed
Lerma	Crop protection
Tlalnepantla	Automotive finishes; engineering polymers

SOUTH AMERICA

Argentina	
Berazategui	Zytel® and Minlon® nylon resins; industrial rubber
Salto	Agricultural seed

Brazil	
Camacari	Industrial rubber and polymer
Cerquilho	Needlepunch and spunlace fabrics
Esteio	Soy protein isolate food ingredient
Goiabai	Crop protection
Itumbiara	Agricultural seed
Nordeste	Zytel® nylon resin
Sao Paulo	Automotive finishes
Uberaba	Ti-Pure® titanium dioxide

Chile	
Paine	Agricultural seed

Colombia	
Barranguiela	Crop protection

Venezuela	
Valencia	Automotive finishes

EUROPE AND MIDDLE EAST

Austria	
Guntramsdorf	Automotive finishes and industrial coatings
Parndorf	Agricultural seed

Czech Republic	
Zlin	PVB Interlayer

Belgium	
Ieper	Soy protein isolate food ingredient
Mechelen	Teflon® nonstick coatings; automotive finishes; engineering polymers; Vespel® parts and shapes

Denmark	
Aarhus	Soy protein isolate food ingredient

Egypt	
Cairo	Industrial rubber

France	
Aussonne	Agricultural seed
Bordeau	Soy protein isolate food ingredient
Cernay	Crop protection
Le Mans	Automotive and industrial finishes
Montbrison	Powder coatings
Paris	LiquiBox
Villers-St. Paul	Surface protection and fluoroadditives

Germany	
Buxtehude	Agricultural seed
Landshut	Powder coatings
Muehlhausen	Industrial rubber
Neu Isenburg	Riston® dry film photoresists; Cyrel®, Digital Cyrel®, Cyrel®FAST flexographic printing plates and Cyrel® round printing sleeves
Stade	Tyrin® chlorinated polyethylene
Uentrop	Engineering polymers; Butacite® polyvinyl butyral interlayer; nylon intermediates, specialties, and polymer
Vaihingen	Permatex® industrial coatings
Wuppertal	Automotive and industrial finishes

Hungary	
Szarvas	Agricultural seed

Italy	
Bolzano	Crop protection
Sissa	Agricultural seed

Luxembourg	
	Cronar® polyester photographic film base; polyester films; engineering polymers; Tyvek® brand protective material; Typar® high-strength spunbonded products; Kapton® polyimide film

The Netherlands	
Dordrecht	Delrin® acetal resins; Teflon® fluoropolymer; Viton® fluoroelastomer; ethylene copolymers; fluorochemicals
Landgraaf	Tynex® nylon filaments

Spain	
Asturias	Nomex® brand fiber; Sontara® spunlaced products; crop protection

Sweden	
Malmö	Fine chemicals

Switzerland	
Bulle	Powder coatings
Meyrin	Research laboratories

Turkey	
Adana	Agricultural seed; dimethyl terephthalate (DMT)
Izmit	Industrial rubber

United Kingdom	
Bristol	Microcircuit materials
Darlington	Powder coatings
Dumfries	Polyester films
East Kilbride	Microplanar® chemical mechanical planarization formulations; PlasmaSolv® and Posistrip® removers
Humberside	Dymel® aerosol propellants
Manchester	LiquiBox
Peterborough	Soy protein-based consumer food products
Ruabon	Syton® and Mazin® colloidal silica slurries
Wilton	Purified terephthalic acid (PTA) and resins; polyester films

AFRICA

South Africa	
Rossllyn	Agricultural seed

Zimbabwe	
Juru	Agricultural seed

ASIA PACIFIC

Australia	
Girraween	Crop protection
Narramine	Agricultural seed

China	
Changchun	Automotive finishes
Changshu	Hydrofluorocarbon blend refrigerants
Chendo	Powder coatings
Dongguan	Microcircuit materials, powder coatings
Foshan	Polyester films
Guangzhou	Montelli® solid surfaces
Huangshan	Powder coatings
Loeche	Soy protein isolate food ingredient
Ningbo	Polyester films
Qingdao	Industrial rubber
Shanghai	Crop protection; research laboratories
Shenzhen	Riston® dry film photoresists; engineering polymers; Sontara® spunlaced products; Tyvek® brand protective material; Teflon® nonstick coatings; Zytel® nylon resin

Wuhan	Soy protein isolate food ingredients and oils
Wuxi	Nylon filaments
Xishui	Montelli® solid surfaces
Yun Meng	Soy protein isolate food ingredient
Zhangjigang	Delrin® polyacetal
Zhengzhou	Soy protein isolate food ingredient

India	
Hyderabad	Agricultural seed
Madurai	Tynex® nylon filaments
Savli	Engineering polymers; crop protection; LiquiBox

Indonesia	
Citeureup	Industrial rubber
Jakarta	Polyester films
Malang	Agricultural seed
Surabaya	Crop protection

Japan	
Chiba	Suva® refrigerants; ethylene copolymers
Gifu	Polyester films
Ibaraki	Polyester films
Mizushima	Kapton® polyimide film
Osaka	Nomex® brand paper
Otake	Ethylene copolymers
Sagamihara	Polyester films
Shimizu	Teflon® fluoropolymer; fluorochemicals
Tokai	Kapton® polyimide film; Kevlar® brand fiber
Tokyo	Soy protein isolate food ingredient
Toyama	Corian® solid surfaces
Toyouhashi	Riston® dry film photoresists
Utsunomiya	Engineering polymers; Tyvek® brand protective material; polyester films

Philippines	
Cabuyao	Crop protection

Republic of Korea	
Gumi	Adhesiveless flexible copper clad laminates
Ichon	Riston® dry film photoresists
Ulsan	Butacite® polyvinyl butyral interlayer; engineering polymers; Corian® solid surfaces

Singapore	
	Zytel® and Minlon® nylon resins; specialties, and polymer; Delrin® acetal resins;

Taiwan	
Hsinchu	Rexon® flexible laminates
Kuan Yin	Ti-Pure® titanium dioxide; nylon yarns; purified terephthalic acid (PTA)
Lung Tan	Crop protection
Taoyuan	ATS customer research, microcircuit materials

Thailand	
Bangpoo	Crop protection
Lampoon	Agricultural seed

Major U.S. Sites and Principal Products (includes joint ventures and major affiliates)

Alabama			
Mobile	Crop protection		
California			
Hayward	Microplanar® chemical mechanical planarization formulations; PlasmaSolv® and Posistrip® removers		
Sacramento	LiquiBox		
Santa Barbara	Polymer-OLED (organic light-emitting diode) display devices		
Torrance	LCD enhancement		
Woodland	Agricultural seed		
Connecticut			
Bridgeport	Security and authentication solutions		
Delaware			
Edge Moor	Ti-Pure® titanium dioxide; ferric chloride		
Newark – Pencader	VespeI® parts and shapes		
Newark – Stine-Haskell Lab	Research		
Newark – Tralee Park	Kalrez® perfluoroelastomer parts		
Wilmington	Corporate headquarters, customer service center		
Wilmington – Experimental Station	Research and development		
Florida			
Lake Wales	LiquiBox		
Starke	Zircon; Starblast® abrasives		
Georgia			
Valdosta	Crop protection		
Hawaii			
Waialua	Agricultural seed		
Idaho			
Nampa	Agricultural seed		
Illinois			
El Paso	Crop protection		
Gibson City	Solae		
Good Hope	Agricultural seed		
Le Roy	Agricultural seed		
Litchfield	Agricultural seed		
McLeansboro	Agricultural seed		
Princeton	Agricultural seed		
St. Joseph	Agricultural seed		
Woodhull	Agricultural seed		
Indiana			
Plymouth	Agricultural seed		
Remington	Solae		
Rushville	Agricultural seed		
Tipton	Agricultural seed		
Worthington	Agricultural seed		
Iowa			
Algona	Agricultural seed		
Cherokee	Agricultural seed		
Durant	Agricultural seed		
Fort Madison	Automotive finishes; ink jet inks		
Hedrick	Agricultural seed		
Marengo	Agricultural seed		
Mt. Pleasant	Agricultural seed		
Reinbeck	Agricultural seed		
Renwick	Agricultural seed		
Toledo	Agricultural seed		
Kentucky			
Louisville	Neoprene synthetic rubber; fluorochemicals; soy protein-based industrial polymer products		
Wurtland	Sulfur products and specialty acids		
Louisiana			
Burnside	Sulfur products and specialty acids		
La Place	Neoprene synthetic rubber; phenylenediamines		
Plaquemine	Tyrin® chlorinated polyethylene; HDPE; Nordel® hydrocarbon rubber engage polyolefin elastomer		
Michigan			
Constantine	Agricultural seed		
Mount Clemens	Automotive finishes		
Minnesota			
Jackson	Agricultural seed		
Minneapolis	Soy protein-based consumer food products		
Mississippi			
De Lisle	Ti-Pure® titanium dioxide		
Pascagoula	Aniline and nitrolozene derivatives		
Nebraska			
Doniphan	Agricultural seed		
York	Agricultural seed		
New Jersey			
Deepwater	Specialty and performance chemicals; fluorochemicals; elastomers; industrial chemicals		
Parlin	Cyrel®, Digital Cyrel®, and Cyrel®FAST flexographic printing plates and Cyrel® round printing sleeves; Teflon® and Autograph® nonstick coatings; Pyralin® polyimide coatings		
New York			
Buffalo	Corian® solid surfaces; Tedlar® PVF film		
Niagara Falls	Sodium and lithium		
Rochester	Ink jet inks		
North Carolina			
Fayetteville	Butacite® polyvinyl butyral interlayer; Nafion® ion exchange membranes; polyester film		
Laurel Hill	Industrial rubber		
Laurinburg	Agricultural seed		
Research Triangle Park	Electronic materials R&D and customer service center		
Whiteville	Industrial rubber		
North Dakota			
Wahpeton	Agricultural seed		
Ohio			
Ashland	LiquiBox		
Bellevue	Solae		
Circleville	VespeI® parts and shapes; Kapton® polyimide film; polyester films; Teflon® fluoropolymer		
Cleveland	VespeI® parts and shapes		
Dayton	Polymers for IC photoresists		
Fort Hill	Sulfur products and specialty acids		
Grand Rapids	Agricultural seed		
Upper Sandusky	LiquiBox		
Oklahoma			
Pryor	Solae		
Pennsylvania			
Towanda	Riston® dry film photoresists and Pyralux® flexible laminates; Cromalin®, Dylux®, Thermal 4-Color proofing; Cyrel® cover sheets, Inkjet barrier films, Green Tape™ low temperature co-fired ceramic; photopolymer holographic film		
Rhode Island			
North Kingstown	Specialty chlorine dioxide		
South Carolina			
Charleston	Crastin® PBT polyester resins; Hytrel® polyester elastomer		
Florence	Polyester films; Cronar® polyester photographic film base		
Tennessee			
Chattanooga	Zytel® and Minlon® nylon resins; Zenite™ LCP (liquid crystal polymer) resins; industrial rubber		
Memphis	Hydrogen cyanide and derivatives; soy protein isolate food ingredient; Oxone® monopersulfate		
New Johnsonville	Ti-Pure® titanium dioxide		
Old Hickory	Sontara® spunlaced products; Crystar® specialty resin; Biomax® hydro/biodegradable polyester resin; polyester films		
Texas			
Bayport	Kapton® polyimide film		
Baytown	Aniline		
Beaumont	Acrylonitrile and aniline; Hypalon® chlorosulfonated polyethylene		
Corpus Christi	Suva® refrigerants; Formacel® blowing agents; Dymel® aerosol propellants		
Freeport	Engage® polyolefin elastomer		
Houston	Powder coatings; crop protection		
LaPorte	Elvanol® polyvinyl alcohol resins; crop protection; fluorochemicals		
Orange	Specialties and polymer; ethylene copolymers		
Plainview	Agricultural seed		
Victoria	Ethylene copolymers		
Weslaco	Agricultural seed		
Utah			
Logan	Holographic optical elements and security authentication holograms		
Virginia			
Front Royal	Automotive finishes		
Hopewell	Polyester films		
James River	Sulfur products and specialty acids		
Richmond	Polyester films; Tyvek® brand protective material; Kevlar® brand fiber; Nomex® brand fiber and paper; Zytel® and Minlon® nylon resins		
West Virginia			
Belle	Dymel® aerosol propellants; methylamines/methylamides; dimethyl sulfate; glycolic acid; Vazo® initiators		
Martinsburg	Fasloc® anchorage systems		
Parkersburg	Teflon® and Tefzel® fluoropolymers; Butacite® polyvinyl butyral interlayer; Zytel® and Minlon® nylon resins; Delrin® acetal resins; Rynite® PET and Crastin® PBT polyester resins; Hytrel® polyester elastomer; Zenite™ LCP (liquid crystal polymer) resins; Tynex® filaments		
Puerto Rico			
Manati	Crop protection; microcircuit materials		



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